



INSTALLATION, USE AND MAINTENANCE MANUAL

DBS Integrated Drive Technology

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Mini Motor S.P.A.
DBS-GEN-EN
Firmware Revision: 4.053

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Table of Contents

1. General Information	1
1.1. Introduction	1
1.2. Safety Warning	1
1.3. Storage and Installation Enviroment	1
1.4. Transport, installation and wiring	1
1.5. Operation and adjustments	2
1.6. Maintenance and Inspection	2
1.7. UR requirements	2
1.8. Product Checks	3
1.9. Label check	4
1.10. Product Technical Specification	6
1.11. Optionals	9
1.12. Torque Speed Characteristics	10
1.13. Service factor	12
2. Installation	13
2.1. Installation	13
2.2. Electric Connetions	13
2.3. Power Supply Connector CN1 - DBS 55	14
2.4. Power Supply Connector CN1 - DBS 80	14
2.5. I/O Connector CN2	16
2.6. USB service connector CN4	17
2.7. Fieldbus connection	18
2.8. Protective Device Installation	20
3. Parametrization interface	22
3.1. Software Installation	22
3.2. Software	23
4. Parameters	29
4.1. System	29
4.2. Appl	29
4.3. Motor	34
4.4. Alarms	35
5. LED status	36
5.1. Fieldbus Board CanOpen\Modbus	36
5.2. Fieldbus Board EtherCAT	37
5.3. Fieldbus Board EthernetIP	39
5.4. Fieldbus Board Ethernet Powerlink	41
5.5. Fieldbus Board Ethernet ProfiNet IO	43
6. Alarms	45
6.1. Alarms	45
6.2. Events	46
6.3. Troubleshooting	46
7. Modbus Registers	48
7.1. Modbus Register	48
8. CiA402 - Servodrive application profile	51
8.1. Supported modes	51
8.2. State Machine	52

8.3. position/speed/torque scaling	55
8.4. Homing	60
8.5. Touch Probe (optional)	60
8.6. Interpolated mode (optional)	61
8.7. Cyclyc Synchronous Position mode (CSP) (optional) - Only EtherCAT/Powerlink	62
8.8. Default PDO Mapping	62
8.9. EMCY codes	63
8.10. DBS touch-probe extension (optional)	63
9. CanOpen/EtherCAT/Powerlink	66
9.1. Overview	66
9.2. DS301 Communication Layer	66
9.3. Object Dictionary	68
10. Ethernet IP	73
10.1. CIP Objects	73
10.2. Process Data	76
11. ProfiNET	82
11.2. Process Data	82
12. Homing Types	88
12.1. Type 1: Homing on anticlockwise limit switch and index pulse (resolver zero).	88
12.2. Type 2: Homing on clockwise limit switch and index pulse (resolver zero)	88
12.3. Type 3 and 4: homing on the positive Home Switch and Index Pulse (resolver zero)	88
12.4. Type 5 and 6: homing on the negative Home Switch and Index Pulse (resolver zero)	89
12.5. Type 7, 8, 9, 10, 11, 12, 13, 14: homing on the Home Switch and Index Pulse (resolver zero)	89
12.6. Types 33 and 34: Homing on Index Pulse (resolver zero).	91
12.7. Type 37: homing in current position.	91
13. Warranty Conditions	92
14. Disclaimer	93
Appendix A: Wirings	94
A.1. Wirings	94
Appendix B: Fieldbus Examples	96
B.1. Programming Examples	96
Appendix C: Gains tuning	97
C.1. Control Loop Tuning	97
Appendix D: Accelerometer	100
D.1. Accelerometer	100
Appendix E: Encoder	103
E.1. Encoder Battery Managment	103
Appendix F: Prewired Cables	105
F.1. Pre-Wired Cables	105
Appendix G: Regenerative Braking	116
G.1. Braking Resistor	116

1. General Information

1.1. Introduction

Thank you for choosing this product. This document is an integral part of the product, as it contains the procedures and parameters necessary for the assembly, installation, wiring, commissioning and support of the product. The buyer and/or qualified person with knowledge of electrical and/or electronic systems who will use the product need the use and maintenance manual and must keep it available for reference at any moment.

1.2. Safety Warning

Closely follow the precautions given (with warning symbols), as they are crucial for safety:



general danger symbol



dangerous electrical voltage symbol

1.3. Storage and Installation Environment

Do **not** store or use the product in the following environments:

-  Exposed to direct sunlight
-  Exposed to higher levels of temperature, condensation and relative humidity than ones indicated in the specifications table
-  Exposed to dust, salinity, water, oil, chemicals, corrosive or inflammable gases, fuels
-  Pollution degree higher than 3
-  When subject to impact or vibrations

1.4. Transport, installation and wiring

-  Do not drop the product
-  Grasp the product by the motor, always checking first to ensure it is not hot – burn danger!
-  Do not install the product if there are damage signs on the packaging or on the product itself
-  Wiring must be performed by qualified personnel, with the power supply disconnected
-  During the installation and wiring operations, protect any product openings with appropriate guards in order to avoid that any kind of conductive metallic object is able to get in
-  Ensure the connectors are firmly tightened
-  Install appropriate safety components (fused disconnect switch) up line of the power supply
-  Use shielded cables in locations subject to static electricity, strong magnetic fields or in the presence of electrical lines
-  Use suitable and appropriately sized cables for connection of the power supply, motor and control signals connections;
-  For control signal connections longer than 1m, it is recommended to use shielded cables with the shielding connected to an available earth signal;

- ⚠ Make sure that the power supply voltage complies with the one on the rating plate;
- ⚠ Ensure that there is sufficient ventilation to dissipate the heat produced by the product.
- ⚠ Connect service usb only with the drive powered.

1.5. Operation and adjustments

- ⚠ At first power on or after a period of more than two months of inactivity, it's recommended to keep fed the logical part for at least 24 hours;
- ⚠ Activate the product only after checking the compatibility of the load and of the machine in which it will be installed;
- ⚠ Stay away from the machine when the product is in reboot phase from an error (if the automatic reboot is enabled), because the machine could restart suddenly;
- ⚠ Do not place body parts near the rotating parts;
- ⚠ Use appropriate personal protective equipment during the work near to the axis ends (presence of sharp edges in the tongue seat);
- ⚠ Before performing the machine test, provide adequate protections around the rotating parts (joints, etc.);
- ⚠ Never activate the device or its switches with wet hands

1.6. Maintenance and Inspection

- ⚠ The product is equipped with a backup battery used for the multi turn position retain. To guarantee the life performance and expected life it is necessary to perform a complete charge cycle for a minimum time of 24 consecutive hours every 6 months.
- ⚠ Ensure that all safety precautions have been taken before performing maintenance or inspection operations
- ⚠ Do not touch the heatsink and the motor as these components heat up when the product is operational and remain hot even after it is switched off
- ⚠ Do not uninstall the product when it is powered, switch it off then wait at least two minutes before doing so
- ⚠ Do not change the wiring, the supply voltages, etc. while the product is powered
- ⚠ Do not repair or modify the product
- ⚠ The product does not require any particular preventive maintenance. However, we recommend performing the following checks regularly:
 - ☒ Check the condition and tightening of the connections
 - ☒ Check that the heatsink is clean and ventilated
-  Do not treat the product as normal domestic waste: it must be taken to an appropriate collection point for electrical and electronic waste. Failure to observe this requirement can lead to civil and/or criminal penalties, and could have damaging consequences for the environment and human health

1.7. UR requirements

For UR compliance this conditions MUST be met

- ⚠ Surrounding air temperature range: 0°C ÷ 40°C
- ⚠ Use in Pollution degree 3 Environment

-  **Must** Use an external protection fuse with the following characteristics

Motor Size	Category	Class	Voltage Rating	Current Rating (A)	Symmetrical A.I.C. (KA)
DBS50/50-55/100	JDDZ/JDDZ7	Class CC	300 Vdc	20°	20KA
DBS80/50-80/100	JDDZ/JDDZ7	T	160 Vdc	50°	20KA

-  Integral solid state short circuit protection does not provide branch circuit protection. Branch circuit protection must be provided in accordance with the Manufacturer Instructions, National Electrical Code and any additional local codes
-  The Drive does not provide Motor Overload protection. External or remote Motor Overload protection shall be provided in the end-use applications
-  The Drive is intended to be used with motors that must have integral thermal protection: the integral thermal protection signal shall be connected to the equipment, on terminal 3 of U17 and U18. Signal was rated maximum 3.3Vdc.

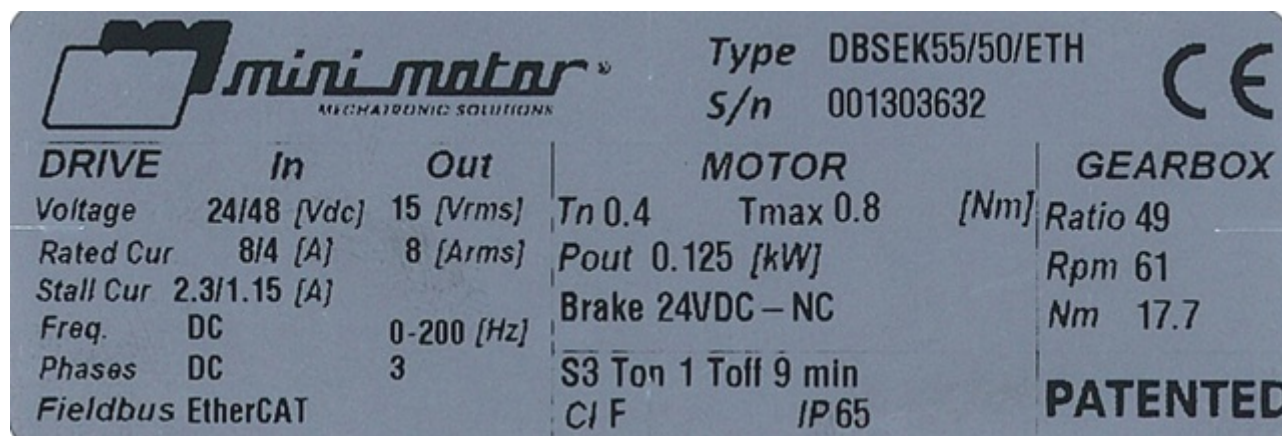
1.8. Product Checks

Upon delivery of the product, we recommend checking that it corresponds to that ordered and is complete. Keep in mind that only the connectors to wire the device (power, signals and bus) are included in the package. Contact the supplier's technical support service for any problems relating to the product. For UR products check acceptability conditions and end user advice, which can be found on UL database at the file number 503911.

1.9. Label check

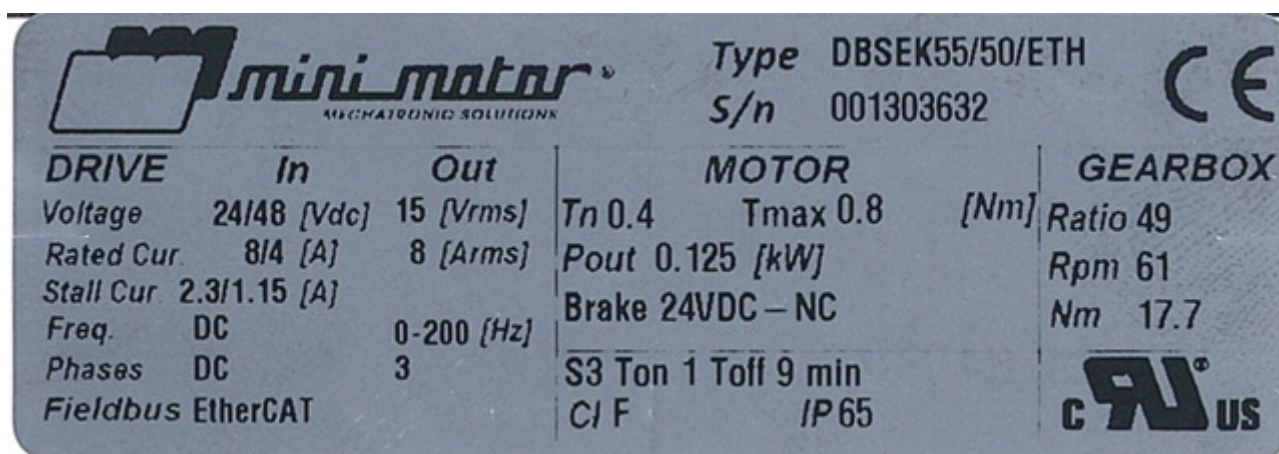
1.9.1. CE label

Example of label applied to the product:



Type	Product Name	
S/n	Serial Number	
DRIVE		
	DRIVE IN	DRIVE OUT
Voltage	Drive Input Voltage [Vdc]	Drive Output Voltage [VRMS]
Current	Driver Input Current [A]	Drive Output Current [Arms]
Stall Cur.	Stall Current	
Freq	Drive input frequency	Drive output frequency
Phases	Drive input phases	Drive output phases
Fieldbus	Fieldbus protocol and optionals CSP/TP/DP/STO/MA	
MOTOR		
Tn	Nominal motor torque [Nm]	
Tmax	Peak torque [Nm]	
Pout	Output motor power [kW]	
CI	Insulation class	
IP	IP protection code	
Duty Service	Duty Service according to IEC 34-1 with on and off times. If absent, assume S1 service	
GEARBOX		
Ratio	Gearbox ratio	
Rpm	Nominal output speed [rpm]	
Nm	Nominal output torque [Nm]	

1.9.2. UR label



Type	Product Name	
S/n	Serial Number	
DRIVE		
	DRIVE IN	DRIVE OUT
Voltage	Drive Input Voltage [Vdc]	Drive Output Voltage [VRMS]
Current	Driver Input Current [A]	Drive Output Current [Arms]
Stall Cur.	Stall Current	
Freq	Drive input frequency	Drive output frequency
Phases	Drive input phases	Drive output phases
Fieldbus	Fieldbus protocol and optionals CSP/TP/DP/STO/MA	
MOTOR		
Tn	Nominal motor torque [Nm]	
Tmax	Peak torque [Nm]	
Pout	Output motor power [kW]	
CI	Insulation class	
IP	IP protection code	
Duty Service	Duty Service according to IEC 34-1 with on and off times. If absent, assume S1 service	
GEARBOX		
Ratio	Gearbox ratio	
Rpm	Nominal output speed [rpm]	
Nm	Nominal output torque [Nm]	

1.10. Product Technical Specification

	DBS55/50/xx	DBS55/100/xx
Nominal Supply Voltage	24Vdc - 48Vdc	48Vdc
Nominal Supply Current	8A @ 24Vdc - 4A @ 48Vdc	6.6A
Logic power draw	2.4W	
Nominal Speed	3000rpm	
Nominal Torque ^[1]	0.4Nm	0.75Nm
Motor power output	125W	235W
Motor rated current	7.9Arms	6.8Arms
Nominal overload	200% per 60 seconds	
PWM Frequency	4/8/12 kHz	
Motor Control Algorithm	Sinusoidal Brushless Magnetic multi turn absolute encoder (12bit single turn 20bit multi turn) 4096 pulse/rev.	
Electromagnetic motor brake control (optional)	24Vdc max. 0.5A	
Operative mode	Velocity, Torque, Position, Homing control	
Fieldbus operating mode	Velocity, Torque, Position control, CSP (ECAT & Powerlink)	
Digital input	2 pnp (24Vdc IEC 61131-2 max 7kHz) max 500kHz 3 pnp (24Vdc IEC 61131-2 max 7kHz) with 2 settable as STO (Optional only on request) "STO on our product are designed following EN61800-5-2 standard SIL3"	
Analogue input	[0 + 10]Vdc [-10 + 10]Vdc [4+20mA] - Optional only on request	
Outputs	1 NO 2A 30Vdc	
Service communication	µUSB	
Communication fieldbus (optional)	Ethercat, EthernetIP, Powerlink, ProfiNET, Modbus RTU, canOpen	
(Main) protection features	Polarity inversion, overcurrent, overvoltage, under voltage, overheating, overload, memory error, communications error	
Cooling	Natural	
Standard ingress protection	IP65	
Ambient operating temperature	[0 + 40]°C	
Installation environment	Pollution class 3 Free from direct sunlight, vibrations, dust, corrosive or inflammable gases, oil vapour, fogs, water and humidity, with or without a high salinity level	
Humidity	[20 - 90]% RH (not condensing - not corrosive)	
Installation Position	Maximum height 1000m asl	
Storage temperature	[-20 +60]°C (transient temperatures during transport only)	
Weight	1.65kg	2.35kg
Conformity	CE, complies with EMC directive 2014/30/UE, C3 class industrial environment	
Vibration e Shock ^[2]	Sinusoidal: 0.22 mm (10 .. 50Hz) 30 m/s ² (50 .. 500 Hz)	Shock Semi-sinusoidal: 250 m/s ² (11ms)

	DBS80/50/xx	DBS80/100/xx
Nominal Supply Voltage	48Vdc	48Vdc
Nominal Supply Current	9.1A	15.7A
Logic power draw	2,4W	
Nominal Speed	3000rpm	
Nominal Torque ^[1]	1.1Nm	2Nm
Motor power output	345W	630W
Motor rated current	11.9Arms	22.9Arms
Nominal overload	150% per 60 seconds	
PWM Frequency	4/8/12 kHz	
Motor Control Algorithm	Sinusoidal Brushless Magnetic multi turn absolute encoder (12bit single turn 20bit multi turn) 4096 pulse/rev.	
Electromagnetic motor brake control (optional)	24Vdc max. 0.5A	
Operative mode	Velocity, Torque, Position, Homing control	
Fieldbus operating mode	Velocity, Torque, Position control, CSP (ECAT & Powerlink)	
Digital input	2 pnp (24Vdc IEC 61131-2 max 7kHz) max 500kHz 3 pnp (24Vdc IEC 61131-2 max 7kHz) with 2 settable as STO (Optional only on request) *STO on our product are designed following EN61800-5-2 standard"	
Analogue input	[0 + 10]Vdc [-10 + 10]Vdc [4+20mA] - Optional only on request	
Outputs	1 NO 2A 30Vdc	
Service communication	µUSB	
Communication fieldbus (optional)	Ethercat, EthernetIP, Powerlink, ProfiNET, Modbus RTU, canOpen	
(Main) protection features	Polarity inversion, overcurrent, overvoltage, under voltage, overheating, overload, memory error, communications error	
Cooling	Natural	
Standard ingress protection	IP65	
Ambient operating temperature	[0 + 40]°C	
Installation environment	Pollution class 3 Free from direct sunlight, vibrations, dust, corrosive or inflammable gases, oil vapour, fogs, water and humidity, with or without a high salinity level	
Humidity	[20 - 90]% RH (not condensing - not corrosive)	
Installation Position	Maximum height 1000m asl	
Storage temperature	[-20 +60]°C (transient temperatures during transport only)	
Weight	3,2kg	4,7kg
Conformity	CE, complies with EMC directive 2014/30/UE, C3 class industrial environment	

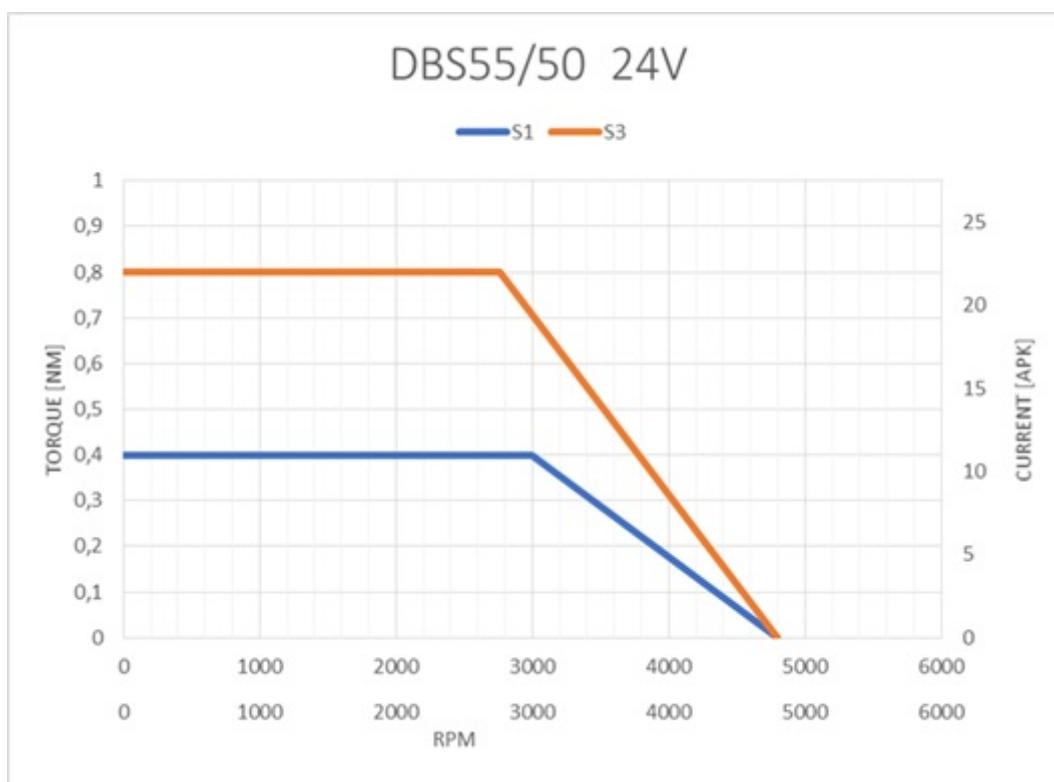
	BCDBS845/35/ i24	BCDBS845/35/ i42
Nominal Supply Voltage	24/48Vdc	
Nominal Supply Current	3.2A@24V 1.6A@48V	
Logic power draw	2.4W	
Nominal Speed	125rpm	72rpm
Nominal Torque	2.2Nm	3.7Nm
Motor power output	43W	
Nominal overload	145% per 150 seconds	
PWM Frequency	4/8/12 kHz	
Motor Control Algorithm	Sinusoidal Brushless Magnetic multi turn absolute encoder (12bit single turn 20bit multi turn) 4096 pulse/rev.	
Electromagnetic motor brake control (optional)	24Vdc max. 0.5A	
Operative mode	Velocity, Torque, Position, Homing control	
Fieldbus operating mode	Velocity, Torque, Position control, CSP (ECAT & Powerlink)	
Digital input	2 pnp (24Vdc IEC 61131-2 max 7kHz) max 500kHz 3 pnp (24Vdc IEC 61131-2 max 7kHz) with 2 settable as STO (Optional only on request) "STO on our product are designed following EN61800-5-2 standard"	
Analogue input	[0 + 10]Vdc [-10 + 10]Vdc [4+20mA] - Optional only on request	
Outputs	1 NO 2A 30Vdc	
Service communication	µUSB	
Communication fieldbus (optional)	Ethercat, EthernetIP, Powerlink, ProfiNET, Modbus RTU, canOpen	
(Main) protection features	Polarity inversion, overcurrent, overvoltage, under voltage, overheating, overload, memory error, communications error	
Cooling	Natural	
Standard ingress protection	IP65	
Ambient operating temperature	[0 + 40]°C	
Installation environment	Pollution class 3 Free from direct sunlight, vibrations, dust, corrosive or inflammable gases, oil vapour, fogs, water and humidity, with or without a high salinity level	
Humidity	[20 - 90]% RH (not condensing - not corrosive)	
Installation Position	Maximum height 1000m asl	
Storage temperature	[-20 +60]°C (transient temperatures during transport only)	
Weight	1,58kg	
Conformity	CE, complies with EMC directive 2014/30/UE, C3 class industrial environment	

1.11. Optionals

Optional features available on the DBS family. If the motor has one or more of these features, their code will appear in the label.

Code	Functionality	Description
MA	MilliAmpere	Analogic input in current instead of voltage
STO	Safe Torque Off	Dual 24V line for safety deactivation of the motor
DO	Digital Output	Logic power routed to digital output, maximum 40mA
CSP	Cyclic Synchronous Position	Master controlled motor trajectory for EtherCAT and Powerlink
TP	Touch Probe	Instantaneous capture of actual position
K	Holding Brake	24V NC holding brake
HRE	24 Bit Encoder	Higher precision encoder 24bit 16777216 puls/rev

1.12. Torque Speed Characteristics





1.13. Service factor

1.13.1. S1 Continuous Duty

The motor operates with a constant load until at least reaching thermal equilibrium.

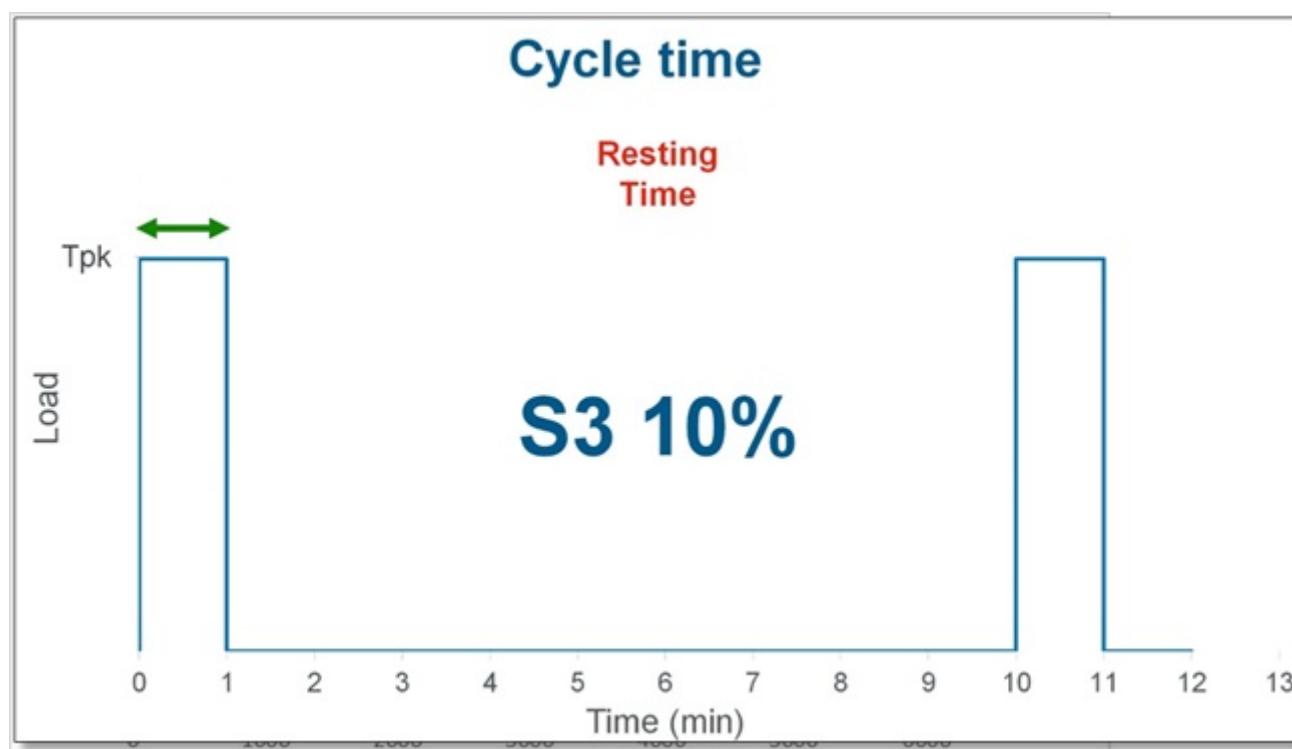
The DBS 55, 80, and 45 products with a red radiator (S1 configuration) are designed to operate in Continuous Duty S1 at the torque and nominal speed values as indicated in the datasheets.

1.13.2. S3 Periodic Intermittent Duty

Sequence of identical operating cycles composed of a period of operation at constant load and a period without load and without electrical power. The starting current does not affect the temperature rise.

The DBS 55, 80, and 45 products with a red radiator (S1 configuration) and black radiator (S3 configuration) can operate in Periodic Intermittent Duty S3.

For a cycle time of 10 minutes: * Class 45 DBS can operate for 150 seconds at 145% of nominal torque * Class 55 DBS can operate for 60 seconds at 200% of nominal torque * Class 80 DBS can operate for 60 seconds at 150% of nominal torque



[1] with flanged motor on 300x200x20mm steel plate

[2] Sinusoidal: 10 tests as per IEC 60068-2-6 – Shock-Semi-sinusoidal: 3 shock per direction as per IEC 60068-2-27

2. Installation

2.1. Installation



For detailed information on the overall dimensions of all gearmotors in the DBS family, we recommend going to the dedicated product page from which you can find both specific Datasheet and the possibility of downloading 3D models in a variety of formats through the configurator.

S1 series: <https://www.minimotor.com/en/product-category/dbs-line/>

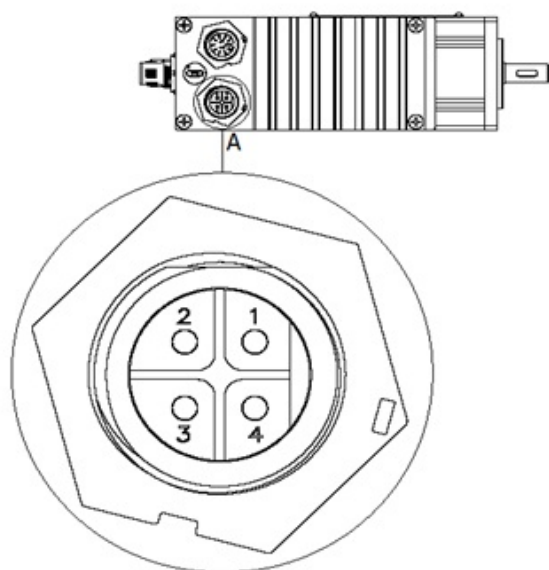
S3 series: <https://www.minimotor.com/en/product-category/dbs-s3-line-intermittent-periodic-duty/>

2.2. Electric Connetions

Please note that the device power supply does not have a direct connection with the system earth.

WARNING: The Power must be supplied by a stabilized PSU. Protection fuse advised.

2.3. Power Supply Connector CN1 - DBS 55



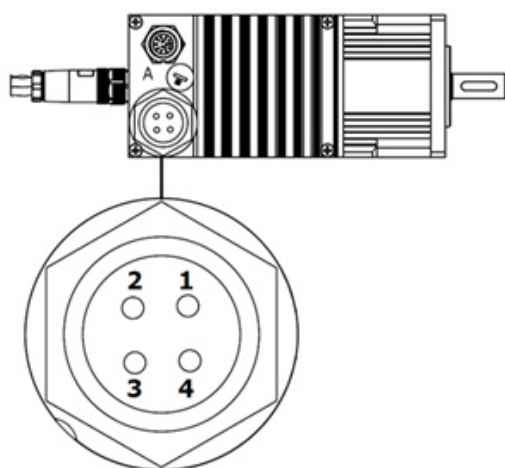
CN1			
Pin	Description	55/50	55/100
1	Logic GND	0V	0V
2	Power GND	0V	0V
3	+ Power	From 24 to 48V	48V
4	+ Logic	From 24 to 48V	

WARNING: the picture represents the top view of the connector fixed on the motor case.

WARNING: Logic and Power GND must have common ground.

Awg 18 cable is recommended for power connection.

2.4. Power Supply Connector CN1 - DBS 80



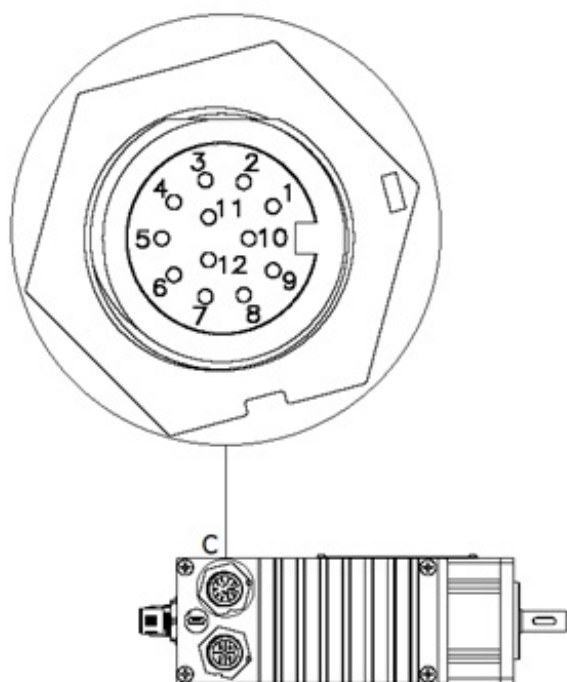
CN1			
Pin	Description	55/50	55/100
1	Logic GND	0V	0V
2	+ Power	48V	48V
3	Power GND	0V	0V
4	+ Logic	From 24 to 48V	

WARNING: the picture represents the top view of the connector fixed on the motor case.

WARNING: Logic and Power GND must have common ground.

Awg 11 cable is recommended for power connection.

2.5. I/O Connector CN2



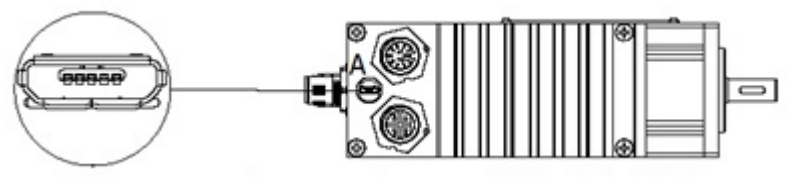
CN2			
Pin	ID	Description	
1	DIN1	Multifunction digital input 24Vdc pnp max 500kHz	
2	DIN2	Multifunction digital input 24Vdc pnp max 500kHz	
3	DIN3/STO1	Multifunction digital input 24Vdc pnp max 7kHz	STO in 1 ^[1] - General Information
4	DIN4/STO2	Multifunction digital input 24Vdc pnp max 7kHz	STO in 2 ^[1] - General Information
5	DIN5	Multifunction digital input 24Vdc pnp max 7kHz	
6	DIN GND	Digital Input GND	Logic GND ^[2] - General Information
7	AIN+	Positive Input for Analog Signal ^[1]	
8	AIN-	Negative Input for Analog Signal ^[1]	
9	AGND	Ground for analog signal	
10	+10Vdc	Service power for analog input max 5mA	
11	COM	Relay common digital output	
12	NO	NO contact relay digital output max 2A	+ Logic ^[2] - General Information

Awg 22 cable is recommended for I/O connection.

2.6. USB service connector CN4

Unscrew the metal cap to access the connector as shown in the picture

By using this micro USB connection, it is possible to set the device through the specific BSI software. You can download it here: <https://www.minimotor.com/en/products/dbs/>



 The USB cable must be connected to the DBS system only with the drive powered up

2.7. Fieldbus connection

The optional available fieldbuses are:

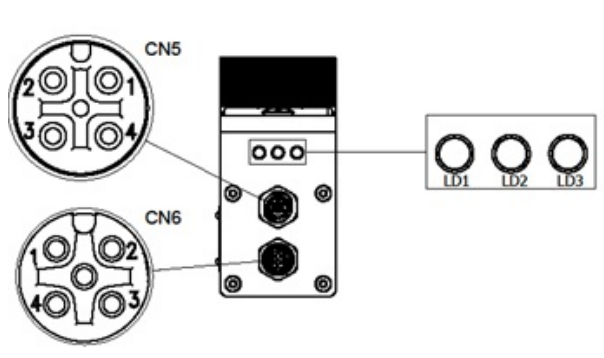
- CanOpen/Modbus RTU defined by “C” in the final part of the product name;
- Ethercat defined by “ETH” in the final part of the product name;
- Ethernet IP defined by “EIP” in the final part of the product name;
- Powerlink defined by “EPL” in the final part of the product name;
- Profinet defined by “EPN” in the final part of the product name.

Maximum tightening torques for connections: 0.5 Nm.

For the CanOpen/Modbus model the connectors on the DBS are M12 5 poles A coded, one male and one female.

For the EtherCAT/Profinet/Powerlink/EthernetIP models the connectors on the DBS are M12 4 poles D coded female

2.7.1. Canopen/Modbus RTU



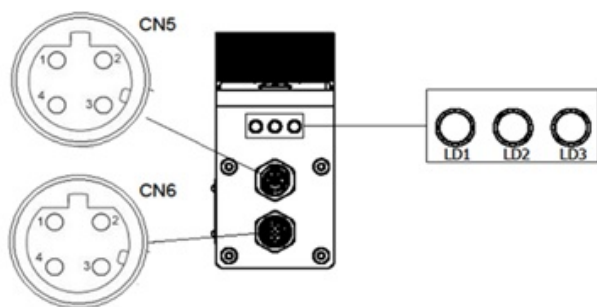
The pin function is the same for CN5 and CN6.



if more devices are connected together, pin 3 (GND) need to be connected **ONLY** if the logic power supply is not common (different GND).

Pin	Canopen	Modbus RTU
1	Housing shield	
2	Not connected	
3	CAN GND	GND
4	CAN H	485 B
5	CAN L	485 A

2.7.2. Ethernet IP

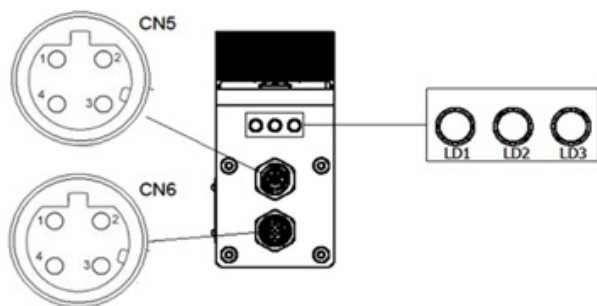


The pin function is the same for CN5 and CN6.

Connector CN5 = Connector CN6 = SWITCH

Pin	Ethernet IP
1	TX+
2	RX+
3	TX-
4	RX-

2.7.3. Profinet



The pin function is the same for CN5 and CN6.

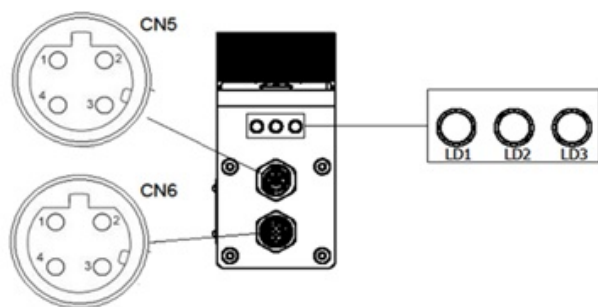
Connector CN5 = Connector CN6 = SWITCH

CN5 connector --- Port A

CN6 connector --- Port B

Pin	Profinet
1	TX+
2	RX+
3	TX-
4	RX-

2.7.4. Powerlink



The pin function is the same for CN5 and CN6.

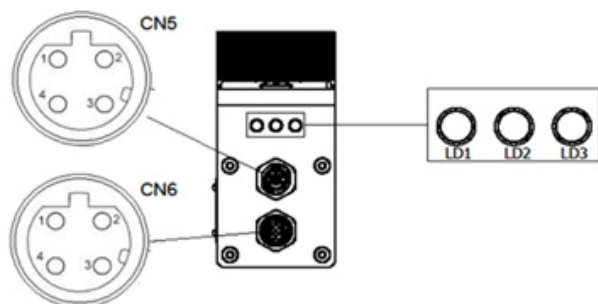
Connector CN5 = Connector CN6 = SWITCH

CN5 connector --- Port A

CN6 connector --- Port B

Pin	Powerlink
1	TX+
2	RX+
3	TX-
4	RX-

2.7.5. EtherCAT



The pin function is the same for CN5 and CN6.

CN5 connector --- Input

CN6 connector --- Output

Pin	CanOpen over EtherCAT
1	TX+
2	RX+
3	TX-
4	RX-

2.8. Protective Device Installation

In order to prevent short circuits, the product must be connected to a power-supply line protected by devices to protect against overcurrent and short circuits, in compliance with electrical safety legislation, using standard fused, disconnect switches, etc.

For the installation of a switch up line of the power supply connection, we suggest to use isolating switch with slow blow fuse 20A for model DBS 55/-- and 50A for model DBS80/--

[1] MA Analog input configured for 0-20mA/4-20mA optional on request

3. Parametrization interface

3.1. Software Installation

1. Download the "BSI software" e "BSI Usb Driver" at the following link:
2. <https://www.minimotor.com/prodotti/dbs/>
3. Extract and run the downloaded files. Follow the installation guide procedure until it is finished.

After the download extract the .zip file and run BSI.exe inside the folder ([BSI icon](#)).

WARNING: this is not an installation file. It directly runs the interface software, so you do not need to install it. Cause of this, every time the user wants to use the software only need to double click on this icon.

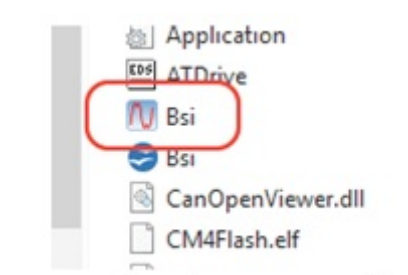


Figure 1. BSI icon

4. Connect the device trough the micro USB to the pc and check that the logic is connected to the power.
5. Once the program is run, select the connection type. If choosing USB, wait for the device to be found and connect. If the DBS is connected via Fieldbus to a net that can exchange data over Ethernet (Ethernet IP, Profinet, Powerlink and EtherCAT with EoE functionality) you can connect typing the DBS IP address. ([BSI connection interface](#)). UDP port used: 25113.



Figure 2. BSI connection interface

6. If the firmware stored in the device is no up to date the screen [BSI update interface](#)

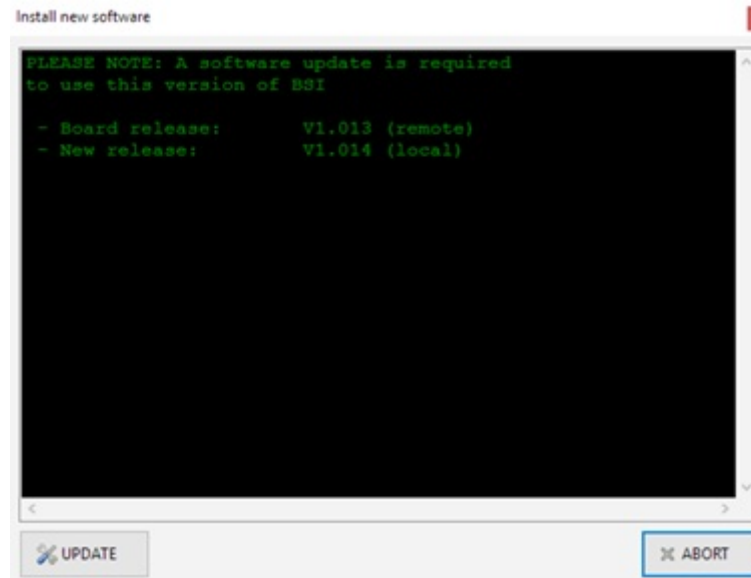


Figure 3. BSI update interface

3.2. Software

BSI update interface represents the main screen of BSI software. Following the menu it is possible to act on the motor parameter and to monitor the functional settings.

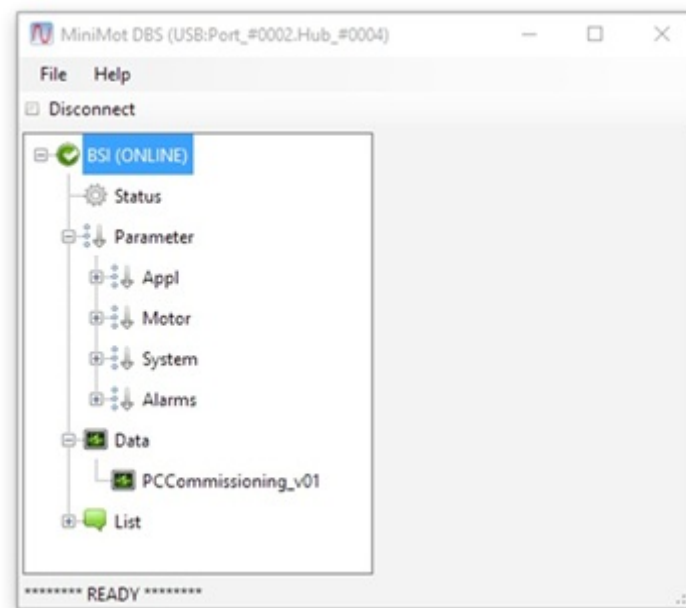


Figure 4. BSI update interface

3.2.1. Status

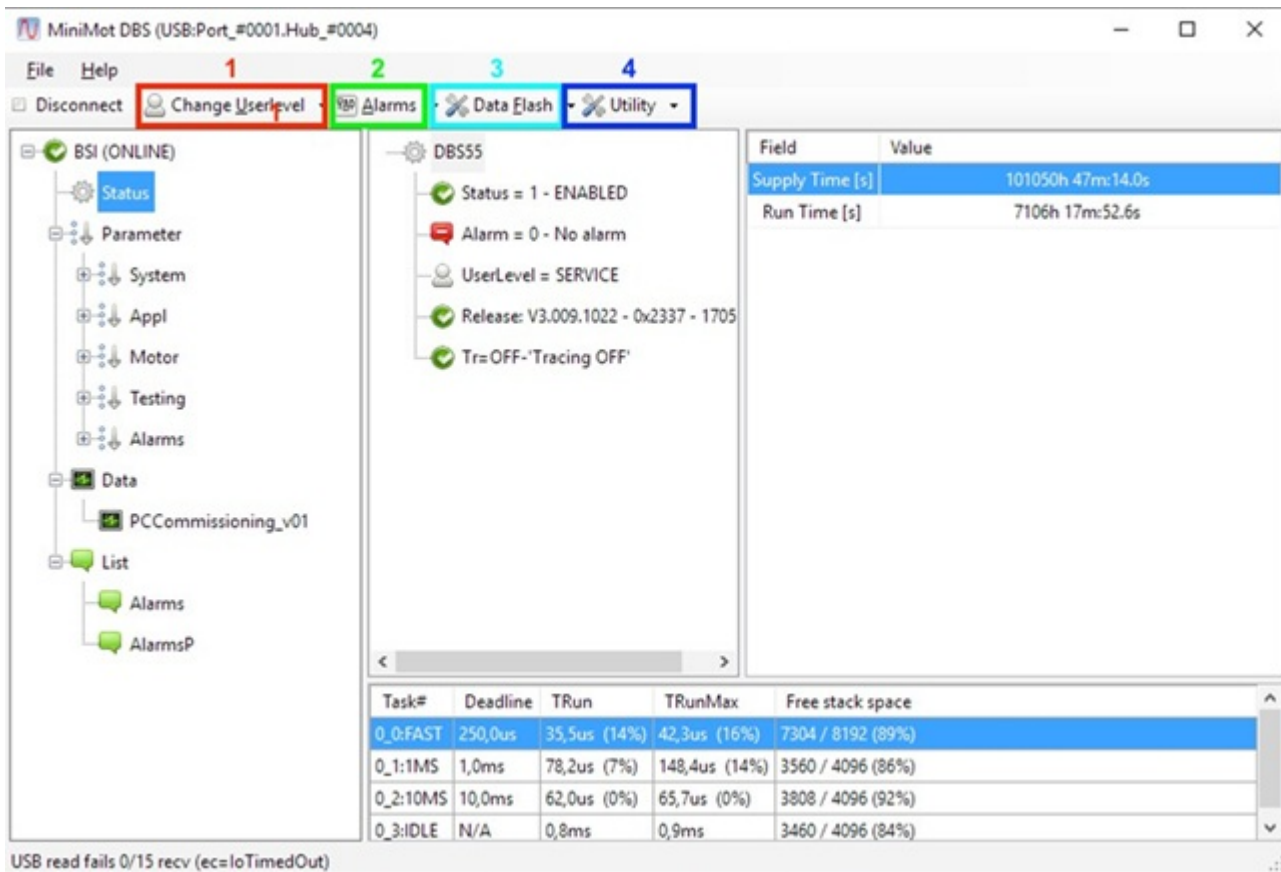


Figure 5. BSI main menu

Click on “Status” in order to know the motor status, manage the presence of fault and change the software user level.

1. “Change User Level”: use this option in order to change the software user level and have acces to more setting parameters.

User	Free Access
Advance	Free Access
Eol	PW required
Service	PW required

2. “Alarms”: this button gives acces to the alarm menu, in which you can reset the current alarm
3. “Data Flash”: diagnostic tool to save the Flash memory image.;
4. “Utility”: Diagnostic tool.

3.2.2. Alarm List

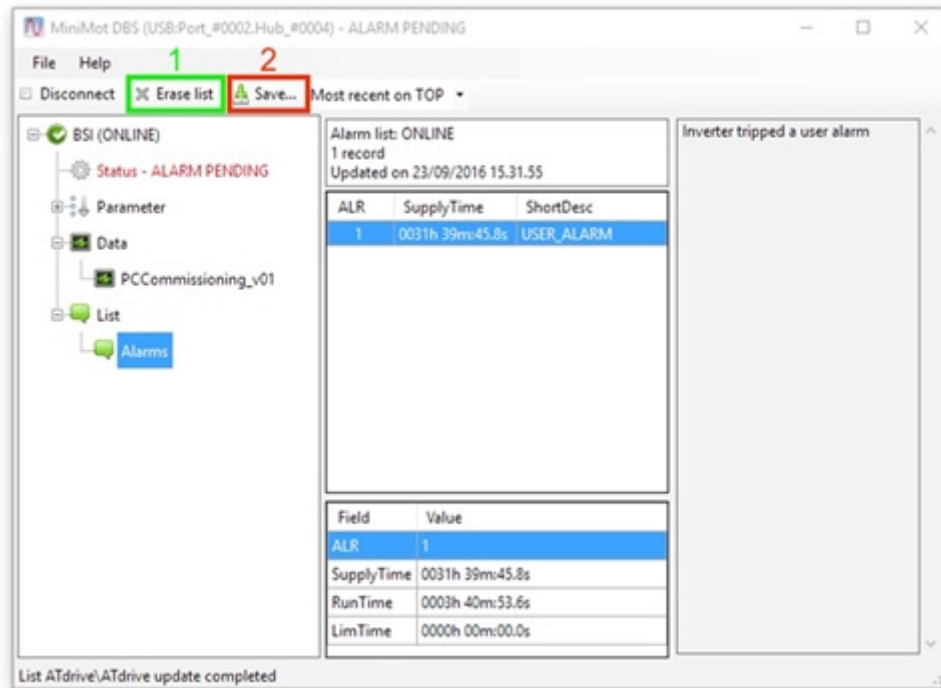


Figure 6. BSI Alarm list

By selecting "list" under the "alarm" voice, it is possible to find the alarm history list.

1. "Erase List": use this command to erase the hole list.
2. "Save": use this button to save the list into an external file.

3.2.3. Event List

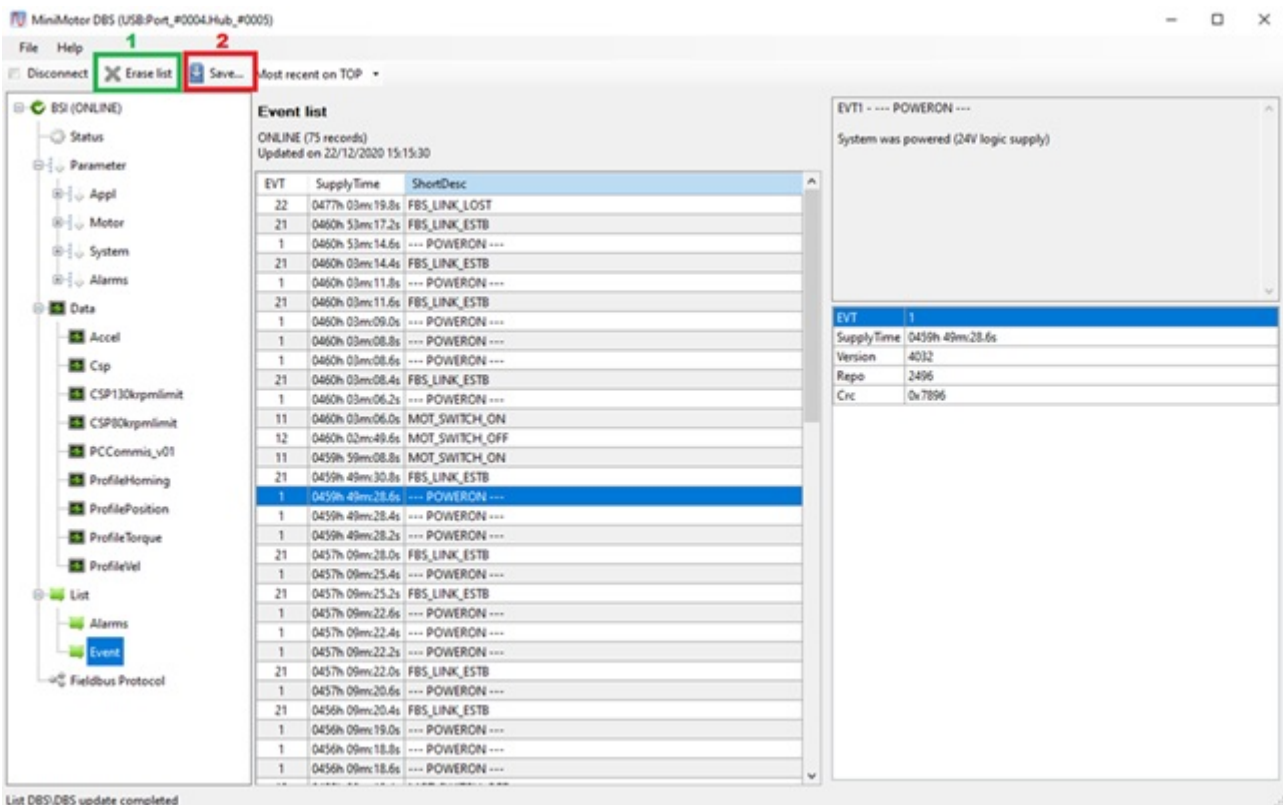


Figure 7. BSI Event List

By selecting "list" under the "event" voice, it is possible to find the event history list.

1. "Erase List": use this command to erase the whole list.

2. "Save": use this button to save the list into an external file.

3.2.4. Parameter

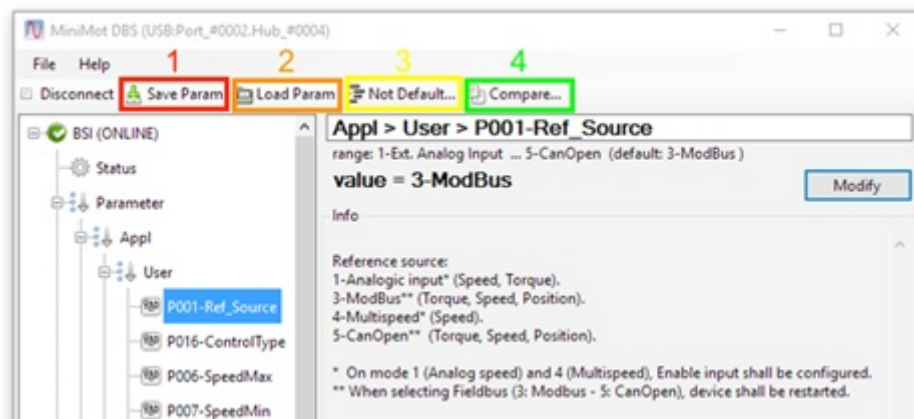


Figure 8. BSI Parameters

Under "Parameter" it is possible to find and set all the motor parameters. See the section of this guide in order to understand the meaning of all point and set de desired configuration.

In order to change the value or to select a different voice in one of the parameters, click on modify, change the value and then select Update to load the changes.

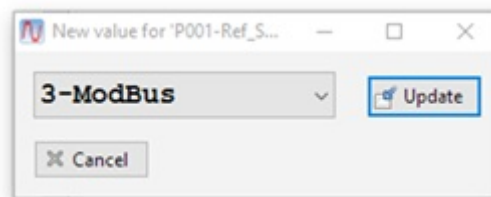


Figure 9. BSI P001

When the voice "parameter" is selected in the top of the window there are several usefull option: . "Save Param": allows to save the parameter setting into an external file.

1. "Load Param": allows to upload the parameter stored into an external file, directly in the driver storage.
2. "Not default": shows wich parameter have been changed in respect of the default value.
3. "Compare": allows to compare the parameter stored in the device with the parameters contained into an external file.

3.2.5. Monitoring

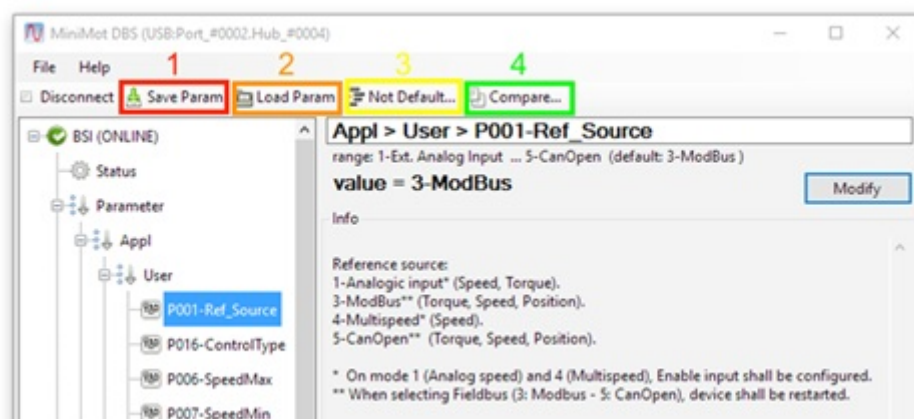


Figure 10. BSI Parameter monitoring

[illegible]

The PLOT function, shown in [BSI Plot](#), enables to track values over longer period of time.

Here a table for common variables useful to monitor

NAME	DESCRIPTION
co_op_mode	DS402 6061h Mode of Operation Display
co_control_word	DS402 6040h Control Word
co_status_word	DS402 6041h Status Word
co_pp_target_pu	DS402 607Ah Target Position
co_pp_max_pu	DS402 607Dh.2 Positive position limit
co_pp_min_pu	DS402 607Dh.1 Negative position limit
co_pp_tlimit	DS402 6072h Max Torque
co_pp_wm	DS402 6082h Profile Velocity
co_pv_accel	DS402 6083h Profile Acceleration
co_pv_decel	DS402 6084h Profile Deceleration
de_speed_rpm	DS402 605Ch Velocity Actual Value
usr_trq_perc	DS402 6077h Torque Actual Value
usr_pos_pu_1ms	DS402 6064h Position Actual Value
co_pp_cmdnewset	DS402 6060h Bit 4 "new setpoint"
f_iq	Apk of current output if the drive
usr_poserror	Position error in encoder pulses from the position loop
diag_alr_code	3008h Actual Alarm
co_dc_ferror_win	DS402 6065h Following Error Window
co_dc_pos_window	DS402 6067h Position Window

4. Parameters

4.1. System

ID	NAME	DESCRIPTION	NOTE
000	MiniMotType	Motor Type	Read only
082	UndervoltMode	Undervolt error reporting logic	When Run ☐ When the motor is running Always ☐ Every time VDC is lost
201	Year	Production year	Read only
203	SerialNo	Motor serial number	Read only
202	StartUL	User level at start of motor	

4.2. Appl

4.2.1. User

ID	NAME	DESCRIPTION	NOTE
P001	MODE	Reference source selection	1 ☐ Speed Analog Input1 Speed 2 ☐ ModBus + Dig.Input1 Speed, Torque, Position, Homing 3 ☐ ModBus Speed, Torque, Position, Homing 4 ☐ Multispeed1 Speed 5 ☐ CanOpen ² Speed, Torque, Position, Homing 6 ☐ CanOverECAT ² Speed, Torque, Position, Homing 7 ☐ Ethernet PowerLink ² Speed, Torque, Position, Homing 8 ☐ Ethernet/IP ² Speed, Torque, Position, Homing 9 ☐ Profinet IO ² Speed, Torque, Position, Homing 10 ☐ CanOverAir ² Speed, Torque, Position, Homing 11 ☐ TrqAnalogIn ¹ Torque 12 ☐ MultiTrq ¹ Torque 13 ☐ MultiPos ¹ Position 14 ☐ Ain Speed + Modbus Speed, Torque, Position, Homing 15 ☐ MultiSpeedCycle ¹ Speed 16 ☐ MultiposCycle ¹ Position ¹ In MODE 1, 2, 4, 11, 12, 13, 15 and 16 there must be at least one input as Enable ² Reboot is necessary when switching between modes
P006	Speed Max	Max speed reference	0 ÷ 6000 [rpm]
P007	Speed Min	Minimum speed reference in Analog mode	0 ÷ 6000 [rpm]
P008	Ramp Acc	Acceleration for speed/position control	1 ÷ 120000 [rpm/s]
P009	Ramp Dec	Deceleration for speed/position control	1 ÷ 120000 [rpm/s]
P017	IMax	Maximum operative current	0 ÷ 22.1 / 18.7 [A] (55-50 / 55-100)
P021	MotorChange Dir1	Parameter to change motor rotation direction	1 ☐ None (Disable) 2 ☐ Inverted (Invert rotation) ¹ Only if P001=1,4,11,12 or 13
P164	PosMin	Minimum position limit	0 ÷ -2147483648 [position units]
P166	PosMax	Maximum position limit	0 ÷ +2147483647 [position units]

4.2.2. Input Output

ID	NAME	DESCRIPTION	NOTE
Analog			
P004	MinRefAnalog	Min analog reference	0.0% ÷ 100.0%

ID	NAME	DESCRIPTION	NOTE
P005	MaxRefAnalog	Max analog reference	0.0% ÷ 100.0%
P043	AinMode	Set the analog input function	0 ☐ Voltage ref input 0÷10 [V] 1 ☐ Voltage ref input -10÷10 [V] 2 ☐ Current ref input 0÷20 [mA] 3 ☐ Current ref input 4÷20 [mA] WARNING: mode 2 and 3 are available only with MA option
P045	AinOffs	Offset correction for analog input	-10÷10 [V]
P046	AinGain	Gain correction for analog input	0.000÷2.000
P047	AinThre	Analog input threshold, as percentage	0.0÷100.0 [%]
Digital			
P010	InputFunc1	Digital input function 1: enables control via digital pnp input 1 Defines function mapped to input 1	0 ☐ Not Used 1 ☐ Enable/Stand-By ² 2 ☐ Run/Stop ² 3 ☐ Run Edge Triggered ² 4 ☐ Stop Edge Triggered ² 5 ☐ Forward/Reverse ² 6 ☐ Run/Stop Forward ² 7 ☐ Run/Stop Reverse ² 8 ☐ Error Reset 9 ☐ User Error 10 ☐ Multispeed Binary Selection Bit 0 ² 11 ☐ Multispeed Binary Selection Bit 1 ² 12 ☐ Multispeed Binary Selection Bit 2 ² 14 ☐ Brake Unlock 15 ☐ CollisionSignal ² 28 ☐ Homing Start (edge triggered) 29 ☐ Homing Start (level triggered) 30 ☐ Home Switch ¹ 31 ☐ Fwd Limit Switch ¹ 32 ☐ Rev Limit Switch ¹ ¹ Available in homing mode and local modes ² Only if P001=1,4,11,12,13
P011	InputFunc2	Digital input function 2	See P010
P012	InputFunc3	Digital input function 3	See P010 / STO 1 (optional)
P013	InputFunc4	Digital input function 4	See P010 / STO 2 (optional)
P014	InputFunc5	Digital input function 5	See P010
P032	AinFunc	Digital input associated to Analog Input	See P010
P020	DigInInvMask	Active low/high status of digital inputs	0b00001 ☐ Input 1 Active Low 0b00101 ☐ Inputs 1 & 3 Active Low
P015	OutFunc	Digital output — defines trigger condition for output signal	0 ☐ Always Off 1 ☐ Run 2 ☐ Ready 7 ☐ Homing Done 8 ☐ Error 9 ☐ Target Reached 10 ☐ FieldBus DSP402
P064	TargReachedHyst	Window for “target reach” event	Speed [rpm] 0÷9999 Torque [mA] Position [step]
P065	TargReachHyst	Time window for “target reach” event completion	0÷9999 [ms]
P033	ExpOutEnable	Port expander configuration mask (only on WBS/WDBS)	0b000000000000 [bit]

4.2.3. Accelerometer

ID	NAME	DESCRIPTION	NOTE
P035	Endscale	Defines the Accelerometer End-Scale	2 – 4 – 8 [G]
P036	DataRate	Defines Accelerometer Output Rate	10–50–100–200–400–800 [Hz]
P037	RmsTau	Time filter constant for RMS computation of accelerations	0.001 ÷ 1000 [ms]

ID	NAME	DESCRIPTION	NOTE
P038	EventLevel	Acceleration threshold for logging over-acceleration event	0.1 ÷ 10 [G]
P039	EventTime	Time filter constant for logging and over-acceleration event	1 ÷ 1000 [ms]
P040	EventInhibit	Inhibition time before logging a second over-acceleration event	1 ÷ 2400 [minuti]

4.2.4. Collision

ID	NAME	DESCRIPTION	NOTE
050	Deceleration	Deceleration after input trigger	Krpm/s
051	Bwspeed	Maximum speed for backward movement	rpm
052	BwAcc	Acceleration limit for backward movement	Krpm/s
053	BwDelta	Position of backward movement	Pulses

4.2.5. Multitrq

ID	NAME	DESCRIPTION	NOTE
P102	Multitorque1	Defines the torque presets for the binary combinations of MultiTorque mode. In Multispeed/MultiPosition it works as torque limit for the corresponding profile Only with P001=4,12,13	-200 ÷ +200 [% nominal]
P103	Multitorque2	See P102	-200 ÷ +200 [% nominal]
P104	Multitorque3	See P102	-200 ÷ +200 [% nominal]
P105	Multitorque4	See P102	-200 ÷ +200 [% nominal]
P106	Multitorque5	See P102	-200 ÷ +200 [% nominal]
P107	Multitorque6	See P102	-200 ÷ +200 [% nominal]
P108	Multitorque7	See P102	-200 ÷ +200 [% nominal]
P109	Multitorque8	See P102	-200 ÷ +200 [% nominal]

4.2.6. Multispeed

ID	NAME	DESCRIPTION	NOTE
P110	Multispeed1	Defines the speed presets for the binary combinations of MultiSpeed mode. In MultiTorque/MultiPosition it works as speed limit for the corresponding profile Only with P001=4,12,13	-6000 ÷ 6000 [rpm]
P111	Multispeed2	See P110	-6000 ÷ 6000 [rpm]
P112	Multispeed3	See P110	-6000 ÷ 6000 [rpm]
P113	Multispeed4	See P110	-6000 ÷ 6000 [rpm]
P114	Multispeed5	See P110	-6000 ÷ 6000 [rpm]
P115	Multispeed6	See P110	-6000 ÷ 6000 [rpm]
P116	Multispeed7	See P110	-6000 ÷ 6000 [rpm]
P117	Multispeed8	See P110	-6000 ÷ 6000 [rpm]

4.2.7. Multipos_ref

ID	NAME	DESCRIPTION	NOTE
P120	Multiposition 1	Defines the position presets for the binary combinations of MultiPosition mode Only with P001=13	-2147483648 ÷ +2147483647 [user units]
P122	Multiposition 2	See P120	-2147483648 ÷ +2147483647 [user units]
P124	Multiposition 3	See P120	-2147483648 ÷ +2147483647 [user units]
P126	Multiposition 4	See P120	-2147483648 ÷ +2147483647 [user units]
P128	Multiposition 5	See P120	-2147483648 ÷ +2147483647 [user units]
P132	Multiposition 6	See P120	-2147483648 ÷ +2147483647 [user units]
P134	Multiposition 7	See P120	-2147483648 ÷ +2147483647 [user units]
P135	Multiposition 8	See P120	-2147483648 ÷ +2147483647 [user units]

4.2.8. Multipos_mMode

ID	NAME	DESCRIPTION	NOTE
P221	Multiposref1_mode	Defines the logic behind the positioning (absolute, relative or additive) Solo con P001=13	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P222	Multiposref2_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P223	Multiposref3_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P224	Multiposref4_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P225	Multiposref5_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P226	Multiposref6_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive
P228	Multiposref8_mode	See P221	0 ▯ Absolute 1 ▯ Relative 2 ▯ Additive

4.2.9. Multidelay

ID	NAME	DESCRIPTION	NOTE
P142	MultiDelay1	Time spent in the various positions/velocities in the automatic cyclic modes Only with P001=15,16	0.001 ÷ 32 [sec]
P143	MultiDelay2	See P142	0.001 ÷ 32 [sec]
P144	MultiDelay3	See P142	0.001 ÷ 32 [sec]
P145	MultiDelay4	See P142	0.001 ÷ 32 [sec]
P146	MultiDelay5	See P142	0.001 ÷ 32 [sec]
P147	MultiDelay6	See P142	0.001 ÷ 32 [sec]
P148	MultiDelay7	See P142	0.001 ÷ 32 [sec]
P149	MultiDelay8	See P142	0.001 ÷ 32 [sec]

4.2.10. Homing

ID	NAME	DESCRIPTION	NOTE
P152	HomingType	Defines the homing type according to the CanOpen CIA402 standard. See section 11	Available Homing: 1 ÷ 14 33, 34, 37
P153	HomingSwitchSpeed	Speed used to search the home or limit switch	0 ÷ 4000 [rpm]
P154	HomingIndexSpeed	Positioning speed at the index pulse	0 ÷ 4000 [rpm]
P155	HomingAcceleration	Motor acceleration to reach homing speed from stop	0 ÷ 10000 [rpm/s]
P156	HomingDeceleration	Deceleration used to stop motor running at homing speed	0 ÷ 10000 [rpm/s]
P157	HomingTimeOut	Time limit for data exchange during homing process	1 ÷ 200 [s]
P158	HomingMaxCurrent	Limit of motor current available during homing	0.001 ÷ 10 [A]
P159	HomingEnable	Enable or disable homing	0 ▯ DISABLE 1 ▯ ENABLE
P168	HomingOffsetLow	Defines the offset value used in homing, composed of Low Word + High Word	Examples: Offset = 68000 (dec) ▯ 0x109A0 (hex) P169 = 0x0001 P168 = 0x09A0 Offset = -1000 (dec) ▯ FFFFC18 (hex) P169 = 0xFFFF P168 = 0xFC18

4.2.11. Posscaling

ID	NOME	DESCRIZIONE	NOTE
P160	PosFactorNum	Defines the numerator used to calculate the scaling factor (position factor) used to represent the position in user defined unit. See 8.1.3 section	0 ÷ 32767
P161	PosFactorDen	Defines the denominator used to calculate the scaling factor (position factor) used to represent the position in user defined unit. See 8.1.3 section	0 ÷ 32767
P162	PosFactorDecimal	Defines the number of decimal places used to represent the profile unit.	0 ÷ 32767
P163	UserPosInversion	Allows the user to invert the count of the encoder based on motor rotational direction	None ▯ Positive counting with clockwise rotation Inverted ▯ Negative counting with clockwise rotation

4.2.12. Fieldbus

ID	NAME	DESCRIPTION	NOTE
Ethernet/IP			
P170	IpAddr	Allows to set the slave address of the motor using Ethernet/IP	192.168.250.100
P172	IpMask	Defines the Ethernet/IP subnet mask	255.255.0.0
P174	IpGateway	Defines the Ethernet/IP gateway address	0.0.0.0
P176	ProcDataLayout	Set default or extended process data for EIP and Profinet	0 Default 1 Extended_A (D I/O) 2 Extended_B (Touch probe 402) 3 Extended_C (Touch probe MM) 4 Extended_D (Accelerometer)
P177	SpeedUnitMode	Speed and acceleration object scaling	0 RPM – RPM/s 1 Increments/s – Increments/s ²
CSP (Cyclic Synchronous Positioning)			
P178	WrongRefDelay	Delay of CSP position reference consistency	0 ÷ 1000 [ms]

ID	NAME	DESCRIPTION	NOTE
P179	WrongRefBeh	Behaviour of CSP position target protection	0 NO ACTION 1 CORRECT 2 ALARM
P180	AccelMax	Acceleration limit for CSP pos. Ref.	1 ÷ 3000 krpm/s
P190	CSP_FF_Mode	CSP feedforward speed mode	1 Offset 60B1.0 2 Computed
Modbus			
P182	ModbusAddress	Set the slave address via RS485 using Modbus	1 ÷ 500
P183	ModbusMode	Defines Modbus RTU configuration: Word, Parity, Stop bits	8-N-2 8bit, none, 2bits 8-E-2 8bit, even, 1bits 8-O-1 8bit, odd, 1bits
P184	ModbusBaudrate	Baudrate for Modbus communication	0 9.6 [Kbaud] 1 19.2 2 38.4 3 57.6 4 115.2
P185	WIPProcDataLayout	Layout selection for CoA	0 WL_Default 1 CIP_Layout0 2 WL_XS_IO1 3 WL_XS_IO2
CanOpen			
P191	CanOPEN_NoId	Bus node address of the device	1 ÷ 127
P192	CanOPEN_Baudrate	Baudrate for CanOPEN communication	1 20 [Kbaud] 2 50 3 125 4 250 5 500 6 1 [Mbaud]
P193	CanOPEN_GuardTime	Defines the NMT Guard Time	0–1000 [ms] (0 disables)
P194	CanOPEN_LifeFactor	Defines the NMT Life Factor	0–50 (0 disables)
Ecat (EtherCAT)			
P195	StationAddress	Default station address	0 ÷ 32767
P198	ProductCsp	EtherCAT product-id selection	0 PROFILE 1 CSP
PowerLink			
P197	NodeId	Default Node-ID for PowerLink node	0 ÷ 32767
ProfinetIO			
P199	ByteOrder	Set byte order style	Little / Big endian
Modulo			
P205	PosOptCode	Set value for 60F2h	As for CanOpen DS402
P206	PosRangeLimitMin	Modulo minimum range	posunits
P208	PosRangeLimitMax	Modulo maximum range	posunits

4.3. Motor

4.3.1. Brake

ID	NAME	DESCRIPTION	NOTE
P022	BrakeDeactTime	Deactivation time of brake AFTER motor control start	[ms]
P023	BrakeActTime	Activation time of brake BEFORE motor control stop	[ms]
P024	BrkUnlockTime	Elapsed time between Unlock V and Hold V states	[ms]
P025	BrkUnlockV	Voltage to Unlock the brake	0–48 Volt
P026	BrkHoldV	Voltage to Hold the brake unlocked	0–48 Volt
P034	BrakeFreq	Brake PWM frequency	400–10000 Hz
P057	BrkRand	PWM frequency randomizer	OFF–200%

4.3.2. Encoder

ID	NAME	DESCRIPTION	NOTE
P094	EncStRes	Single turn resolution selector. Values higher than 12bit are only valid on motors with HRE option	12–24 [bit]
P252	EncLPFTau	Defines the time constant considered in the low-pass filter used to filter the speed measures from the encoder	0.001 ÷ 1.000 [s]

4.3.3. Control

ID	NAME	DESCRIPTION	NOTE
P237	KpSpeed	Defines the proportional gain in PI speed control	0 ÷ 3.2000
P238	kiSpeed	Defines the integral gain in speed PI control	0 ÷ 3.2000
P253	kpPos	Defines the proportional gain in P position control	0 ÷ 3.2000
P254	WstarFiltEnable	Enable the filter on the Speed reference	Enable - Disable
P256	Jloadff	Load Inertia	0 ÷ 327.67 Kgcm ²

4.4. Alarms

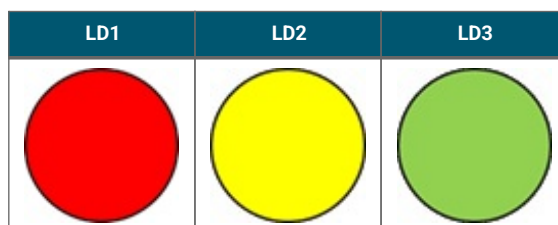
ID	NAME	DESCRIPTION	NOTE
P210	Nreset	Defines the number of autoresettable alarm event exceeded which the fault is generated	0 ÷ 100
P211	TminReset	Defines the time after which the alarm can be autoresetted	0.5 ÷ 30 [s]
P212	Trestore	Defines the time after which the autoresettable alarm count is resetted	0.5 ÷ 1800 [s]

5. LED status

LED color and operating modes (flashing / powering mode) depend on the fieldbus expansion Board mounted (i.e. CanOpen, Ethercat, etc).

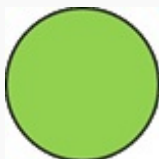
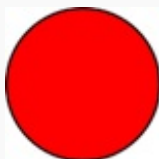
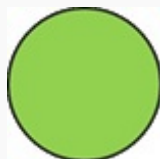
5.1. Fieldbus Board CanOpen\Modbus

The indication LEDs are three and they are mapped on the drive's LEDs in the following way:



LED	Indicazione	Stato
LD1	FLASHING (Red) 	Inverter alarm Tacc = 0.5s Tperiod = 1s
	FLASHING (Red) 	PWM off The number of flashes represent the type of control set • 0 flash: unchecked control • 1 flash: torque control • 2 flash: speed control • 3 flash: position control
	ON (Red) 	PWM on
LD2	OFF 	Yellow LED always off
LD3	OFF 	Inverter alarm
	FLASHING (Green) 	PWM off The number of flashes represent the type of control set • 1 flash: Analog reference • 3 flashes: Modbus reference • 4 flashes: Multispeed reference • 5 flashes: CanOpen reference
	ON (Green) 	PWM on (Intermittent speed proportional to rotation speed P006)

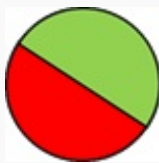
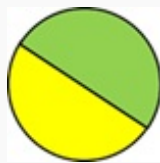
5.2. Fieldbus Board EtherCAT

LD1	LD2	LD3
RUN/ERR	ERR	L/A IN
		

LED	Indicazione	Stato
LD1	OFF 	INIT
	ON (green) 	OPERATIONAL
	BLINKING (2.5hz Green) 	PRE-OPERATIONAL
	SINGLE FLASH (Green) 	SAFE-OPERATIONAL
LD2	OFF 	No Error The communication is working properly
	BLINKING (2.5hz Red) 	Invalid Configuration General Configuration Error Possible reason: State change commanded by master is impossible due to register or object settings.
	SINGLE FLASH (Red) 	Local error: Slave device application has changed the EtherCAT state autonomously. Possible reason 1: A host watchdog timeout has occurred. Possible reason 2: Synchronization Error, device enters Safe- Operational automatically.
	DOUBLE FLASH (Red) 	Local error: Slave device application has changed the EtherCAT state autonomously. Possible reason 1: A host watchdog timeout has occurred. Possible reason 2: Synchronization Error, device enters Safe- Operational automatically.
LD3	OFF 	No Connection The device has no link to the Ethernet
	ON (Green) 	Connected The device is connected but does not send/receives frames.
	FLICKERING (Green) 	Activity Frames are being send/received.

Indicator State	Definition
ON	Constantly on
OFF	Constantly off
SINGLE FLASH	One short flash (200 ms) followed by a long off phase (1,000 ms)
DOUBLE FLASH	Two short flashes (200 ms each) separated by a short off phase (200 ms), followed by a long off phase (1,000 ms)
BLINKING (2.5 Hz)	Turns on and off at 2.5 Hz: 200 ms on, 200 ms off
FLICKERING (Load Dependent)	Approx. 10 Hz frequency to indicate high Ethernet activity: ~50 ms on, ~50 ms off. The indicator turns on and off in irregular intervals to indicate low Ethernet activity

5.3. Fieldbus Board EthernetIP

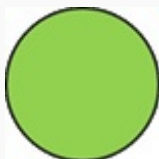
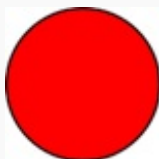
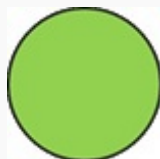
LD1	LD2	LD3
MS	NS	L/A IN
		

LED	Indicazione	Stato
LD1	OFF 	No Power: the device is powered off.
	ON (green) 	Device operational the device is operating correctly.
	FLASHING (1hz Green) 	Standby the device has not been configured
	ON (Red) 	Major Unrecoverable fault the device has detected a non recoverable major fault
	BLINKING (1 Hz Red) 	Major Unrecoverable fault the device has detected a non recoverable major fault. An incorrect or inconsistent configuration would be considered a major recoverable fault
	FLASHING (Green/Red/Green) 	Major Unrecoverable fault the device has detected a non recoverable major fault. An incorrect or inconsistent configuration would be considered a major recoverable fault

LED	Indicazione	Stato
LD2	OFF 	Not powered, no IP address The device doesn't have an IP address (or is powered off).
	ON (Green) 	Connected An IP address is configured, at least one CIP connection (any transport class) is established device has at least one established, and an Exclusive Owner connection has not timed out..
	BLINKING (1Hz Green) 	No Connections: The device has obtained an IP address, the network; and no CIP connection are established and an exclusive Owner connection has not timed out.
	ON (Red) 	Duplicate IP: The device has detected that its IP address is already in use.
	BLINKING (1 Hz Red) 	Connection Timeout: An IP address is configured, and an Exclusive Owner connection for wich the device is the target has timed out. The network status indicator returns to steady green only when all timed out Exclusive Owner connections are reestablished.
	FLASHING (Green/Red/off) 	Serftest: Thedevise is performing its power-up testing. Refer to description for module status LED self-test.
LD3	OFF 	No Connection The device has no link to the Ethernet
	ON (Green) 	Connected The device is connected but does not send/receives frames.
	FLASHING (Yellow) 	Activity Frames are being send/received.
	OFF (Yellow) 	No Activity The device does not send/receive Ethernet frames.

Indicator State	Definition
ON	Constantly on
OFF	Constantly off
BLINKING (1 Hz)	Turns on and off iso-phase at a frequency of 2.5 Hz: on for 200 ms, off for 200 ms
FLICKERING (Load Dependent)	Approx. 10 Hz to indicate high Ethernet activity: ~50 ms on, ~50 ms off. Irregular intervals to indicate low Ethernet activity

5.4. Fieldbus Board Ethernet Powerlink

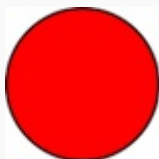
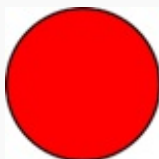
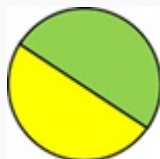
LD1	LD2	LD3
Status	Error	L/A IN
		

LED	Indicazione	Stato
LD1	OFF 	No Power: the device is powered off.
	ON (green) 	Operational the device in the "operational" state.
	TRIPLE FLASH (Green) 	ReadytoOperate the device in the "Readytooperate" state.
	DOUBLE FLASH (Green) 	Pre Operational 2 the device in the "Pre Operational 2" state.
	SINGLE FLASH (Green) 	Pre Operational 1 the device in the "Pre Operational 1" state.
	FLICKERING (10hz) 	Basic Ethernet the device in the "Basic Ethernet" state.
	BLINKING (Green) 	Stopped the device in the "Stopped" state.
LD2	OFF 	No Error The device has no error.
	ON (Red) 	Error The device has detected an error.

LED	Indicazione	Stato
LD3	OFF 	No Connection The device has no link to the Ethernet
	ON (Green) 	Connected The device is connected but does not send/receives frames.
	FLASHING (Green) 	Activity Frames are being send/received.

Indicator State	Definition
ON	Constantly on
OFF	Constantly off
BLINKING (2.5 Hz)	Turns on and off iso-phase at 2.5 Hz: 200 ms on, 200 ms off
TRIPLE FLASH	Three short flashes (200 ms each) separated by 200 ms off phases; followed by a long off phase (1,000 ms)
DOUBLE FLASH	Two short flashes (200 ms each) separated by a 200 ms off phase; followed by a long off phase (1,000 ms)
SINGLE FLASH	One short flash (200 ms) followed by a long off phase (1,000 ms)
FLICKERING (10 Hz)	Alternates red and green LEDs at 10 Hz: 50 ms on, 50 ms off
FLICKERING (Load Dependent)	Approx. 10 Hz for high Ethernet activity: ~50 ms on, ~50 ms off. Irregular intervals indicate low Ethernet activity

5.5. Fieldbus Board Ethernet ProfiNet IO

LD1	LD2	LD3
System failure	Bus Failure	L/RX/TX
		

LED	Indicazione	Stato
LD1	OFF 	No Error
	ON (Red) 	Error Watchdog timeout; channel, generic or extended diagnosis present; system error.
	FLASHING (Red, 1Hz, 3s) 	DCP Signal Service Device discovery initiated via BUS
LD2	OFF 	No Error The device has no error.
	ON (Red) 	Error No configuration or low speed physical link; or no physical link.
	FLASHING (2 Hz Red) 	No Data exchange
LD3	OFF 	No Connection The device has no link to the Ethernet
	ON (Green) 	Connected The device is connected but does not send/receives frames.
	FLASHING (Yellow) 	Activity Frames are being send/received.
	OFF (Yellow) 	No Activity The device does not send/receive Ethernet frames.

Indicator State	Definition
ON	Constantly on
OFF	Constantly off
FLASHING (1 Hz, 3 s)	Turns on and off for 3 seconds at 1 Hz: 500 ms on, 500 ms off

Indicator State	Definition
FLASHING (2 Hz)	Turns on and off at 2 Hz: 250 ms on, 250 ms off
FLICKERING (Load Dependent)	Approx. 10 Hz for high Ethernet activity: ~50 ms on, ~50 ms off. Irregular intervals for low Ethernet activity

6. Alarms

6.1. Alarms

ID	NAME	DESCRIPTION
0	NONE	No alarm
1	USER	User alarm
2	DATAFLASH	Data flash error
3	OVERVOLT	Overvoltage (autoresettable)
4	OVERCURR_HW1	Overcurrent hardware (autoresettable)
5	OVERCURR_SW1	Overcurrent software (autoresettable)
6	OVERTEMP_BOARD1	Board overtemperature (autoresettable)
7	OVERTEMP_MOTOR1	Motor overtemperature (autoresettable)
8	ENC_SPI_COMM	Encoder SPI communication error (autoresettable)
9	UNDERVOLT	Undervoltage (autoresettable)
10	ENC_ERR	Maximum encoder speed exceeded
11	MDB_WATCHDOG	Modbus Watchdog alarm
20	PARAM_ERROR	Parameter storage not available or damaged
21	PARAM_VAL_ERROR	Wrong value parameter
22	PARAM_RESTORE_DEFAULT	Restore parameter default error
23	MOTOR_PARAM_RESTORE_DEFAULT	Restore motor parameter default error
24	DATAFLASH_READ	Error in Flash Read
25	COLLISION_DETECTED	A collision was detected and motor stopped
30	FUNC_NOT_ENABLED	The function commanded is not enabled
90	EXT_DIG	User alarm generated by digital input
91	APPL_SWITCH_CONSISTENCY	Homing switch error
92	APPL_MOT_UNDEFINED	Motor type not selected
99	SILCHK_ALARM	Error in STO HW consistency
101	CSP_SYNC	Error in the CSP Synchronization
102	CSP_WRONGREF	Error in the CSP reference position
105	1MS_OVERRUN	Task 1ms exceeded the deadline (real-time)
106	10MS_OVERRUN	Task 10ms exceeded the deadline (real-time)
107	FB_BOARD_MISMATCH	Fieldbus board mismatched
108	FB_BOARD_FAILURE	Fieldbus board not correctly initialized
109	FB_SEC_MEMORY	Fieldbus board's secure memory not working
110	FB_APP_FAILURE	Fieldbus mode not compatible with hardware
120	WL_BOARD_FAILURE	Wireless Board not working
150	WRONG_HOMING_PROCEDURE	Homing error
151	TIMEOUT_HOMING	Timeout Homing Error
200	PMSM_ENCNOTALIGNED	Encoder not aligned
201	PMSM_ENCALRMOTION	Encoder cannot detect the movement
202	PMSM_ENCALRVERSO	Wrong encoder direction
203 ^[1]	PMSM_ENCSPI_MT	Multi-turn encoder error. The multiturn position is not reliable. (autoresettable)
204	PMSM_ENCSPI_ST	Single-turn encoder error. The single-turn position is not reliable. (autoresettable)

ID	NAME	DESCRIPTION
205	PMSM_ENCALRTIMEOUT	Alignment was not completed withit prescribed time
206	PMSM_24BIT_ENCSPi	Error in 24bit encoder
210	ELPARAUTOTUNE_TIMEOUT	Time-out auto tuning error

6.2. Events

ID	NAME	DESCRIPTION
1	STARTUP	System restarted
2	USER	User event
3	ACCMAX_REACHED	Acceleration Limit reached
11	MOT_SWITCH_ON	Motor was switched on by user
12	MOT_SWITCH_OFF	Motor was switched off by user
13	MOT_SWITCH_OFF_ALR	Motor was switched off by an alarm
21	FBS_LINK_ESTB	Fieldbus Link Established
22	FBS_LINK_LOST	Fieldbus Link Lost
23	FBS_UPTIME_DSC_VHIGH	Netx time discontinuity
24	FBS_UPTIME_DSC_VLOW	Netx time discontinuity with low voltage
25	FBS_UPTIME_DSC_KO	Netx time discontinuity (not responding)

6.3. Troubleshooting

6.3.1. ARL3 Overvoltage

- *Event:* The drive exceeds the voltage limit of 55V.
- *Most common cause:* Overvoltage induced by motor regeneration.
- *Solution:* Reduce deceleration/motor gains. Add a braking resistor to dissipate energy. Read appendix G for more information.

6.3.2. ARL5 Overcurrent SW

- *Event:* Current to be supplied calculated by the drive higher than the maximum limits.
- *Most common cause:* Dynamics required by the motor too high
- *Solution:* Check and possibly decrease the calibration of gains, accelerations, and decelerations. Check for possible mechanical jams that increase the load unexpectedly. Evaluate a larger motor.

6.3.3. ALR9 Undervoltage

- *Event:* Power voltage drops below 9V
- *Most common cause:* Electrical connections and/or power supply.
- *Solution:* Check that the power supply size is adequate to support the motor load. Check the electrical connections and the physical condition of connectors on the cable and motor.

Note: An emergency power shutdown with the motor activated generates an alarm 9. If the motor has parameter P082 set to 1-Always, this alarm is also signaled when power is lost with the motor not activated.

6.3.4. ALR8, 102, 108

- *Event:* Self-diagnosis of the drive's electronic components identifies an error.
- *Most common cause:* The specific component is not working correctly.
- *Solution:* Contact the brand's technical support.

6.3.5. ALR 6,7

- *Event:* Exceeding the temperature limits. Motor $\geq 140^{\circ}\text{C}$, Electronics $\geq 90^{\circ}\text{C}$.
- *Most common cause:* Heavy workload, operation outside specifications.
- *Solution:* Check ambient temperature such that $\leq 40^{\circ}\text{C}$. Check for possible obstructions, dirt, or poor ventilation in the motor environment. Check the motor duty cycle.

6.3.6. ALR 203, 204

- *Event:* The encoder no longer has confidence in the value of the multi-turn encoder position.
- *Most common cause:* Encoder battery discharged.
- *Solution:* Leave the motor connected to the logic power supply for at least 24 hours before disconnecting it. Read appendix E for more information.

6.3.7. Frequent Disconnect from fieldbus Network - Event 22

- *Event:* Physical connection with the fieldbus cable lost. Signaled by events 22 on BSI.
- *Most common cause:* Inconsistent electrical connection of the cable.
- *Solution:* Check cable continuity. Check connector tightness. Check for physical damage to motor connectors.

[1] The multiturn position is not reliable, so is mandatory to make a homing procedure.

7. Modbus Registers

7.1. Modbus Register

Note: Available only in CanOpen/Modbus RTU driver version (DBS55/---/C)(DBS80/--/C)

7.1.1. Read and Write Registers

ID	NAME	DESCRIPTION	NOTE
3	Control type	Available motor control type	RW 16-bit unsigned integer + Equivalent to P016 parameter 0 None 1 Torque 2 Speed 3 Position
20	Watchdog time	Watchdog time (ms)	RW 16-bit unsigned integer Default value: 0 - If value is set to zero, watchdog is disabled - If set between 100ms–65000ms, register 840 is cleared and alarm MODBUS_WATCHDOG is triggered ^[1]
840	Run and direction	Enable the drive and set the rotating direction	RW 16-bit unsigned integer Equivalent to P021 parameter Bit 0: 0 Not enable / 1 Enable Bit 1: 0 Forward / 1 Reverse
829	Last alarm / clear alarm list	Shows last alarm stored and allows clearing the list	RW 16-bit unsigned integer Read = Last alarm Write = 0 ☐ Clear alarm list
843	Alarm reset	Allows alarm reset	RW 16-bit unsigned integer 0 No reset 0 ☐ 1 Clear on rising edge
4144	Actual alarm	Shows actual error code	See error description in Alarm Section
4177	Enable write params	Stores settled parameters in flash	0: storing disabled 0 ☐ 1: changes are stored
11	Max current	Maximum motor current in torque control	RW 16-bit unsigned integer Equivalent to P017 parameter Range: 0–20000 [mA]
16	Max acceleration	Maximum acceleration (speed/position)	RW 16-bit unsigned integer Equivalent to P008 parameter Range: 1–15000 [rpm/s]
17	Max deceleration	Maximum deceleration (speed/position)	RW 16-bit unsigned integer Equivalent to P009 parameter Range: 1–15000 [rpm/s]
841	Speed target	Define motor target speed	RW 16-bit signed integer [rpm]
844 – 845	Position target	Define target position	RW 32-bit signed integer [User Unit]

7.1.2. Read only registers

ID	NOME	DESCRIZIONE	NOTE
801	Motor Speed	Shows the actual motor speed	R 16-bit signed integer [rpm]
802	Motor RMS Current	Shows the RMS current absorbed by the motor	R 16-bit signed integer [Arms*0.1]
804	Power supply voltage	Shows the DC motor bus voltage	R 16-bit unsigned integer [V*0.1]
805	Motor voltage supply	Shows the RMS voltage on the motor	R 16-bit signed integer [Vrms*0.1]
806	Motor temperature	Shows the motor temperature	R 16-bit signed integer [0.1°C]
808-809	Motor position	Shows the actual motor position	R 32-bit signed integer [User Unit]

ID	NOME	DESCRIZIONE	NOTE
810	Motor direction	Shows the rotating direction of the motor * 0 – Forward * 1 – Reverse	R 16-bit signed integer
812	Analog input value		R 16-bit signed integer
815	Board temperature Sensor 1	Shows the board temperature	R 16-bit signed integer [0.1°C]
816	Board temperature Sensor 2	Shows the board temperature	R 16-bit signed integer [0.1°C]
818	Digital Input	Shows the digital inputs status	R 16-bit signed integer
820	Digital output	Shows the digital outputs status	R 16-bit signed integer
822	Brake output	Shows the electromagnetic brake status	R 16-bit signed integer
825	Register Overload %	Describe the voltage overload percentage referred to the motor	R 16-bit signed integer [0–100%]
832	Supply time 16LSB	Supply time (seconds) – 16LSB	R 16-bit signed integer (latched on reading)
833	Supply time 16MSB	Supply time (seconds) – 16MSB	R 16-bit signed integer (latched on reading)
834	Inverter on 16LSB	Inverter on (seconds) – 16LSB	R 16-bit signed integer (latched on reading)
835	Inverter on 16MSB	Inverter on (seconds) – 16MSB	R 16-bit signed integer (latched on reading)
837	SW version micro	Indicates the software version stored in the drive	R 16-bit signed integer
838	SW version encoder	Indicates the software version stored in the encoder	R 16-bit signed integer
4132	Reference generator state	Indicates the drive status	* 0 – OFF: No enable * 1 – ENABLED: Enabled without run * 2 – HALTED: PWM on with zero speed control * 3 – ACCEL: PWM on with acceleration control * 4 – DECEL: PWM on with deceleration control * 5 – STEADY: PWM on with non-zero speed control * 6 – STOPPING: PWM with deceleration until zero speed

7.1.3. Homing Registers

ID	NOME	DESCRIZIONE	NOTE
257	Homing type	Defines the homing type according to the CanOpen CIA402 standard. Equivalent to P152 parameter. * Homing available: * 1 – 15 * 33 – 35	RW 16-bit signed integer
258–259	Home Offset	Defines the offset value taken into account during the homing. Equivalent to P168–169 parameters	RW 32-bit unsigned integer [User unit]
260	Homing switch search speed	Defines the motor speed during the research of the limit switch. Equivalent to P153 parameter	RW 16-bit unsigned integer [rpm]
261	Homing index search speed	Defines the motor speed during the achievement of the index pulse. Equivalent to P154 parameter	RW 16-bit unsigned integer [rpm]
262	Homing acceleration	Motor acceleration to reach the settled home velocity from zero. Equivalent to P155 parameter	RW 16-bit unsigned integer [rpm/s]
263	Homing deceleration	Motor deceleration to reach zero velocity from the target. Equivalent to P156 parameter	RW 16-bit unsigned integer [rpm/s]
264	Homing max time out	Time limit for data exchange during homing. If exceeded, an error is triggered. Equivalent to P157 parameter	RW 16-bit unsigned integer [s]
265	Homing max current	Current limit during homing. If exceeded, an error is triggered. Equivalent to P158 parameter	RW 16-bit unsigned integer [mA]
266	Homing Cmd	Enables or disables the homing procedure	RW 16-bit unsigned integer * 0 – None * 1 – Enable

[1] Note: values from 1ms–99ms are internally set as 100ms (timeout <100ms not allowed)

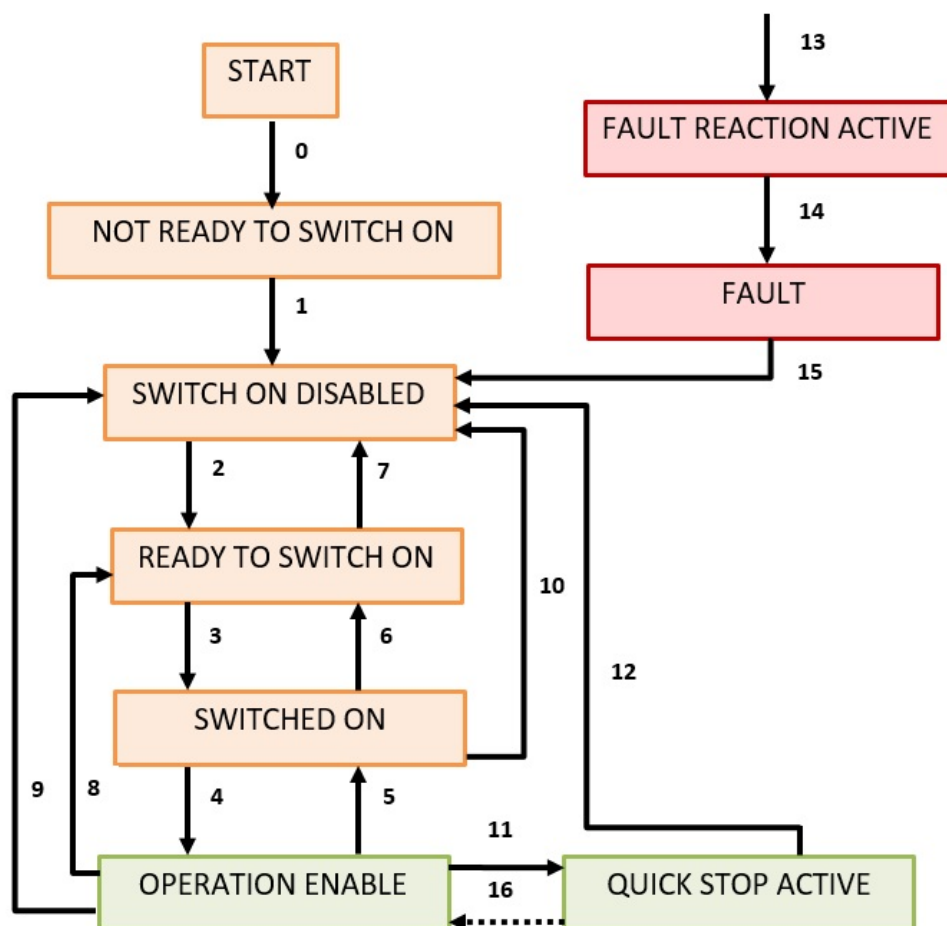
8. CiA402 - Servodrive application profile

8.1. Supported modes

The following mode of operations are supported by the servodrive implementation

Mode of Operation	Code
PROFILE POSITION MODE	1
PROFILE VELOCITY MODE	3
PROFILE TORQUE MODE	4
HOMING MODE	6
INTERPOLATED POSITION MODE (Optional)	7
CYCLIC SYNCHRONOUS POSITION MODE (Optional)	8

8.2. State Machine



States in orange have power disabled. States in green have power enabled. Red states are alarm states.
State machine description

State	Descriptions
Not Ready to Switch On	Axis not ready to start, initialization not completed.
Switch On Disable	Axis ready to be started, parameters can be transferred, power can be enabled.
Ready To Switch On	Parameters can be transferred, power can be enabled, motor cannot be actuated
Switched On	Parameters can be transferred, power can be enabled, motor cannot be actuated
Operation Enable	No fault Present, Motor functions and power are enabled.
Quick Stop Active	Drive stopped with an emergency ramp, power enabled, functions disabled.
Fault Reaction Active	An Error occurred, drive is stopping.
Fault	A fault is active, drive is stopped and disabled.

To change between states, following the numbered transitions, you need to send the correct control word, object 6040h, with specific bits enabled as shown in the following table.

Command	Bit 7	Bit 3	Bit 2	Bit 1	Bit 0	Transitions
Shutdown	0	X	1	1	0	2,6,8
Switch On	0	0	1	1	1	3
Disable Voltage	0	X	X	0	X	7,9,10,12
Quick Stop	0	X	0	1	X	7,10,11
Disable Operation	0	0	1	1	1	5

Command	Bit 7	Bit 3	Bit 2	Bit 1	Bit 0	Transitions
Enable Operation	0	1	1	1	1	4,16
Fault Reset		X	X	X	X	15

Control Word encoding is as following:

Bit	abbreviation	Name	Specific Functionality
0	so	Switch On	
1	ev	Enable Voltage	
2	qs	Quick Stop	
3	eo	Enable Operation	
4	oms	Operating Mode Specific	New Setpoint - Homing Start - Enable Interpolation
5	oms	Operating Mode Specific	Change Setpoint Immediately
6	oms	Operating Mode Specific	Absolute/Relative
7	fr	Fault Reset	
8	h	Halt	
9	oms	Operating Mode Specific	Change on Setpoint
10	r	Reserved	
11	ms	Manufacturer Specific	Touch Probe Offset Mode (optional)
12	ms	Manufacturer Specific	Touch Probe Module mode (optional)
13	ms	Manufacturer Specific	
14	ms	Manufacturer Specific	
15	ms	Manufacturer Specific	

The drive state is communicated with object 6041h, the Status Sword. The DS402 State Machine States are communicated with the following bits from the Status Word

StatusWord bit values	State Machine State
xxxx xxxx x0xx 0000	Not Ready To Switch On
xxxx xxxx x1xx 0000	Switch On Disabled
xxxx xxxx x01x 0001	Ready To Switch On
xxxx xxxx x01x 0011	Switched On
xxxx xxxx x01x 0111	Operation Enabled
xxxx xxxx x00x 0111	Quick Stop Active
xxxx xxxx x0xx 1111	Fault Reaction Active
xxxx xxxx x0xx 1000	Fault

Status Word encoding is the following:

Bit	abbreviation	Nome
0	rtso	Ready to Switch On
1	so	Switched On
2	oe	Operation Enabled
3	f	Fault
4	ve	Voltage Enabled
5	qs	Quick Stop

Bit	abbreviation	Nome
6	sod	Switch On Disabled
7	w	Warning
8	ms	Manufacturer Specific
9	rm	Remote
10	tr	Target Reached
11	ila	Internal Limit Active
12	oms	Operating Mode Specific
13	oms	Operating Mode Specific
14	ms	Manufacturer Specific
15	ms	Manufacturer Specific

The Operating Mode Specific bits of the Status Word have the following meaning depending on the Operating Mode.

Bit	Profile Position	Profile Velocity	Profile Torque	Homing	Interpolation	CSP
10	Target Reached			Homing Done	Target Reached	Toggle
12	Set Point Ack	Zero Speed	–	–	Interpolation Active	Following Setpoint
13	Following Error	–	–	Homing Error	–	Following Error

8.3. position/speed/torque scaling

Position scaling is managed using a manufacturer specific mechanism. By changing servodrive parameters is possible to set the relation from position pulses and "position units" by means of:

- PosFactorNum (NUM)
- PosFactorDen (DEN)
- PosFactorDecimal (DEC)
- UserPosInversion (INV)

$$PPulses = PPosUnits * NUM / DEN * 10^{DEC} * INV$$

$$PPosUnits = PPulses * DEN / NUM * 10^{-DEC} * INV$$

Numeric Example:

- Motor pulses: 4096/rev.
- Gearbox Ratio: 7
- Screw pitch: 3

I need the position to be in millimeter and I want 0.1 precision.

$$(4096 * 7) / 3 = >28672 / 3$$

So the final numbers to put in the parameters for teh scaling are:

PosFactorNum = 28672

PosFactorDen = 3

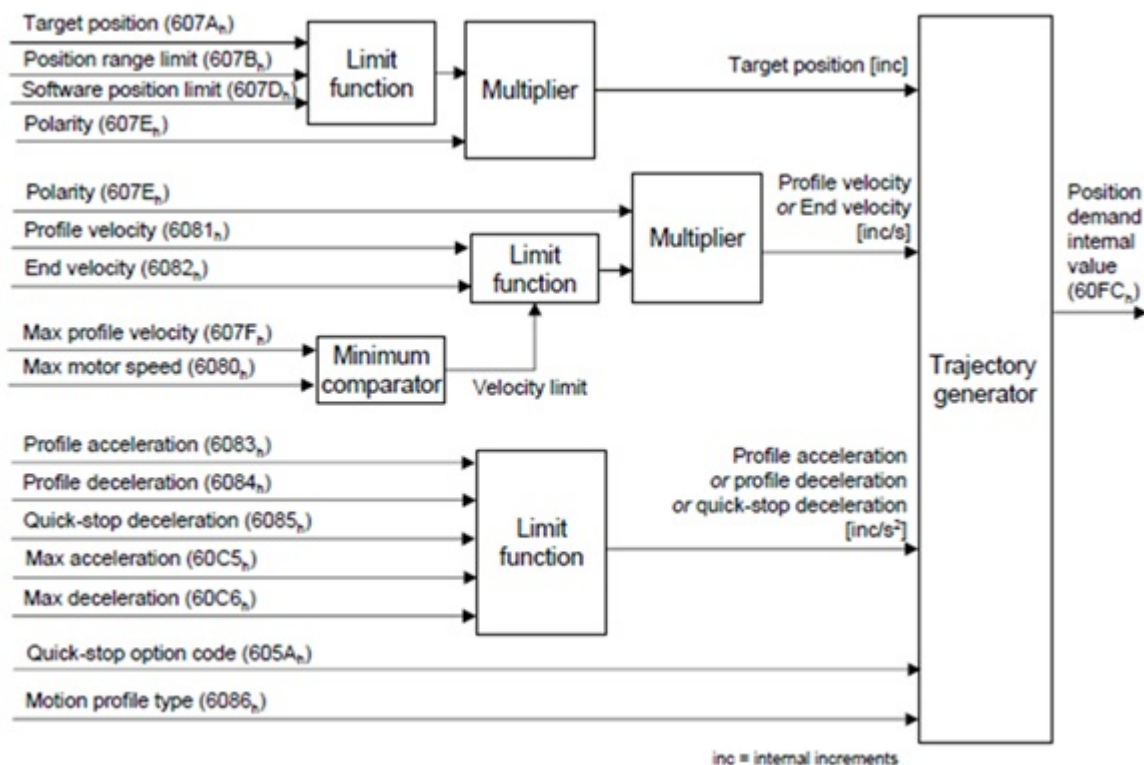
PosFactorDecimal = 1

Furthermore, is possible to set the polarity of the position and the speed information; the position scaling is not accessible via CanOPEN but the position scaling defined via parameter is applied to all position objects that are specified as "Position units".

The only exception is the polarity object (607Eh) that allows from the bus to change the direction of the position and/or velocity as defined by CiA402:

- Position Polarity Flag affects Profile position
- Velocity Polarity Flag affects Profile velocity

Homing mode and Torque mode are not affected by polarity. Velocity units are RPM (round per minute) and acceleration units are RPM/S (round per minute over a second). <<< == Profile Position



The profile position implementation includes the following features:

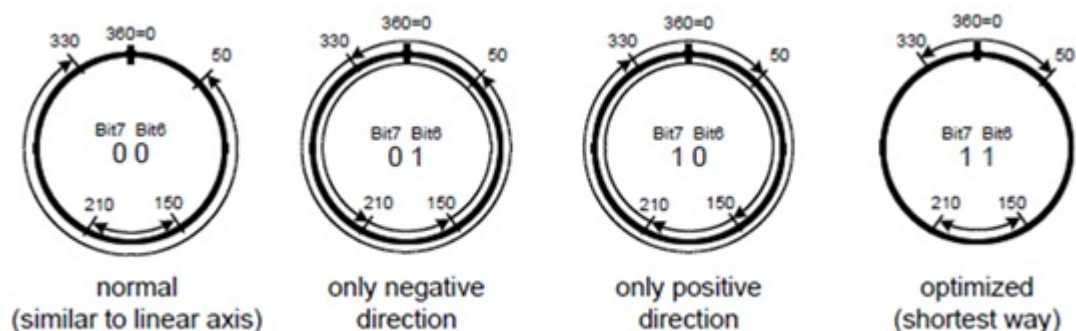
- Standard (Set of set-point) mode: up to 5 position targets can be stored using NEW_SET/SET_ACK mechanism
- Change Setpoint Immediately mode: after NEW_SET/SET_ACK the target is applied immediately
- Relative/Absolute
- Position limits (607Dh)
- Online limit change for Profile Velocity/Acceleration/Deceleration

Optional features **NOT IMPLEMENTED**:

- Change on setpoint mode: this mode is ignored and set of setpoint will be user
- Halt option code (605Dh): halt will always happen using profile deceleration
- End velocity is always zero rpm (6082h)
- Motion profile type (6086h) is not supported, profile is always speed-trapezoidal.
- The following Positioning option code (60F2h):
- Relative positioning is always referred to previous target
- Change setpoint immediately will always take place immediately
- Newset/setack will always take place as specified in section 10.2 of CiA402
- Position wrap of the range is not supported and will saturate to position limits

Modulo Implementation

- Modulo range is defined with the Position range objects (607Bh).
- Bit 6 and 7 of the Position Option Code (60F2h) regulate the behaviour of the modulo positioning.



Position Option Code 60F2h	Bit7	Bit6
Normal	0	0
Only Negative	0	1
Only Positive	1	0
Optimized (Shortest Way)	1	1

Manufacturer specific function implemented:

- using manufacturer specific bits in the control word (Bit11...15) is possible to enable manufacturer specific functions
- implemented function are triggered by values in the next table

Function	Bit15	Bit14	Bit13	Bit12	Bit11
Standard behaviour	0	0	0	0	0
Touchprobe positioning (DIN1 rising edge)	0	0	0	0	1
Touchprobe positioning (DIN1 falling edge)	0	0	0	1	0
Touchprobe modulo positioning (DIN1 rising edge)	0	0	0	1	1
Touchprobe modulo positioning (DIN1 falling edge)	0	0	1	0	0
Wait for global time	0	1	0	0	0
Wait for sync	0	1	0	0	1

- During Touch-probe positioning the status_word is extended using manufacturer specific Bit14/Bit15 with the following meaning:

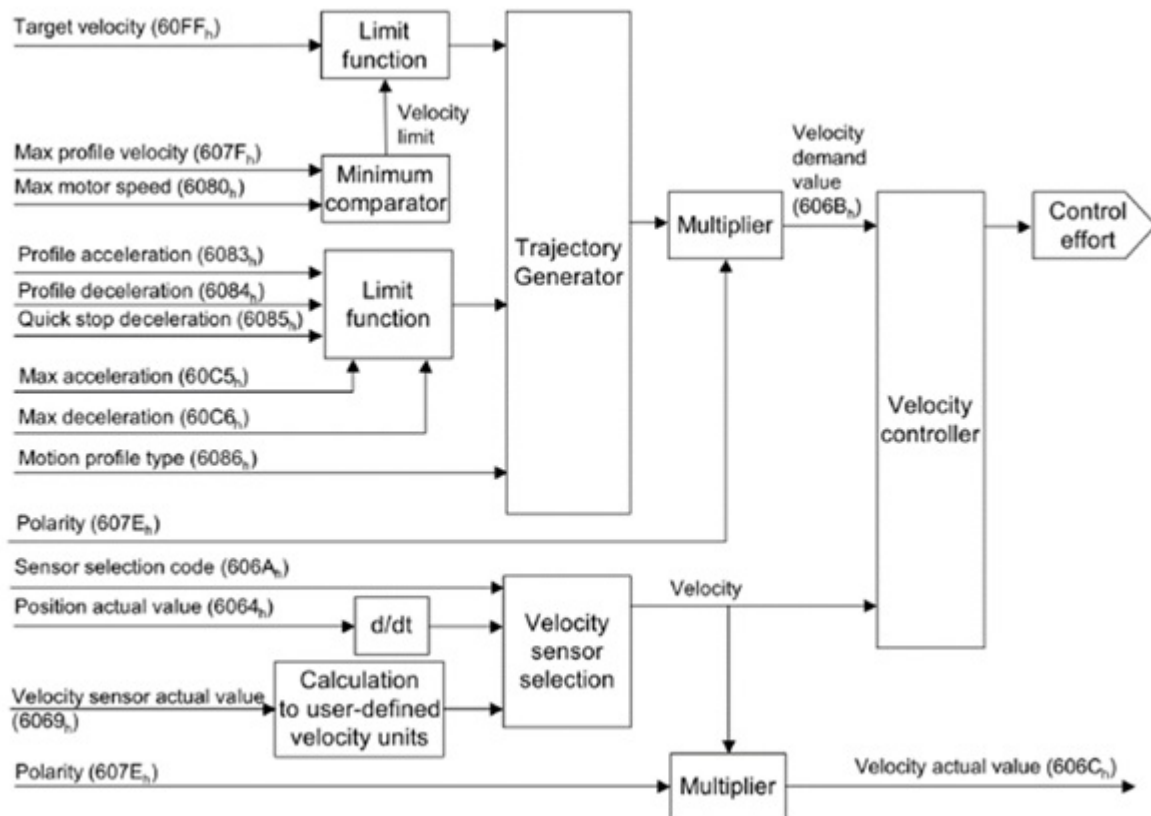
Function	Bit15	Bit14
Standard behaviour	0	0
Touchprobe positioning: armed (wait for touch_probe)	0	1
Touchprobe positioning: position sensed, wait to complete	1	1
Not allowed	1	0

See section DBS touch-probe extensions.

The “wait for global time” and “wait for sync” modes allow to defer the start of the profile generation on a particular event:

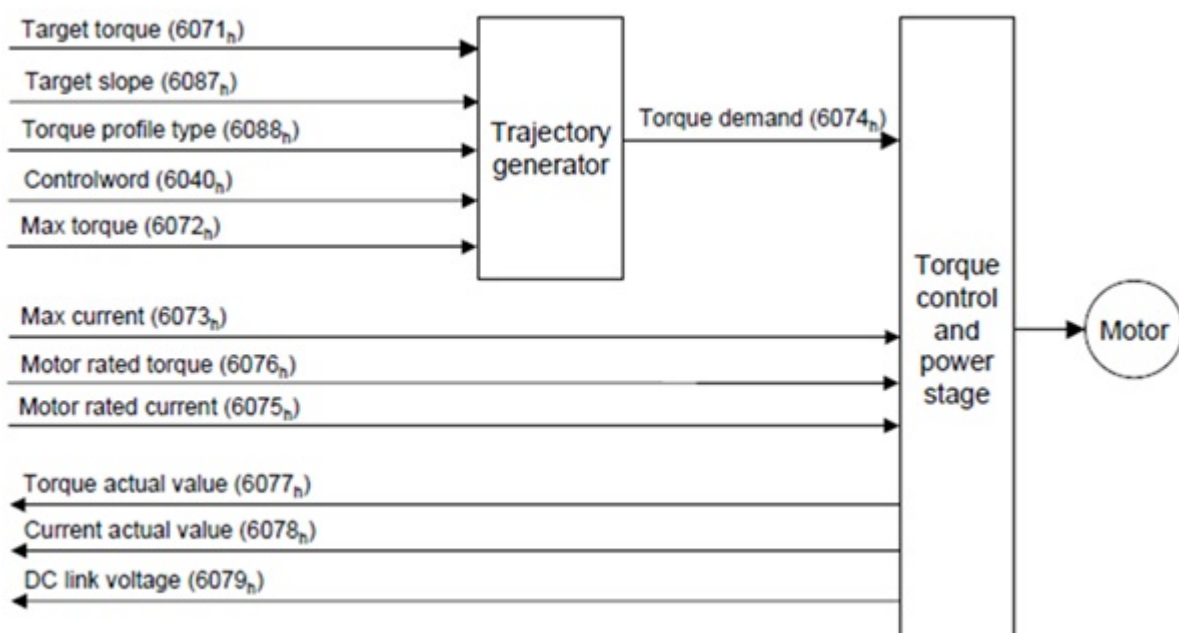
- Wait for global time: in fieldbus where the global time exists (e.g. Ethercat, CanopenOverAir) using object 3018h (profile position sync time) is possible to defer the profile generation until the sync time reaches a given value

- Wait for sync: in CanOpen over can-bus, is possible to defer the start of the profile until the drive detects a SYNC message on the bus <<< === Profile Velocity



Optional feature **NOT** IMPLEMENTED:

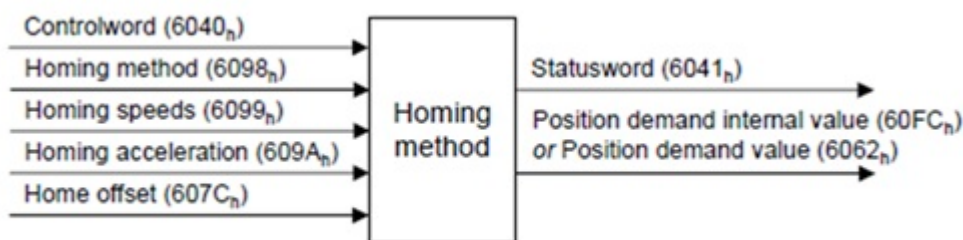
- Sensor code (6069h); the velocity is derived from the position information
- Sensor selector code (606Ah); position sensor cannot be selected
- Max slippage (60F8h) is not implemented since the max slippage control does not make sense for servodrive
- Motion profile type (6086h) is not supported, profile is always speed-trapezoidal. <<< === Profile Torque



Optional feature **NOT** IMPLEMENTED:

- Torque profile type (6088h) is not supported, profile is always torque-trapezoidal

8.4. Homing



Implemented homing types:

- Negative/positive switches (1, 2)
- Home + index (3,4,5,6)
- Home on the right + index (7,8,9,10)
- Home on the left + index (11,12,13,14)
- Index (33, 34)
- Set quota (37)

Homings are described in paragraph 11.

Optional feature **NOT** IMPLEMENTED:

- Supported homing methods object (60E3h): the supported homing methods are described in the previous section and in the servodrive manual.

8.5. Touch Probe (optional)

This functionality is implemented and uses DIN1. Touchprobe allows precise capture of the position while motor is running.

Touch-probe function 60B8h

Bit	Value	Definition
0	0	Switch off touch probe 1
	1	Enable touch probe 1
1	0	Trigger first event
	1	continous
4	0	Switch off sampling at positive edge of touch probe 1
	1	Enable sampling at positive edge of touch probe 1
5	0	Switch off sampling at negative edge of touch probe 1
	1	Enable sampling at negative edge of touch probe 1

bit 2..3 and 6..15 are reserved and should be left to zero.

Touch-probe status 60B9h

Bit	Value	Definition
0	0	Touch probe 1 is switched off
	1	Touch probe 1 is enabled
1	0	Touch probe 1 no positive edge value stored
	1	Touch probe 1 negative edge position stored
2	0	Touch probe 1 no negative edge value stored
	1	Touch probe 1 positive edge position stored

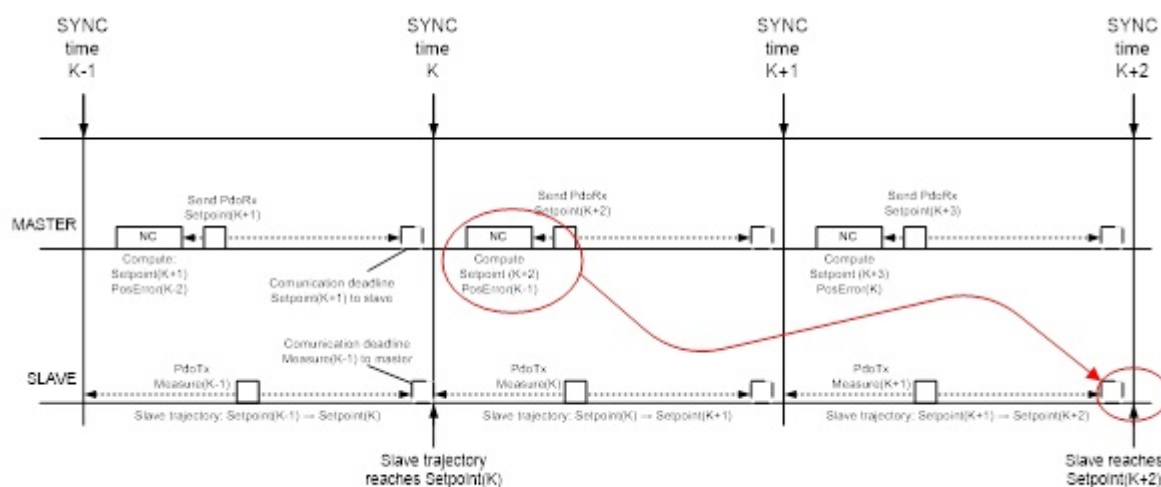
bit 3..15 are not used and will be read as zero.

Operation:

1. Touch-probe is armed via Bit0 of Function; capture can happen on first event or continuously (Bit1 of Function) and on rising or falling edge of the DIN1 input. At least one of Bit4 or Bit5 must be set in order to arm touch-probe sensing
2. Function is detected as armed via Status object Bit0
3. Whenever the first capture happens (either on rising edge or falling edge or both) Bit1 and Bit2 of Status will provide feedback to master. Objects 60BAh and 60BBh will allow master to read the probed motor position
4. If continuous operation is selected, subsequent events will update position read by master but Bit1/Bit2 of Status will retain set state

8.6. Interpolated mode (optional)

This profile allows operation with a numerical control; target buffering on the device side is NOT implemented: one value needs to be sent by the master to the device for each sync period and the device will generate a ramp that will drive the motor to that position on the end of the NEXT sync period; the next figure illustrate how the data exchange works.



Is worth noting that interpolated position mode inserts a delay of two sync periods from the master point of view: for example at time K, the numeric control will compute the position error of the previous sync period (K-1) and will compute the target that the slave will reach at time (K+2). Implemented features details:

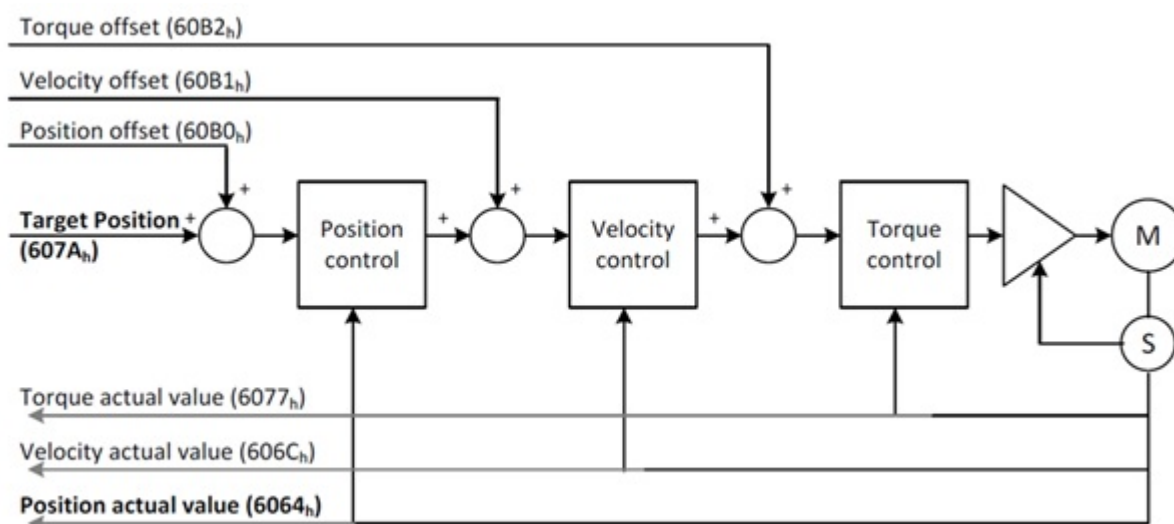
- interpolation submode selection (60C0h, type 0), only default linear interpolation can be selected
- allowed interpolation period range is 1.0ms ... 100.0ms

Optional features **NOT** implemented:

- position range objects not implemented (607Bh)
- interpolation data configuration (60C4h) is not implemented since there is NO interpolation data buffer on the device; one target must be transferred from master on each synchronization period
- profile parameters don't influence trajectory generation; the master is responsible of limiting speed/acceleration/deceleration in this mode

8.7. Cyclyc Synchronous Position mode (CSP) (optional) - Only EtherCAT/Powerlink

The cyclic synchronous position mode allows interpolation in a similar way of the interpolated mode; this mode allows the master to manage more precisely the reference generation inside the servodrive. The following scheme is employed:



Using the offset objects, master can give feedforward actions in the inner loops of the servodrive allowing, for example, load torque compensation. The following optional functionalities are not supported in the CSP implementation:

- Output Cycle Counter (bit5/6 of control word) is not supported; objects 60D9h, 60DAh are not implemented
- Bit13 of the status word is the following error and not the second bit of Input Cycle Counter.

8.8. Default PDO Mapping

PDO	COB-ID	Mapping	Trasm Type
PDORX1	0200h + NODEID	6040h: control word 607Ah: target position 3012h: Max current [mA]	Enabled by default
PDORX2	0300h + NODEID	60FFh: target velocity 6071h: target torque 6060h: mode of operation	Enabled by default
PDORX3	0400h + NODEID	–	Disabled by default
PDORX4	0500h + NODEID	–	Disabled by default

PDO	COB-ID	Mapping	Trasm Type
PDOTX1	0180h + NODEID	6041h: status word 6064h: position actual value 3011h: current value [mA]	255 + event time 100ms Enabled by default
PDOTX2	0280h + NODEID	606Ch: velocity actual value 3010h: tension value 6061h: mode of operation display	255 + event time 100ms Enabled by default
PDOTX3	0380h + NODEID	–	Disabled by default
PDOTX4	0480h + NODEID	–	Disabled by default

8.9. EMCY codes

The following table summarizes the emergency codes emitted by the servodrive whenever an alarm is detected.

Code	Meaning
2220h	Continuous overcurrent
2230h	Instantaneous overcurrent
3110h	Overvoltage in power supply
4210h	Overtemperature in the power stage
4310h	Overtemperature in the motor
5530h	Hardware data storage error
5531h	Software data storage error
5532h	Parameter value error
6200h	User generated alarm
9000h	Digital input generated alarm
FF04h	Motor parameters copy error
FF05h	Motor parameter copy error (speed loop)
FF15h	1ms task overtime
FF16h	10ms task overtime
FF19h	Parameter restore error
FF20h	Motor not calibrated
FF21h	No movement during encoder calibration procedure
FF22h	Wrong direction during encoder calibration procedure
FF23h	Error during autoconfiguration procedure
FF24h	Error reading encoder multturn information
FF25h	Error reading encoder singleturn information

8.10. DBS touch-probe extension (optional)

The DBS family provide some extension to the standard touch probe mechanism.

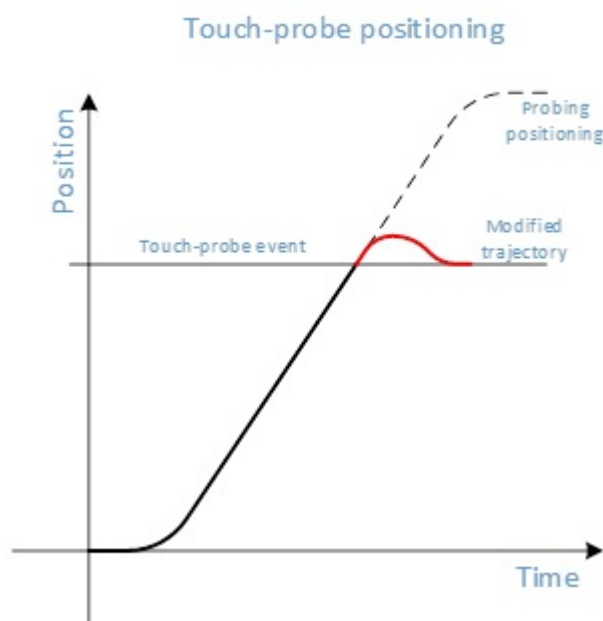
8.10.1. Touch-probe positioning

This function allows to modify on the fly the trajectory of the on-going positioning in order to reach the position related to the touch-probe event. This function is available when profile position is active.

The touch-probe positioning allows the following operation:

- motor is standstill
- master start a movement via standard "new_set" bit (control_word=001Fh)
- motor starts with defined profile position kinematic constraints (speed/acceleration)
- Master enables touch-probe positioning via Bit11..15 of the control word; for example touch-probe positioning on the rising edge of DIN1 is triggered by updating control_word=081Fh; status word Bit14 is set by motor reflecting positioning "armed"
- when the touch-probe is sensed the related position is captured (TP_Pos) and the status word Bit15 is set by motor signaling "position captured"
- motor modifies the trajectory in order to reach the target $TP_Pos + TP_Offset$ (object 3020h)
- Motor reaches the position and stops (status word is updated as usual with Bit10 target reached).

The following diagram shows the behavior of the motor in "touch-probe positioning":



8.10.2. Touch-probe modulo positioning

This function is similar to the previous but allows to manage positioning by means of "modulo" position. This allows for example to deal with circular axis where the same point can be reached in a given position $P1$, in the next modulo $P1 + MOD$, after two modulo $P1 + 2 * MOD$ etc.

The typical example is where the modulo MOD is 1 motor turn; in the DBS the resolution of one turn is 4096 pulses/rev so in this example a given application point can be reached when the motor position is 0, 4096, 8192 etc; default value for object TP_Modulo 3021h is 4096.

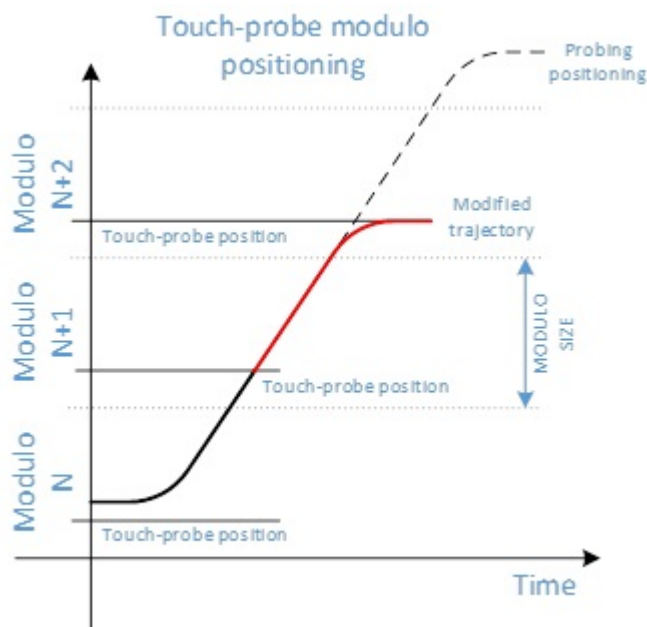
The purpose of the Touch-probe modulo positioning is reach the probed position without inverting the motion direction as soon as possible.

A typical operation is described by these steps:

- motor is standstill
- master start a movement via standard "new_set" bit (control_word=001Fh)
- motor starts with defined profile position kinematic constraints (speed/acceleration)
- master enables touch-probe modulo positioning via Bit11..15 of the control word; for example touch-probe modulo positioning on the rising edge of DIN1 is triggered by updating control_word=181Fh; status word Bit14 is set by motor reflecting positioning "armed"

- when the touch-probe is sensed the related position is captured (TP_Pos) and the status word Bit15 is set by motor signaling "position captured"
- motor modifies the trajectory in order to reach the target $TP_Pos + TP_Modulo$ (object 3021h) without changing direction
- motor reaches the position and stops (status word is updated as usual with Bit10 target reached).

The following diagram shows the behavior of the touch-probe modulo positioning:



Is worth noting that depending on kinematic constraints (profile velocity, acceleration, deceleration), the position that can be reached without inverting the direction could be farther than the position in the next modulo.

This example clarifies the scenario:

- modulo size: 4096
- start position: 2048
- probe position: 0 (and 4096, 8192, 12288 etc.)
- the probing positioning is started in positive direction with high acceleration/speed and with low deceleration
- then motor reaches the first time the probe (position=4096);
- with given deceleration, the halt space is greater than 4096 pulses (e.g. 6000pulses); the motor modifies the target position to 12288 (2 turns after the probe)
- the motor reaches 12288 and stops.

In order to deal with this problem, when the touch probe event trigger the destination change, the DBS computes the halting space and modifies the destination in order to prevent direction change.

9. CanOpen/EtherCAT/Powerlink

9.1. Overview



Note: available only for drivers equipped with CanOpen/Modbus RTU, CanOpen over EtherCAT or Ethernet PowerLink. (---/---/C; ---/---/ETH; ---/---/EPL).

The present document describes the adherence of the Minimotor stack to the following specification:

CanOPEN

- CiA DS301 v4.02 (CanOPEN DLL)
- CiA DS402 v3.0.1.15 (servodrive profile)

CanOPEN over EtherCAT:

- ETG1000-2 v1.0.1 (physical layer)
- ETG1000-3 v1.0.1 (DLL services)
- ETG1000-4 v1.0.1 (DLL protocols)
- ETG1000-5 v1.0.1 (AL services)
- ETG1000-6 v1.0.1 (AL protocols)
- CiA DS402 v3.0.1.15 (servodrive)
- ETG6010 v1.1.0 (CiA 402 impl. directives)

Ethernet PowerLink (EPL) • EPSG DS 301 V1.2.0 (Powerlink DLL)

The purpose of the present document is to describe what optional feature are implemented by the servo-motor CanOPEN, CoE or EPL.

Applicable ---/---/--- software release: $\geq v4.036$

9.2. DS301 Communication Layer

This paragraph describe the details of the DS301 layer of the CanOpen interface. It applies only to the CanOPEN over can-bus implementation.

9.2.1. Physical Layer

Supported baudrate:

- 1Mbps tq=71ns SamplingPoint=11tq
- 500Kbps tq=142ns SamplingPoint=12tq
- 250Kbps tq=284ns SamplingPoint=12tq
- 125Kbps tq=571ns SamplingPoint=12tq
- 50Kbps tq=1.43us SamplingPoint=12tq

- 20Kbps $t_q=3.57\mu s$ SamplingPoint=12 t_q

9.2.2. SDO protocol

- Maximum supported object size: 32bit
- Expedited transfer supported SUPPORTED
- Segmented transfer: NOT SUPPORTED
- Block transfer: NOT SUPPORTED

9.2.3. TIME protocol

The time protocol is NOT supported.

9.2.4. PDO protocol

The implementation supports up to 4 Pdo TX and 4 Pdo RX; each object can map up to 8 objects; mapping can be done only using the whole size of the object (i.e. is not possible to map 8 bit of a 32 bit object).

The following transmit type are implemented for PDO TX:

Transmission Type	Description
0	PDO is emitted when changes occur after SYNC is received
1..240	PDO emitted after SYNC, depending on SYNC message occurrence (e.g. 1 = every SYNC, 2 = every 2 SYNC, etc.)
241..251	Not supported
252	PDO emitted after RTR reception • Data sampled on SYNC • Emitted after RTR
253	PDO emitted after RTR reception • Data sampled and emitted after RTR
254	Not supported
255	PDO emitted asynchronously Two features supported for emission control: • Inhibit time (emission only when PDO content changes) • Event timer (periodical asynchronous emission)

Defaults:

- inhibit time: 100ms
- event time: 0 (periodic emission on TT=255 disabled by default)

See application profile for default PDO configuration. ==== EMCY protocol

Emergency protocol is implemented for reporting alarms from the servodrive; to control the emission of EMCY messages, the inhibit time (object 1015h) can be modified. See the application profile for detailed list of alarms. (See paragraph 8.3)

9.2.5. NMT protocol

The NMT implementation includes standard commands for NMT state machine management. For node alive checking, the NODE GUARDING protocol is implemented; the behaviour of node guarding is set by objects 100Ch (guard time) and 100Dh (life factor).

9.2.6. HEARTBEATING

Heartbeating Protocol is supported. Register 1016h defines the time in multiples of 1ms for the Heartbeat protocol consumer. Register 1017h determines the time in multiples of 1ms for the producer of the protocol. Object 1029h determines the behaviour when the error is triggered.

9.3. Object Dictionary

Object dictionary is divided in the following sections:

Range Objects	Functions
1000h .. 1FFFh	Communication profile area
2000h .. 21FFh	Manufacturer parameter area
3000h .. 3FFFh	Manufacturer specific object area
6000h .. 67FFh	Profiled objects

Other areas are unused; the object list is common between CanOPEN, CoE and EPL implementation.

9.3.1. Communication area

The following table shows the list of communication area objects; since some object are relevant only for CanOPEN or CoE implementation, the table shows in which fieldbus the object is relevant.

Index	Description	CANopen	CoE	EPL
1000	Device type	X	X	X
1001	Error register	X	X	X
1003	Predefined error	X	X	
1006	Cycle length			X
100C	Guard time	X		
100D	Life factor	X		
1010	Store parameters ^[1]	X	X	X
1014	EMCY cob-id	X		
1015	EMCY inhibit time	X	X	
1016	Consumer Heartbeat Time	X		
1017	Producer Heartbeat Time	X		
1018	Identity object	X	X	X
1020	CFM Verify Configuration			X
1029	Error Behaviour	X		
1030	NMT Interface Group 0h			X
1300	SDO Sequ Layer Timeout			X
1400	PDO RX 1 – config ^[2]	X	X	X
1401	PDO RX 2 – config	X		
1402	PDO RX 3 – config	X		
1403	PDO RX 4 – config	X		
1600	PDO RX 1 – mapping ^[2]	X	X	X
1601	PDO RX 2 – mapping	X		
1602	PDO RX 3 – mapping	X		

Index	Description	CANopen	CoE	EPL
1603	PDO RX 4 – mapping	X		
1800	PDO TX 1 – config ^[2]	X	X	X
1801	PDO TX 2 – config	X		
1802	PDO TX 3 – config	X		
1803	PDO TX 4 – config	X		
1A00	PDO TX 1 – mapping ^[2]	X	X	X
1A01	PDO TX 2 – mapping	X		
1A02	PDO TX 3 – mapping	X		
1A03	PDO TX 4 – mapping	X		
1C00	Sync manager types		X	
1C0A	DLL_CnCollision REC			X
1C0B	DLL_CnLoss REC			X
1C0C	DLL_CnLossSoC_REC			X
1C0D	DLL_CnLossSoA REC			X
1C0E	DLL_CnSpCJitter REC			X
1C0F	DLL_CnCRCError REC			X
1C10	Sync manager 0 config		X	
1C11	Sync manager 1 config		X	
1C12	Sync manager 2 config		X	
1C13	Sync manager 3 config ^[2]		X	
	DLL_CnSocJitterRange ^[2]			X
1C14	DLL_CnLossOfSocTolerance			X
1C32	Output sync parameters		X	
1C33	Input sync parameters		X	
1E40	NWL_IpAddrTable_0h_REC			X
1E4A	NWL_IpGroup_REC			X
1F82	NMT_FeatureFlags_U32			X
1F83	NMT_EPLVersion_U8			X
1F8C	NMT_CurrNMTState_U8			X
1F93	NMT_EPLNodeID_REC			X
1F98	NMT_CycleTiming_REC			X
1F99	NMT_CNBasicEthernetTimeout_U32			X
1F9A	NMT_HostName_VSTR			X
1F9E	NMT_ResetCmd_U8			X

9.3.2. Manufacturer parameter area

The object range 2000h ... 21FFh allows to access servodrive parameters; the following table summarize the details of a parameter object:

Object details

Campo	Valore
Subidx	0
Object type	16bit, signed integer

Campo	Valore
Access	Read/Write
PDO mappable	NO

Object dictionary for manufacturer parameters

Index	Description
2000h	Parameter 0
2001h	Parameter 1
...	...
21FFh	Parameter 511

For details of the parameter meaning and encoding refer to the servodrive manual. **NOTE:** write objects in the 2000h ... 21FFh range will alter only RAM image of the parameter; to actually save parameter to non-volatile storage a write to object 1010h.0 needs to be performed (see 1010h).

9.3.3. Manufacturer Specific Area

This area contains several object that allows to read/write manufacturer specific data.

Index	Access	Data type	PDO mappable	Description
3000h	RO	INT16	YES	Ain0 value (-32768 to 32768)
3001h	RO	UINT16	YES	Digital input bits 0–4
3002h	RW	UINT16	YES	Digital output bit0
3003h	RO	INT16	YES	Heatsink temperature (x0.1 °C)
3005h	RO	INT16	YES	Motor temperature (x0.1 °C)
3008h	RO	UINT16	YES	Actual alarm code (not EMCY)
3009h	RO	UINT	NO	Events (0–16, see section 6.1)
3010h	RO	UINT16	YES	Power stage tension (x0.1 V)
3011h	RO	INT16	YES	Motor IQ current (mA)
3012h	RW	UINT16	YES	Motor IQ limit (mA)
3014h	RO	INT16	YES	Output power (1W/Isb)
3020h	RW	INT32	YES	Touchprobe positioning offset
3021h	RW	UINT32	YES	Touchprobe positioning modulo
3030h	RO	UINT16	YES	Acceleration RMS modulus (milli-G)
3031h	RO	UINT16	YES	Acceleration RMS x (milli-G)
3032h	RO	UINT16	YES	Acceleration RMS y (milli-G)
3033h	RO	UINT16	YES	Acceleration RMS z (milli-G)
3034h	RO	UINT16	YES	Acceleration DC x (milli-G)
3035h	RO	UINT16	YES	Acceleration DC y (milli-G)
3036h	RO	UINT16	YES	Acceleration DC z (milli-G)
3037h	RO	INT16	YES	Instantaneous Acceleration x (milli-G)
3038h	RO	INT16	YES	Instantaneous Acceleration y (milli-G)
3039h	RO	INT16	YES	Instantaneous Acceleration z (milli-G)

9.3.4. Profiled Objects

The range 6000h ... 67FFh of objects are defined as specified by CiA402; refer to the application area for further information.

Index	Access	Type	PDO mappable	Description
6040h	RW	U16	YES	Control word
6041h	RO	U16	YES	Status word
605Ah	RW	U16		Quickstop option code
605Bh	RW	U16		Shutdown option code
605Ch	RW	U16		Disable operation option code
605Dh	RW	U16		Halt option code
605Eh	RW	U16		Fault reaction option code
6060h	RW	S8	YES	Mode of operation
6061h	RO	S8	YES	Mode of operation display
6062h	RO	S32	YES	Position demand value
6064h	RO	S32	YES	Position actual value
6065h	RW	U32		Following error window
6066h	RW	U16		Following error time
6067h	RW	U32		Position window
6068h	RW	U16		Position window time
606Bh	RO	S32	YES	Velocity demand
606Ch	RO	S32	YES	Velocity actual value
606Dh	RW	U16		Velocity window
606Eh	RW	U16		Velocity window time
606Fh	RW	U16		Velocity threshold
6070h	RW	U16		Velocity threshold time
6071h	RW	S16	YES	Target torque
6072h	RW	U16	YES	Max torque
6073h	RW	U16	YES	Max current
6074h	RO	S16	YES	Torque demand value
6075h	RO	U32	YES	Motor rated current
6076h	RO	U32	YES	Motor rated torque
6077h	RO	S16	YES	Torque actual value
6078h	RO	S16	YES	Current actual value
6079h	RO	U32	YES	DC link voltage
607Ah	RW	S32	YES	Target position
607Bh.0	RO	U8	YES	Position Range Limit – number of subindex
607Bh.1	RW	S32	YES	Negative limit
607Bh.2	RW	S32	YES	Positive limit
607Ch	RW	S32	YES	Home offset
607Dh.0	RO	U8	YES	Software position limit – number of subindex
607Dh.1	RW	S32	YES	Negative limit
607Dh.2	RW	S32	YES	Positive limit
607Eh	RW	U8		Polarity

Index	Access	Type	PDO mappable	Description
607Fh	RO	U32	YES	Max speed
6080h	RO	U32	YES	Max speed (duplicate index)
6081h	RW	U32	YES	Profile velocity
6083h	RW	U32	YES	Profile acceleration
6084h	RW	U32	YES	Profile deceleration
6085h	RW	U32	YES	Quick stop deceleration
6087h	RW	U32	YES	Torque slope
6098h	RW	S8	YES	Homing method
6099h.0	RO	U8	YES	Homing speed – number of subindex
6099h.1	RW	U32	YES	Switch speed
6099h.2	RW	U32	YES	Index speed
609Ah	RW	U32	YES	Homing acceleration
60B0h	RW	S32	YES	Position offset
60B1h	RW	S32	YES	Velocity offset
60B2h	RW	S16	YES	Torque offset
60B8h	RW	U16	YES	Touch-probe function
60B9h	RW	U16	YES	Touch-probe status
60BAh	RW	S32	YES	Touch-probe positive edge latched position
60BBh	RW	S32	YES	Touch-probe negative edge latched position
60C0h	RO	S16	NO	IpData submode selection
60C1h.0	RO	U8	YES	IpDataRecord – number of subindex
60C1h.1	RW	S32	YES	IpData record
60C2h.0	RO	U8		Interpolation time period – number of subindex
60C2h.1	RW	S8		Ip time units
60C2h.2	RW	S8		Ip time index
60F2h	RW	U16	YES	Position Option Code
60F4h	RO	U32	YES	Following Error
60FDh	RO	U32	YES	Digital inputs
60FEh.0	RO	U8	YES	Digital outputs – number of subindex
60FEh.1	RW	U32	YES	Physical outputs
60FEh.2	RW	U32	YES	Output mask
60FFh	RW	S32	YES	Target velocity
6502h	RO	U32	NO	Supported mode of operation

[1] To save 2000h parameters to non-volatile storage a 32bit write to object 1010h.1 needs to be performed; in particular the value to be written to save parameter is 65766173h ("SAVE").

[2] PDO config and mapping have different encoding for CoE/CanOPEN and EPL. Please check DLL manual for details.

10. Ethernet IP



Note: available only for drivers equipped with Ethernet IP optional board (---/---/EIP).

This document outline the conformance of the Ethernet/IP and CIP stack implemented in the servodrive; the following documents applies except otherwise stated:

- CIP Network library – Volume 1 (edition 3.3, november 2007)
- CIP Network library – Volume 2; Ethernet/IP adaptation of CIP (edition 1.4, november 2007)
- CiA DS402 v3.0.1.15

Furthermore the CiA DS402 adaptation to CIP are described in the relevant section.

10.1. CIP Objects

10.1.1. Overview

The servodrive implements the following objects of the CIP object model:

- CIP common objects
 - ☒ Identity object – 01h
 - ☒ Assembly object – 04h
 - ☒ TCP object – F5h
 - ☒ Ethernet object – F6h;
- Manufacturer specific objects
 - ☒ COM object – 0x64
 - ☒ PAR object – 0x65
 - ☒ MISC object – 0x66
 - ☒ CIA402 objects – 0x67

Furthermore the following ASSEMBLIES contains process data:

- O>>T: Assembly 0x64
- T>>O: Assembly 0x65
- CFG: Assembly 0x66

10.1.2. COM object - 0x64

Instance	Attribute ID	Name	Data Type	Unit meas.	Access
0x0	0x01	Revision	UINT		RO
0x1	0x01	Software edition	UINT		RO
	0x02	Software CRC	UDINT		RO
	0x10	Save parameters	UDINT		RO

10.1.3. COM object - 0x65

Instance	Attribute ID	Name	Data Type	Unit meas.	Access
0x0	0x01	Revision	UINT		RO
0x1	0x00–0xFF	P000–P255	UINT		RW
0x2	0x00–0xFF	P256–P511	UINT		RW

Special parameters All 32 Bit parameter are divided in two 16 bits parameters of contiguous numbering for the most significant and least significant bits.

These parameters are:

- P170 - Ip Addr
- P172 - Ip Mask
- P174 - Ip Gateway
- P120-135 - Multipos Ref 1 - 8

10.1.4. Misc objects - 0x66

Instance	Attribute ID	Name	Data Type	Unit meas.	Access
0x0	0x01	Revision	UINT		RO
0x30 (48)	0x00	Analog input 0	UINT		RO
	0x01	Digital inputs	UINT		RO
	0x02	Digital outputs	UINT		RW
	0x03	Heatsink temperature	UINT	0.1 °C	RO
	0x05	Board temperature	UINT	0.1 °C	RO
	0x08	Actual Alarm	UINT	N/A	RO
	0x10	Dclink voltage	UINT	0.1 V	RO
	0x11	Current actual value	UINT	mA	RO
	0x12	Current limit for PP/PV/PT	UINT	mA	RO

10.1.5. CiA 402 Objects - 0x67

Instance	Attr. ID	Name	Data Type	Unit meas.	Access
0x0	0x01	Revision	UINT		RO

Instance	Attr. ID	Name	Data Type	Unit meas.	Access
0x60 (96)	0x40	Control word	UINT		RW
	0x41	Status word	UINT		RO
	0x5A	Quick-stop option code	INT		RW
	0x5C	Disable operation option code	INT		RW
	0x5E	Fault reaction code	INT		RW
	0x60	Mode of operation	SINT		RW
	0x64	Position actual value	DINT	pulses	RO
	0x65	Following error window	DINT	pulses	RW
	0x66	Following error time	INT	ms	RW
	0x67	Position window	DINT	pulses	RW
	0x68	Position window time	INT	ms	RW
	0x6C	Velocity actual value	DINT	rpm	RO
	0x6D	Velocity window	DINT	rpm	RW
	0x6E	Velocity window time	INT	ms	RW
	0x6F	Velocity threshold	DINT	rpm	RW
	0x70	Velocity threshold time	INT	ms	RW
	0x71	Target torque	INT	thousand-th of rated	RW
	0x72	Max torque	INT	thousand-th of rated	RW
	0x73	Max current	INT	thousand-th of rated	RW
	0x75	Motor rated current	DINT	milliA	RO
	0x76	Motor rated torque	DINT	milliNm	RO
	0x77	Torque actual value	INT	thousand-th of rated	RO
	0x78	Current actual value	INT	thousand-th of rated	RO
	0x7A	Target position	DINT	pulses	RW
	0x7B	Position Range index1: min limit index2: max limit	ARRAY[1..2] OF DINT	pulses	RW
	0x7C	Home offset	DINT	pulses	RW
	0x7D	Position limits index1: min limit index2: max limit	ARRAY[1..2] OF DINT	pulses	RW
	0x7E	Polarity	USINT		RW
	0x80	Max motor speed	DINT	rpm	RO
	0x81	Profile velocity	DINT	rpm	RW
	0x83	Profile acceleration	DINT	rpm/s	RW
	0x84	Profile deceleration	DINT	rpm/s	RW
	0x85	Quick stop deceleration	DINT	rpm/s	RW
	0x87	Torque slope	INT	thousandth of rated / s	RW

Instance	Attr. ID	Name	Data Type	Unit meas.	Access
	0x98	Homing method	SINT		RW
	0x99	Homing speed index1: switch speed index2: index speed	ARRAY[1..2] OF DINT	rpm	RW
	0x9A	Homing acceleration	DINT	rpm/s	RW
	0xF2	Profile Option Code	INT		RW
	0xFF	Target velocity	DINT	rpm	RW

10.2. Process Data

_Valid from Firmware ≥ v4.036 _ There are four possible configuration of the Ethernet IP process data.

- **Default (DFL):** the standard process data implementing the profile velocity/torque/position/homing
- **A:** Standard process data with the possibility to read Digital and Analog inputs and command via fieldbus the Digital Out. The latter needs the parameter P015 on 10-Fieldbus to receive commands.
- **B:** A process data with the Cia 402 Touch probe functionality
- **C:** A process data with our manufacturer custom Touch Probe implementation
- **D:** A process data with acceleration three axis rms values

You must select the corresponding device description and set the parameter P176 to the desired value.

10.2.1. Layout Default (DFL)

The configuration for process data is the following:

Assembly 0x64 (Originator to Target, DBS/FC inputs - PLC outputs)

Assembly Legth : 50 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	ControlWord	0x67	0x60	0x40	0000h	see DSP402
0x02	S32	TargetPosition	0x67	0x60	0x7A	+0	position units
0x06	U16	TorqueLimit	0x67	0x60	0x72	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x67	0x60	0xFF	+0	rpm
0x0C	S16	TargetTorque	0x67	0x60	0x71	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U32	ProfileVelocity	0x67	0x60	0x81	+3000	rpm
0x14	U32	ProfileAccel	0x67	0x60	0x83	+3000	rpm/s
0x18	U32	ProfileDecel	0x67	0x60	0x84	+3000	rpm/s
0x1C	S32	PositionLimit.Neg	0x67	0x60	0x7D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x67	0x60	0x7D.2	+2147483647	position units
0x24	S32	HomingOffset	0x67	0x60	0x7C	+0	position units
0x28	S8	HomingMethod	0x67	0x60	0x98	37	SetQuota ^[1]

Assembly 0x65 (Target to Originator, DBS/FC outputs - PLC inputs)

Assembly Legth : 20 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	StatusWord	0x67	0x60	0x41	0250h	Motor Status ^[1]
0x02	S32	PositionActualValue	0x67	0x60	0x64	+0	position units
0x06	S16	TorqueActualValue	0x67	0x60	0x77	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x67	0x60	0x6C	+0	rpm
0x0C	U16	VDclink	0x67	0x30	0x10	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U16	ActualAlarm	0x67	0x30	0x08	0	see DBS Manual

10.2.2. Layout A

The configuration for process data is the following:

Assembly 0x64 (Originator to Target, DBS/FC inputs - PLC outputs)

Assembly Legth : 50 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	ControlWord	0x67	0x60	0x40	0000h	see DSP402
0x02	S32	TargetPosition	0x67	0x60	0x7A	+0	position units
0x06	U16	TorqueLimit	0x67	0x60	0x72	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x67	0x60	0xFF	+0	rpm
0x0C	S16	TargetTorque	0x67	0x60	0x71	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U32	ProfileVelocity	0x67	0x60	0x81	+3000	rpm
0x14	U32	ProfileAccel	0x67	0x60	0x83	+3000	rpm/s
0x18	U32	ProfileDecel	0x67	0x60	0x84	+3000	rpm/s
0x1C	S32	PositionLimit. Neg	0x67	0x60	0x7D.1	-2147483648	position units
0x20	S32	PositionLimit. Pos	0x67	0x60	0x7D.2	+2147483647	position units
0x24	S32	HomingOffset	0x67	0x60	0x7C	+0	position units
0x28	S8	HomingMethod	0x67	0x60	0x98	37	SetQuota ^[1]
0x29	U8	Padding Byte					
0x2A	U16	Digital output	0x67	0x30	0x02	0	bit0: DOUT1 bit1..15: not used ^[2]

Assembly 0x65 (Target to Originator, DBS/FC outputs - PLC inputs)

Assembly Legth : 30 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	StatusWord	0x67	0x60	0x41	0250h	Motor Status ^[1]

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x02	S32	PositionActualValue	0x67	0x60	0x64	+0	position units
0x06	S16	TorqueActualValue	0x67	0x60	0x77	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x67	0x60	0x6C	+0	rpm
0x0C	U16	VDclink	0x67	0x30	0x10	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U16	ActualAlarm	0x67	0x30	0x08	0	see DBS Manual
0x12	S16	Analog Input	0x67	0x30	0x00	0	-32768 ... +32767
0x14	U16	Digital Input	0x67	0x30	0x01	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used

10.2.3. Layout B

The configuration for process data is the following:

Assembly 0x64 (Originator to Target, DBS/FC inputs - PLC outputs)

Assembly Legth : 50 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	ControlWord	0x67	0x60	0x40	0000h	see DSP402
0x02	S32	TargetPosition	0x67	0x60	0x7A	+0	position units
0x06	U16	TorqueLimit	0x67	0x60	0x72	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x67	0x60	0xFF	+0	rpm
0x0C	S16	TargetTorque	0x67	0x60	0x71	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U32	ProfileVelocity	0x67	0x60	0x81	+3000	rpm
0x14	U32	ProfileAccel	0x67	0x60	0x83	+3000	rpm/s
0x18	U32	ProfileDecel	0x67	0x60	0x84	+3000	rpm/s
0x1C	S32	PositionLimit. Neg	0x67	0x60	0x7D.1	-2147483648	position units
0x20	S32	PositionLimit. Pos	0x67	0x60	0x7D.2	+2147483647	position units
0x24	S32	HomingOffset	0x67	0x60	0x7C	+0	position units
0x28	S8	HomingMethod	0x67	0x60	0x98	37	SetQuota ^[1]
0x29	U8	Padding Byte					
0x2A	U16	Digital output	0x67	0x30	0x02	0	bit0: DOUT1 bit1..15: not used ^[2]
0x2C	U16	Touch Probe Function	0x67	0x60	0xB8	0	^[1]

Assembly 0x65 (Target to Originator, DBS/FC outputs - PLC inputs)

Assembly Legth : 40 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	StatusWord	0x67	0x60	0x41	0250h	Motor Status ^[1]
0x02	S32	PositionActualValue	0x67	0x60	0x64	+0	position units
0x06	S16	TorqueActualValue	0x67	0x60	0x77	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x67	0x60	0x6C	+0	rpm
0x0C	U16	VDclink	0x67	0x30	0x10	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U16	ActualAlarm	0x67	0x30	0x08	0	see DBS Manual
0x12	S16	Analog Input	0x67	0x30	0x00	0	-32768 ... +32767
0x14	U16	Digital Input	0x67	0x30	0x01	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used
0x16	U16	Touch Probe Status	0x67	0x60	0xB9	0	^[1]
0x18	S32	Touch Probe Rising Edge position	0x67	0x60	0xBA	0	position units
0x1C	S32	Touch Probe Falling Edge position	0x67	0x60	0xBB	0	position units

10.2.4. Layout C

The configuration for process data is the following:

Assembly 0x64 (Originator to Target, DBS/FC inputs - PLC outputs)

Assembly Legth : 60 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	ControlWord	0x67	0x60	0x40	0000h	see DSP402
0x02	S32	TargetPosition	0x67	0x60	0x7A	+0	position units
0x06	U16	TorqueLimit	0x67	0x60	0x72	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x67	0x60	0xFF	+0	rpm
0x0C	S16	TargetTorque	0x67	0x60	0x71	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U32	ProfileVelocity	0x67	0x60	0x81	+3000	rpm
0x14	U32	ProfileAccel	0x67	0x60	0x83	+3000	rpm/s
0x18	U32	ProfileDecel	0x67	0x60	0x84	+3000	rpm/s
0x1C	S32	PositionLimit. Neg	0x67	0x60	0x7D.1	-2147483648	position units
0x20	S32	PositionLimit. Pos	0x67	0x60	0x7D.2	+2147483647	position units
0x24	S32	HomingOffset	0x67	0x60	0x7C	+0	position units
0x28	S8	HomingMethod	0x67	0x60	0x98	37	SetQuota ^[1]
0x29	U8	Padding Byte					

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x2A	U16	Digital output	0x67	0x30	0x02	0	bit0: DOUT1 bit1..15: not used ^[2]
0x2C	S32	Touch Probe positioning offset	0x67	0x30	0x20	0	Position Units
0x2C	S32	Touch Probe positioning modulo	0x67	0x30	0x21	0	Position Units

Assembly 0x65 (Target to Originator, DBS/FC outputs - PLC inputs)

Assembly Legth : 30 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	StatusWord	0x67	0x60	0x41	0250h	Motor Status ^[1]
0x02	S32	PositionActualValue	0x67	0x60	0x64	+0	position units
0x06	S16	TorqueActualValue	0x67	0x60	0x77	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x67	0x60	0x6C	+0	rpm
0x0C	U16	VDclink	0x67	0x30	0x10	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U16	ActualAlarm	0x67	0x30	0x08	0	see DBS Manual
0x12	S16	Analog Input	0x67	0x30	0x00	0	-32768 ... +32767
0x14	U16	Digital Input	0x67	0x30	0x01	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used

10.2.5. Layout D

The configuration for process data is the following:

Assembly 0x64 (Originator to Target, DBS/FC inputs - PLC outputs)

Assembly Legth : 50 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	ControlWord	0x67	0x60	0x40	0000h	see DSP402
0x02	S32	TargetPosition	0x67	0x60	0x7A	+0	position units
0x06	U16	TorqueLimit	0x67	0x60	0x72	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x67	0x60	0xFF	+0	rpm
0x0C	S16	TargetTorque	0x67	0x60	0x71	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U32	ProfileVelocity	0x67	0x60	0x81	+3000	rpm
0x14	U32	ProfileAccel	0x67	0x60	0x83	+3000	rpm/s
0x18	U32	ProfileDecel	0x67	0x60	0x84	+3000	rpm/s
0x1C	S32	PositionLimit. Neg	0x67	0x60	0x7D.1	-2147483648	position units

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x20	S32	PositionLimit. Pos	0x67	0x60	0x7D.2	+2147483647	position units
0x24	S32	HomingOffset	0x67	0x60	0x7C	+0	position units
0x28	S8	HomingMethod	0x67	0x60	0x98	37	SetQuota ^[1]
0x29	U8	Padding Byte					
0x2A	U16	Digital output	0x67	0x30	0x02	0	bit0: DOUT1 bit1..15: not used ^[2]

Assembly 0x65 (Target to Originator, DBS/FC outputs - PLC inputs)

Assembly Legth : 30 Bytes

Offset	Type	Attribute	Class	Instance	Attr. ID	Default	Meaning
0x00	U16	StatusWord	0x67	0x60	0x41	0250h	Motor Status ^[1]
0x02	S32	PositionActualValue	0x67	0x60	0x64	+0	position units
0x06	S16	TorqueActualValue	0x67	0x60	0x77	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x67	0x60	0x6C	+0	rpm
0x0C	U16	VDclink	0x67	0x30	0x10	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x67	0x60	0x60	1	Profile ^[1]
0x0F	U8	Padding Byte					
0x10	U16	ActualAlarm	0x67	0x30	0x08	0	see DBS Manual
0x12	S16	Analog Input	0x67	0x30	0x00	0	-32768 ... +32767
0x14	U16	Digital Input	0x67	0x30	0x01	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used
0x16	U16	Acceleration rms	0x67	0x30	0x31		
0x19	U16	Acceleration rms	0x67	0x30	0x32		
0x1A	U16	Acceleration rms	0x67	0x30	0x33		

^[1] see DSP402

^[2] P015=10 required for fieldbus operation

11. ProfiNET



Note: available only for drivers equipped with Profinet optional board (---/---/EPN).

This document outline the details of the Profinet implementation for Minimotor DBS55 integrated servomotor. By enabling Profinet/DSP402 "reference mode", the servodrive is commanded by means of CanOPEN DSP402 state machine and profiles.

For further information, please refer to: • DBS55 user manual: information about parametrization through USB and PC interface • Dsp402 v3: information about device state machine, control word/status word encoding and object dictionary.

11.1. Device identity

- Vendor_ID: 0x0419
- Device_ID: 0x0001

11.2. Process Data

There are four possible configuration of the Ethernet IP process data.

- **Default(DFL)**: the standard process data implementing the profile velocity/torque/position/homing
- **A**: Standard process data with the possibility to read Digital and Analog inputs and command via fieldbus the Digital Out. Parameter P015 must be on 10-Fieldbus.
- **B**: A process data with the Cia 402 Touch probe functionality
- **C**: A process data with our manufacturer custom Touch Probe implementation
- **D**: A process data with rms acceleration values of the three axis

You must select the corresponding device description and set the P176 parameter to the desired value.

11.2.1. Layout Default (DFL)

The configuration for process data is the following:

PLC Outputs (42 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	ControlWord	0x6040	0000h	see DSP402
0x02	S32	TargetPosition	0x607A	+0	position units
0x06	U16	TorqueLimit	0x6072	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x60FF	+0	rpm
0x0C	S16	TargetTorque	0x6071	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U32	ProfileVelocity	0x6081	+3000	rpm
0x14	U32	ProfileAccel	0x6083	+3000	rpm/s
0x18	U32	ProfileDecel	0x6084	+3000	rpm/s
0x1C	S32	PositionLimit.Neg	0x607D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x607D.2	+2147483647	position units
0x24	S32	HomingOffset	0x607C	+0	position units
0x28	S8	HomingMethod	0x6098	37	SetQuota ^[1 - Ethernet IP]
0x29	U8	Padding Byte			

PLC Inputs (18 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	StatusWord	0x6041	0250h	Motor Status ^[1 - Ethernet IP]
0x02	S32	PositionActualValue	0x6064	+0	position units
0x06	S16	TorqueActualValue	0x6077	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x606C	+0	rpm
0x0C	U16	VDclink	0x3010	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U16	ActualAlarm	0x3008	0	see DBS Manual

11.2.2. Layout A

The configuration for process data is the following:

PLC outputs (44 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	ControlWord	0x6040	0000h	see DSP402
0x02	S32	TargetPosition	0x607A	+0	position units
0x06	U16	TorqueLimit	0x6072	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x60FF	+0	rpm
0x0C	S16	TargetTorque	0x6071	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U32	ProfileVelocity	0x6081	+3000	rpm
0x14	U32	ProfileAccel	0x6083	+3000	rpm/s
0x18	U32	ProfileDecel	0x6084	+3000	rpm/s

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x1C	S32	PositionLimit.Neg	0x607D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x607D.2	+2147483647	position units
0x24	S32	HomingOffset	0x607C	+0	position units
0x28	S8	HomingMethod	0x6098	37	SetQuota ^[1 - Ethernet IP]
0x29	U8	Padding Byte			
0x2A	U16	Digital output	0x3002	0	bit0: DOUT1 bit1..15: not used ^[2 - Ethernet IP]

PLC inputs (22 bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	StatusWord	0x6041	0250h	Motor Status ^[1 - Ethernet IP]
0x02	S32	PositionActualValue	0x6064	+0	position units
0x06	S16	TorqueActualValue	0x6077	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x606C	+0	rpm
0x0C	U16	VDclink	0x3010	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U16	ActualAlarm	0x3008	0	see DBS Manual
0x12	S16	Analog Input	0x3000	0	-32768 ... +32767
0x14	U16	Digital Input	0x3001	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used

11.2.3. Layout B

The configuration for process data is the following:

PLC outputs (46 bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	ControlWord	0x6040	0000h	see DSP402
0x02	S32	TargetPosition	0x607A	+0	position units
0x06	U16	TorqueLimit	0x6072	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x60FF	+0	rpm
0x0C	S16	TargetTorque	0x6071	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U32	ProfileVelocity	0x6081	+3000	rpm
0x14	U32	ProfileAccel	0x6083	+3000	rpm/s
0x18	U32	ProfileDecel	0x6084	+3000	rpm/s
0x1C	S32	PositionLimit.Neg	0x607D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x607D.2	+2147483647	position units
0x24	S32	HomingOffset	0x607C	+0	position units
0x28	S8	HomingMethod	0x6098	37	SetQuota ^[1 - Ethernet IP]

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x29	U8	Padding Byte			
0x2A	U16	Digital output	0x3002	0	bit0: DOUT1 bit1..15: not used ^[2 - Ethernet IP]
0x2C	U16	Touch Probe Function	0x60B8	0	^[1 - Ethernet IP]

PLC inputs (32 bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	StatusWord	0x6041	0250h	Motor Status ^[1 - Ethernet IP]
0x02	S32	PositionActualValue	0x6064	+0	position units
0x06	S16	TorqueActualValue	0x6077	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x606C	+0	rpm
0x0C	U16	VDclink	0x3010	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U16	ActualAlarm	0x3008	0	see DBS Manual
0x12	S16	Analog Input	0x3000	0	-32768 ... +32767
0x14	U16	Digital Input	0x3001	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used
0x16	U16	Touch Probe Status	0x60B9	0	^[1 - Ethernet IP]
0x18	S32	Touch Probe Rising Edge position	0x60BA	0	position units
0x1C	S32	Touch Probe Falling Edge position	0x60BB	0	position units

11.2.4. Layout C

The configuration for process data is the following:

PLC outputs (52 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	ControlWord	0x6040	0000h	see DSP402
0x02	S32	TargetPosition	0x607A	+0	position units
0x06	U16	TorqueLimit	0x6072	1000	0.1% Trq
0x08	S32	TargetVelocity	0x60FF	+0	rpm
0x0C	S16	TargetTorque	0x6071	+0	0.1% Trq
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U32	ProfileVelocity	0x6081	+3000	rpm
0x14	U32	ProfileAccel	0x6083	+3000	rpm/s
0x18	U32	ProfileDecel	0x6084	+3000	rpm/s
0x1C	S32	PositionLimit.Neg	0x607D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x607D.2	+2147483647	position units
0x24	S32	HomingOffset	0x607C	+0	position units
0x28	S8	HomingMethod	0x6098	37	SetQuota ^[1 - Ethernet IP]

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x29	U8	Padding Byte			
0x2A	U16	Digital output	0x3002	0	bit0: DOUT1 bit1..15: not used ^[2 - Ethernet IP]
0x2C	S32	Touch Probe positioning offset	0x3020	0	Position Units
0x2C	S32	Touch Probe positioning modulo	0x3021	0	Position Units

PLC inputs (22 bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	StatusWord	0x6041	0250h	Motor Status ^[1 - Ethernet IP]
0x02	S32	PositionActualValue	0x6064	+0	position units
0x06	S16	TorqueActualValue	0x6077	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x606C	+0	rpm
0x0C	U16	VDclink	0x3010	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U16	ActualAlarm	0x3008	0	see DBS Manual
0x12	S16	Analog Input	0x3000	0	-32768 ... +32767
0x14	U16	Digital Input	0x3001	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used

11.2.5. Layout D

The configuration for process data is the following:

PLC outputs (44 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	ControlWord	0x6040	0000h	see DSP402
0x02	S32	TargetPosition	0x607A	+0	position units
0x06	U16	TorqueLimit	0x6072	1000	× 0.1% Trq
0x08	S32	TargetVelocity	0x60FF	+0	rpm
0x0C	S16	TargetTorque	0x6071	+0	× 0.1% Trq
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U32	ProfileVelocity	0x6081	+3000	rpm
0x14	U32	ProfileAccel	0x6083	+3000	rpm/s
0x18	U32	ProfileDecel	0x6084	+3000	rpm/s
0x1C	S32	PositionLimit.Neg	0x607D.1	-2147483648	position units
0x20	S32	PositionLimit.Pos	0x607D.2	+2147483647	position units
0x24	S32	HomingOffset	0x607C	+0	position units
0x28	S8	HomingMethod	0x6098	37	SetQuota ^[1 - Ethernet IP]
0x29	U8	Padding Byte			

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x2A	U16	Digital output	0x3002	0	bit0: DOUT1 bit1..15: not used ^[2 - Ethernet IP]

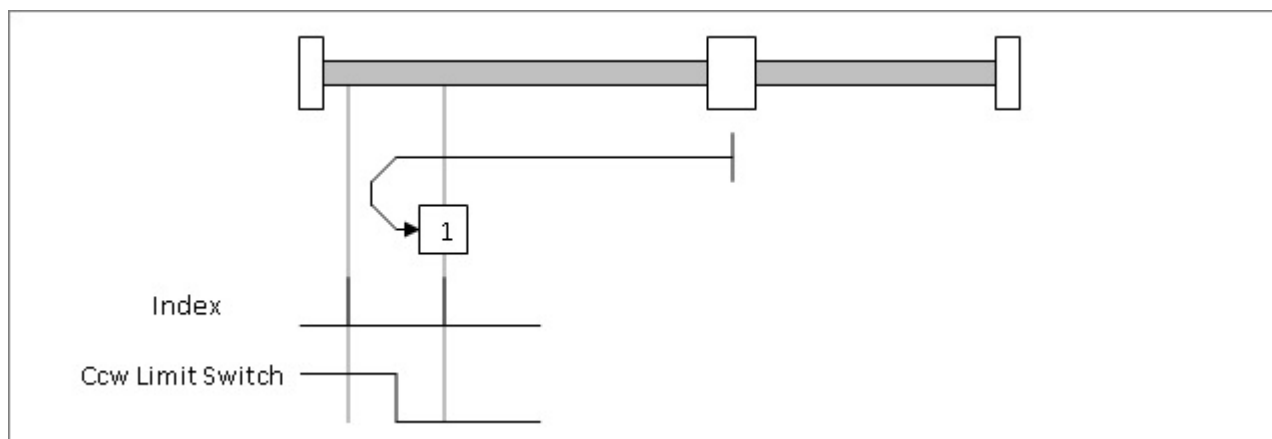
PLC inputs (28 Bytes)

Offset	Type	Attribute	CIA402 Object	Default	Meaning
0x00	U16	StatusWord	0x6041	0250h	Motor Status ^[1 - Ethernet IP]
0x02	S32	PositionActualValue	0x6064	+0	position units
0x06	S16	TorqueActualValue	0x6077	+0	× 0.1% Trq
0x08	S32	VelocityActualValue	0x606C	+0	rpm
0x0C	U16	VDclink	0x3010	+0	× 0.1 V
0x0E	U8	ModeOfOperation	0x6060	1	Profile ^[1 - Ethernet IP]
0x0F	U8	Padding Byte			
0x10	U16	ActualAlarm	0x3008	0	see DBS Manual
0x12	S16	Analog Input	0x3000	0	-32768 ... +32767
0x14	U16	Digital Input	0x3001	0	Bit0: DIN1 Bit1: DIN2 Bit2: DIN3 Bit3: DIN4 Bit4: DIN5 Bit5..15: not used
0x16	U16	Acceleration rms x	0x3031		
0x19	U16	Acceleration rms y	0x3032		
0x1A	U16	Acceleration rms z	0x3033		

12. Homing Types

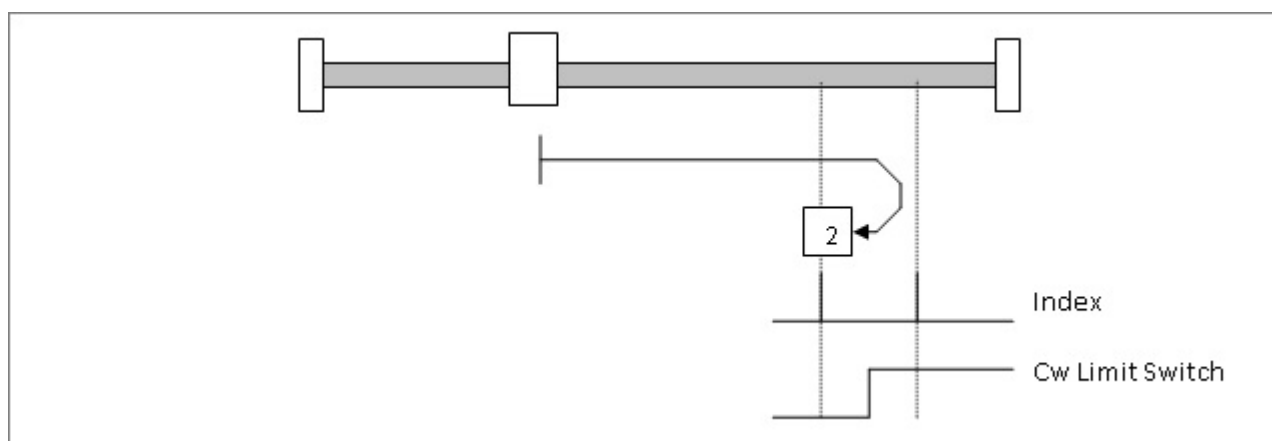
12.1. Type 1: Homing on anticlockwise limit switch and index pulse (resolver zero).

The initial direction of movement is anticlockwise towards the (anticlockwise) limit switch if this is inactive. The reference (home) position is on the first index pulse (resolver zero) to the right of the anticlockwise limit switch, when the value on the latter switches to low.



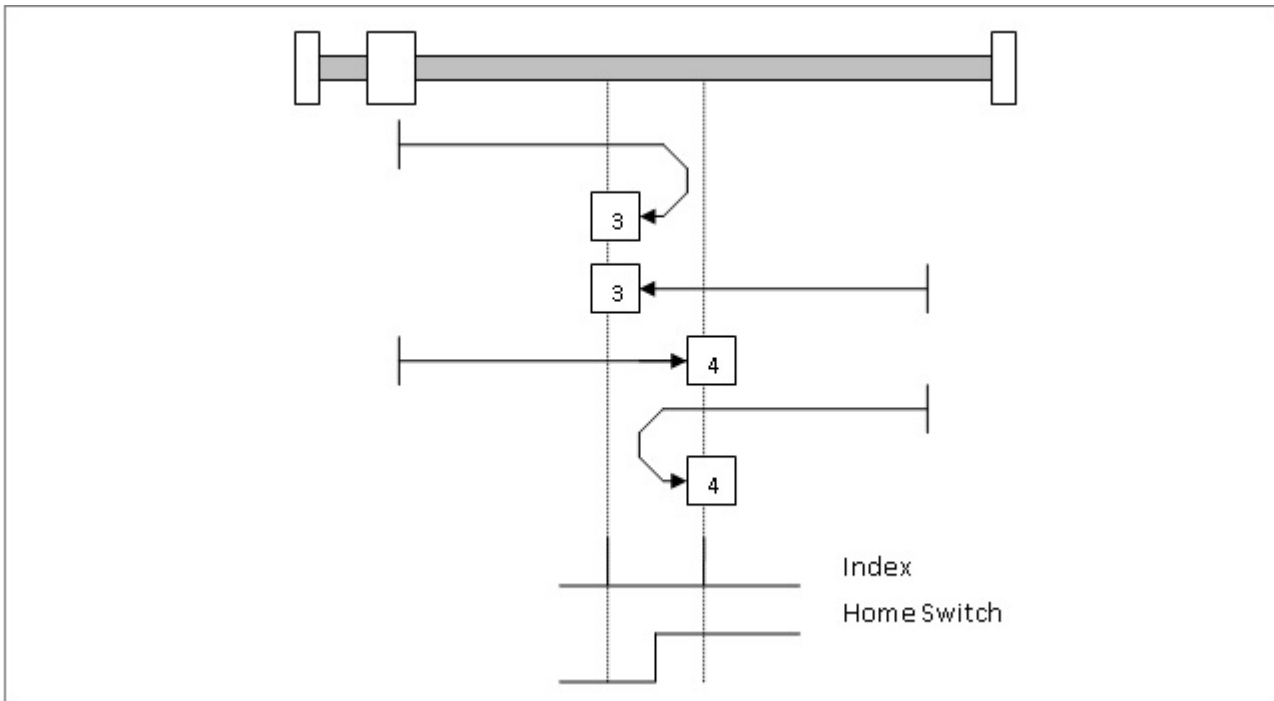
12.2. Type 2: Homing on clockwise limit switch and index pulse (resolver zero)

The initial direction of movement is clockwise towards the (clockwise) limit switch if this is inactive. The reference (home) position is on the first index pulse (resolver zero) to the left of the clockwise limit switch, when the value on the latter switches to low



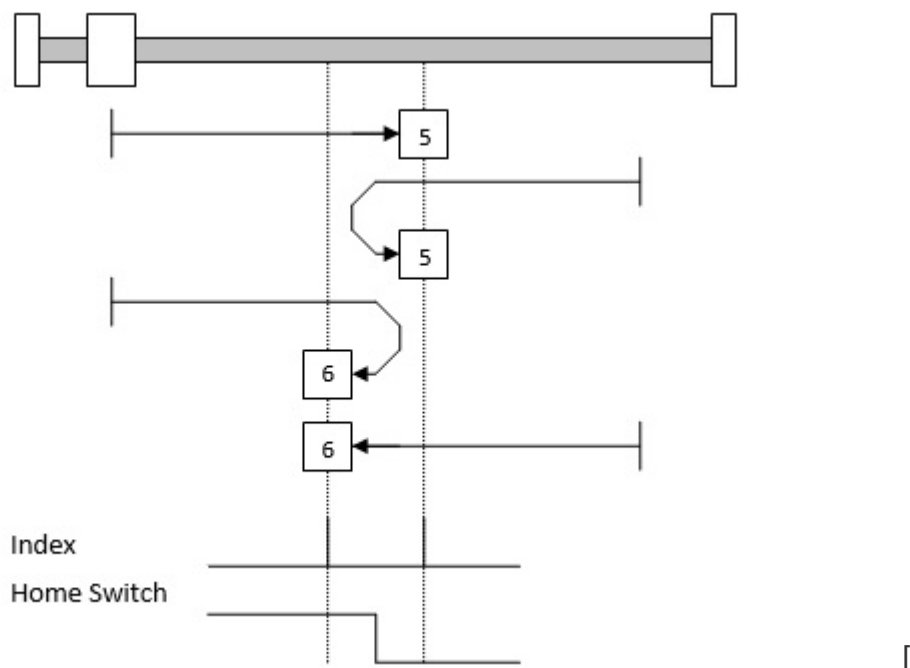
12.3. Type 3 and 4: homing on the positive Home Switch and Index Pulse (resolver zero)

The initial direction of movement depends on the state of the home switch. The reference (home) position is on the index pulse (resolver zero) to the left (type 4) or right (type 3) of the switching point of the home switch. If the starting position is such that a reversal of direction is required, the reversal takes place after the state of the home switch changes.



12.4. Type 5 and 6: homing on the negative Home Switch and Index Pulse (resolver zero)

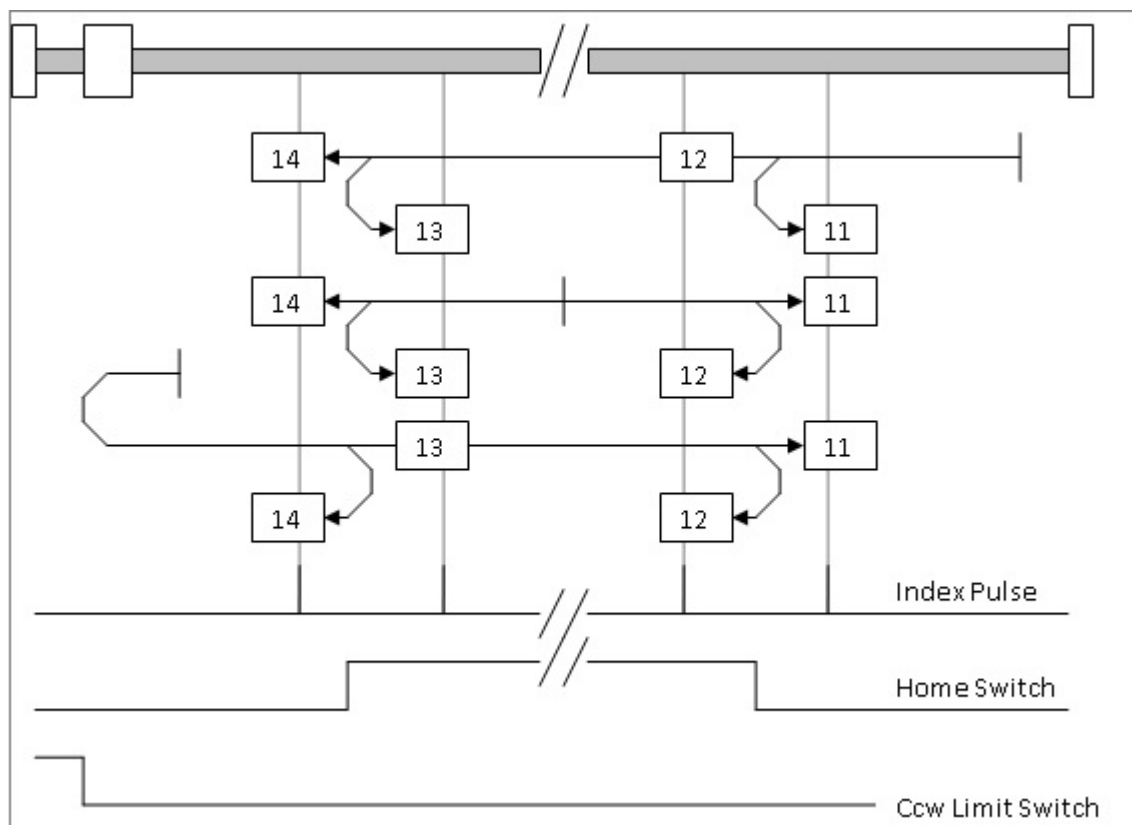
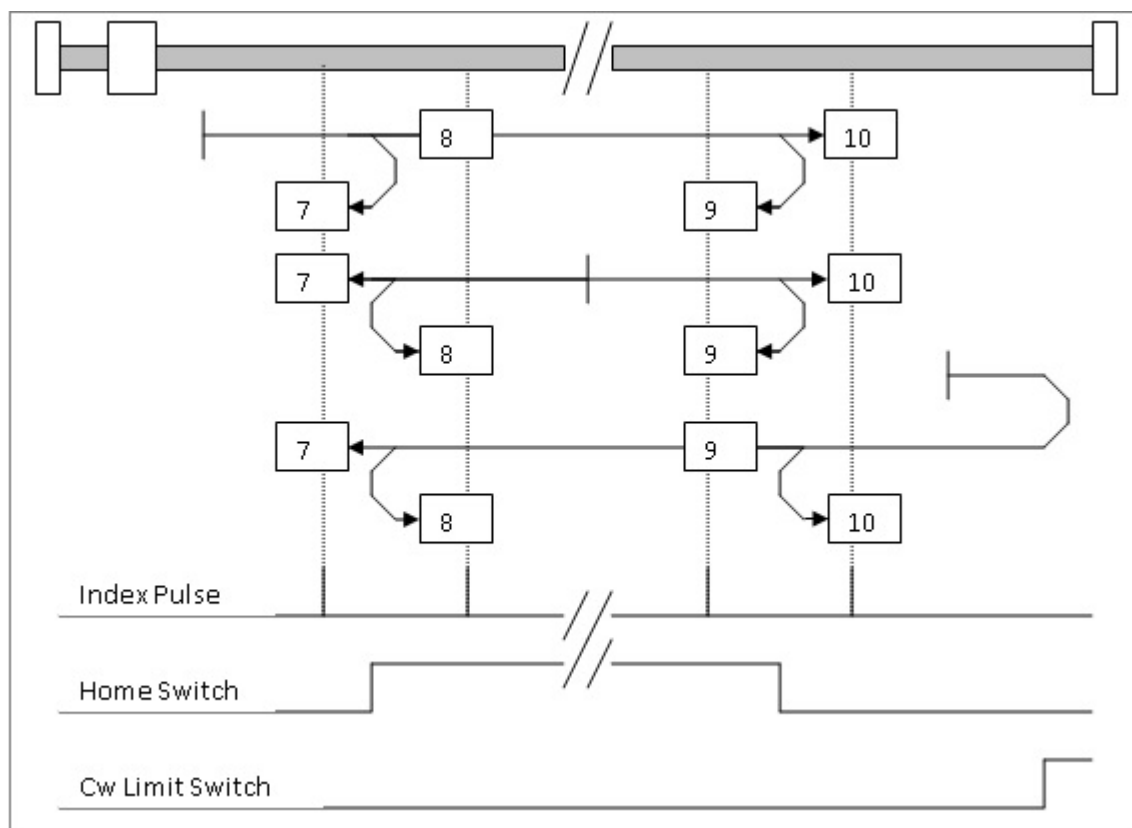
The initial direction of movement depends on the state of the home switch. The reference (home) position is on the index pulse (resolver zero) to the left (type 6) or right (type 5) of the switching point of the home switch. If the starting position is such that a reversal of direction is required, the reversal takes place after the state of the home switch changes



12.5. Type 7, 8, 9, 10, 11, 12, 13, 14: homing on the Home Switch and Index Pulse (resolver zero)

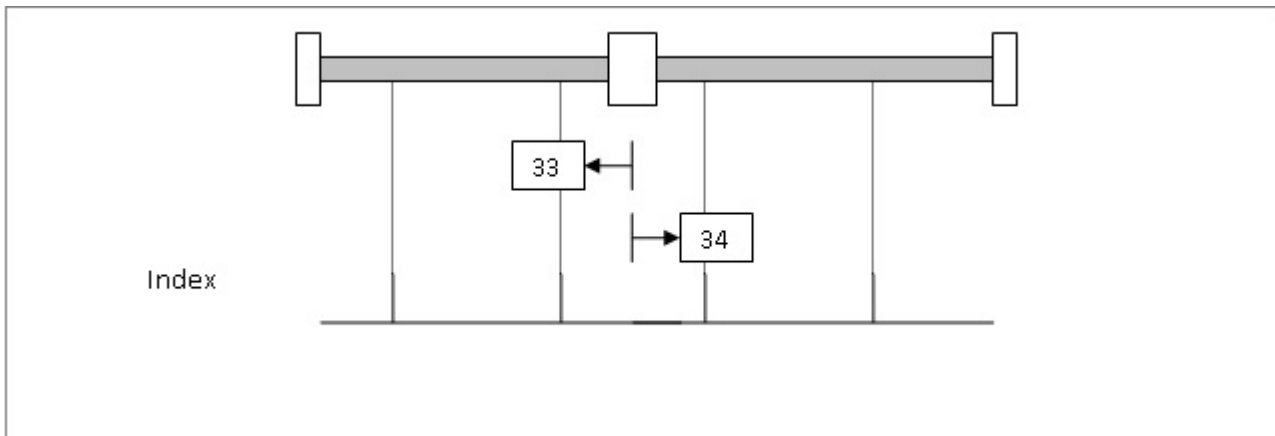
The initial direction of movement is clockwise for types 7 to 10 and anticlockwise for types 11 to 14, except when the Home Switch is high at the beginning of movement. These types of homing procedures use the

home switch, which is at a high logic level only for a portion of the excursion. In this case, the initial direction of movement depends on the desired change in state of the home switch. The reference (home) position is on the index pulse (resolver zero) to the left or right of the ascending or descending change in state of the home switch. If the initial direction does not meet the home switch, the direction is reversed toward the limit switch.



12.6. Types 33 and 34: Homing on Index Pulse (resolver zero).

With Homing type 33, initial motion direction is counter clockwise; vice versa, with type 34 it is clockwise. The reference position (Home Position) is on the first Index Pulse (resolver zero) found in the direction selected.



12.7. Type 37: homing in current position.

13. Warranty Conditions

We recommend reading this document closely and ensuring you have understood it before purchasing the product. Contact the manufacturer directly with any queries.

The manufacturer guarantees its products from defects in materials and/or workmanship for a period of **twelve (12) months** (unless otherwise specified in contractual documentation) from the date of delivery. The warranty is limited to repair of the product, or replacement, at the manufacturer's discretion.

The warranty does not cover damage, malfunctions, losses or requests for compensation due to:

- Operational errors in use and/or installation
- Modifications performed by the purchaser
- Unauthorised repairs
- Dropping of the device
- Natural disasters (fire, flood, lightning strikes etc.)
- Incorrect storage and/or maintenance The burden of proof of any defect (and for any request for assistance in the place of use) lies with the purchaser.

14. Disclaimer

The manufacturer shall not be liable:

- For determining the suitability of the product to meet the customer's needs; this shall remain the responsibility of the customer themselves
- For the use of this product as a safety device for machinery which represents a hazard to persons or property
- For conformity of the product with legislation, standards and regulations applicable to the collection of products required for the purchaser's application. The purchaser shall therefore be responsible for guaranteeing the conformity of their machinery to such standards.

Furthermore:

- The product performance specified in this document does not represent a guarantee but merely a reference for the choice of the most appropriate solution for the purchaser's requirements, as it is the result of the manufacturer's testing conditions
- The product may be subject to modifications in order to make improvements, or for other reasons. Contact the manufacturer to confirm these.
- The information contained in the following document has no contractual validity and may contain omissions, typographical and/or spelling errors, and may therefore be subject to modification and/or updating without notice.

Appendix A: Wirings

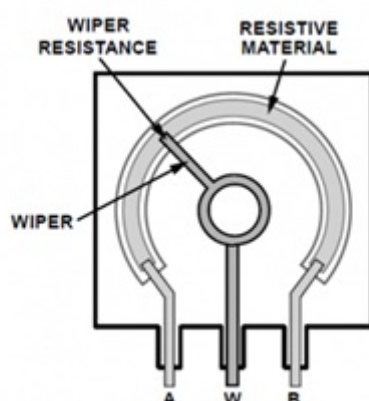
A.1. Wirings

A.1.1. Analogic Input

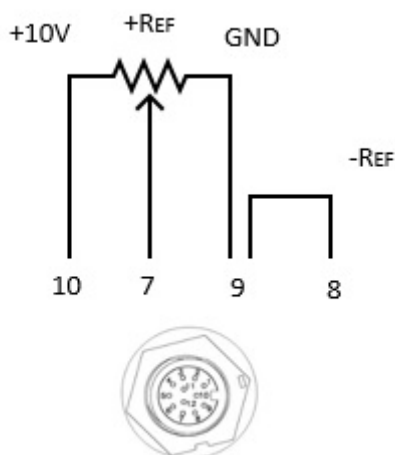
The analogic input on CN2 can be used for different function. One of which is to be a torque or velocity setpoint for the DBS drive to follow in busless command. The input configuration must be selected with the P034 parameters from BSI software. Remember that the current analog input requires a hardware modification, so it must be specified in the motor order. Default behavior is 0÷10V.

0÷10V Wiring

A typical use of the 0÷10V input is the three way potentiometer, like the one displayed in the below picture.



A-B circuit must be connected to digital inputs 10 and 9, the 10V reference and ground respectively. The command signal W must be connected to digital input 7. Considering that the DBS has a differential input, to make it work you must connect digital input 8 with 9.



-10V÷+10V Wiring

A command between -10 V and + 10V is typical of PLC output. It's useful when commanding both velocity direction without a direction command.

PLC Analog $\pm 10V$
Output

+REF	GND	-REF
7	9	8



4-20mA wiring

The current analogue digital input is motor custom feature to be requested explicitly during the order phase. Parameter P43 will be by default on 3.

+REF mA	GND	-REF mA
7	9	8



Appendix B: Fieldbus Examples

B.1. Programming Examples

The DBS Products supports 6 Fieldbuses: CanOpen, Modbus, Profinet, PowerLink, EthernetIP, and EtherCAT. This makes it usable on a wide ranges of PLCs manufacturers. You can download some application and demo example programs from the following links:

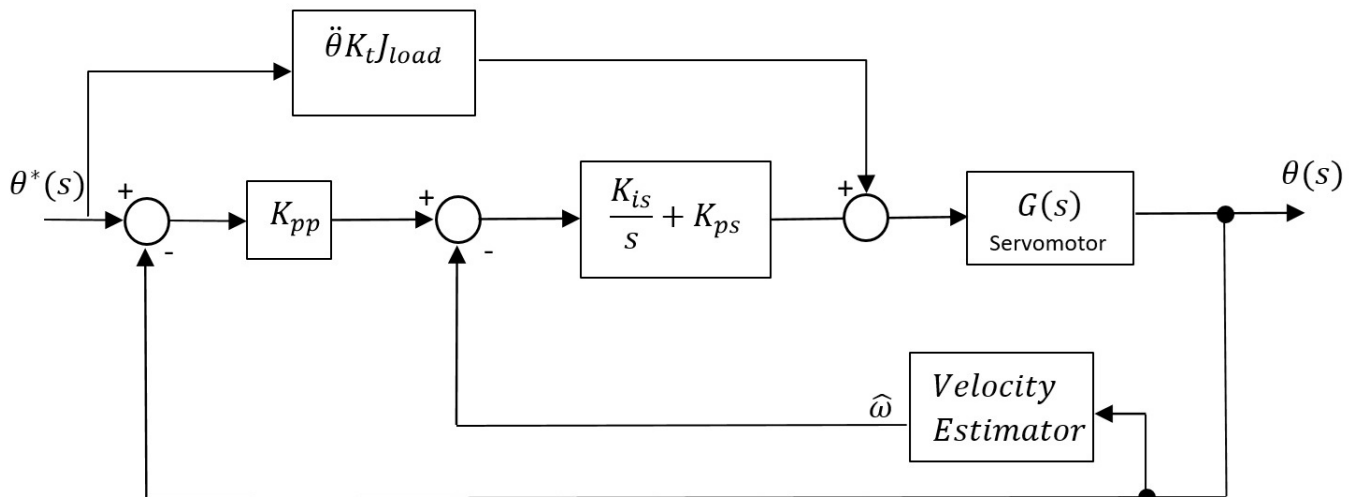
- Profinet: [Tia Portal 14 - CPU1215 –](#) , [Tia V16](#)
- Powerlink: [Automation Studio - CSP](#)
- EthernetIP: [Rockwell](#)
- EtherCAT: [Sysmac Studio - Profile](#), [Sysmac Studio - CSP](#), link:Twincat 3 – Profile[[Twincat 3 – Profile](#)], [Twincat 3 – CSP](#)

Each example can show the motor work in speed, torque and position profile, together with the homing mode. You can find the relevant description file in the DeviceDesc folder in our BSI software, which you can download from the [product page](#).

Appendix C: Gains tuning

C.1. Control Loop Tuning

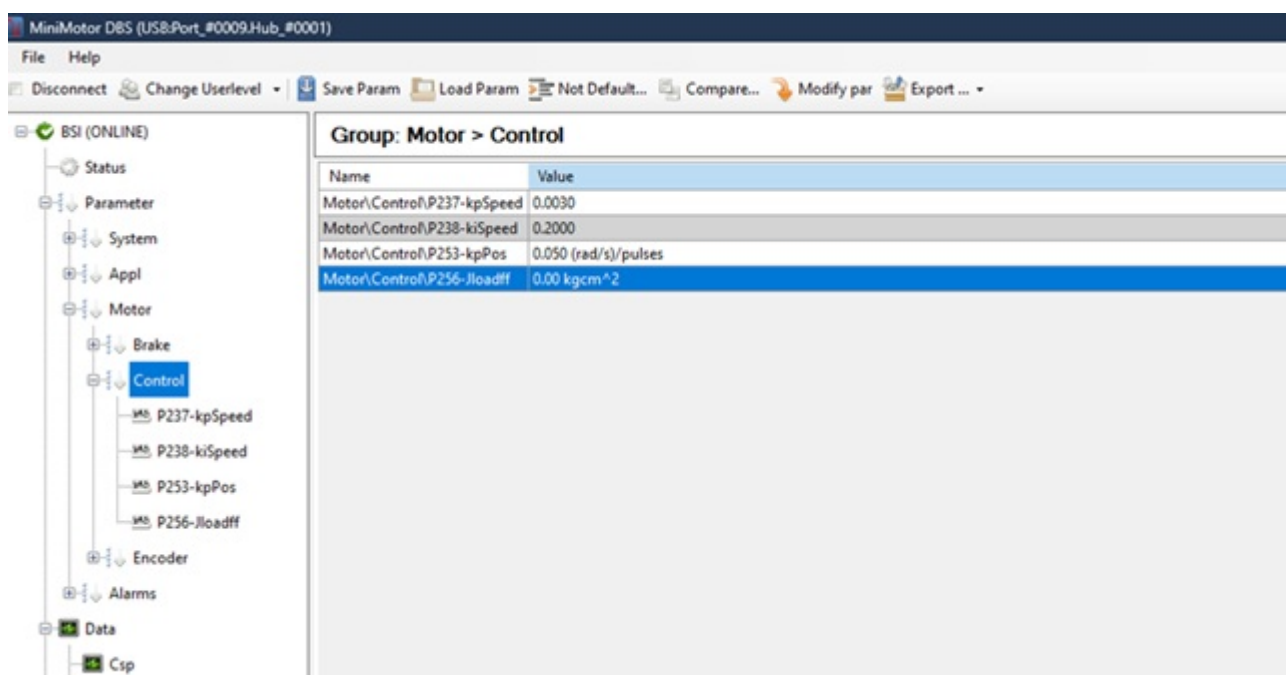
Minimotor DBS Servomotor has an internal PIV controller, which can be regulated by the end user. This tuning can be done with our BSI software, changing parameters P237, P238, P253, P254, P256. Using the fieldbus uoi can access the same parameters using the acyclic communication or SDO, at the 20EDh,20EEh, 20FDh, 2100h addresses. The simplified DBS control loop is the following:



The position setpoint gets multiplied by the gain K_{pp} which turns it to a velocity command. This is in turn elaborated by the velocity proportional gain and integral gain. The encoder position feedback is derivated into an actual velocity estimation and used to drive the velocity loop.

The intensity of the control action depends on the value of P237, P238, P253,P256, K_{ps} , K_{is} , K_{pp} , J_{load} respectively.

The difference between the commanded setpoint and the actual value is called error. Proportional effects create a control action directly proportional to the error. These values are also directly linked to the system stiffness. Integral gains on the other hand accumulate the error over time and they apply a control action to make the system reach 0 error at the steady state.



MiniMotor DBS (USB:Port_#0009.Hub_#0001)

File Help

Disconnect Change Userlevel Save Param Load Param Not Default... Compare... Modify par Export ...

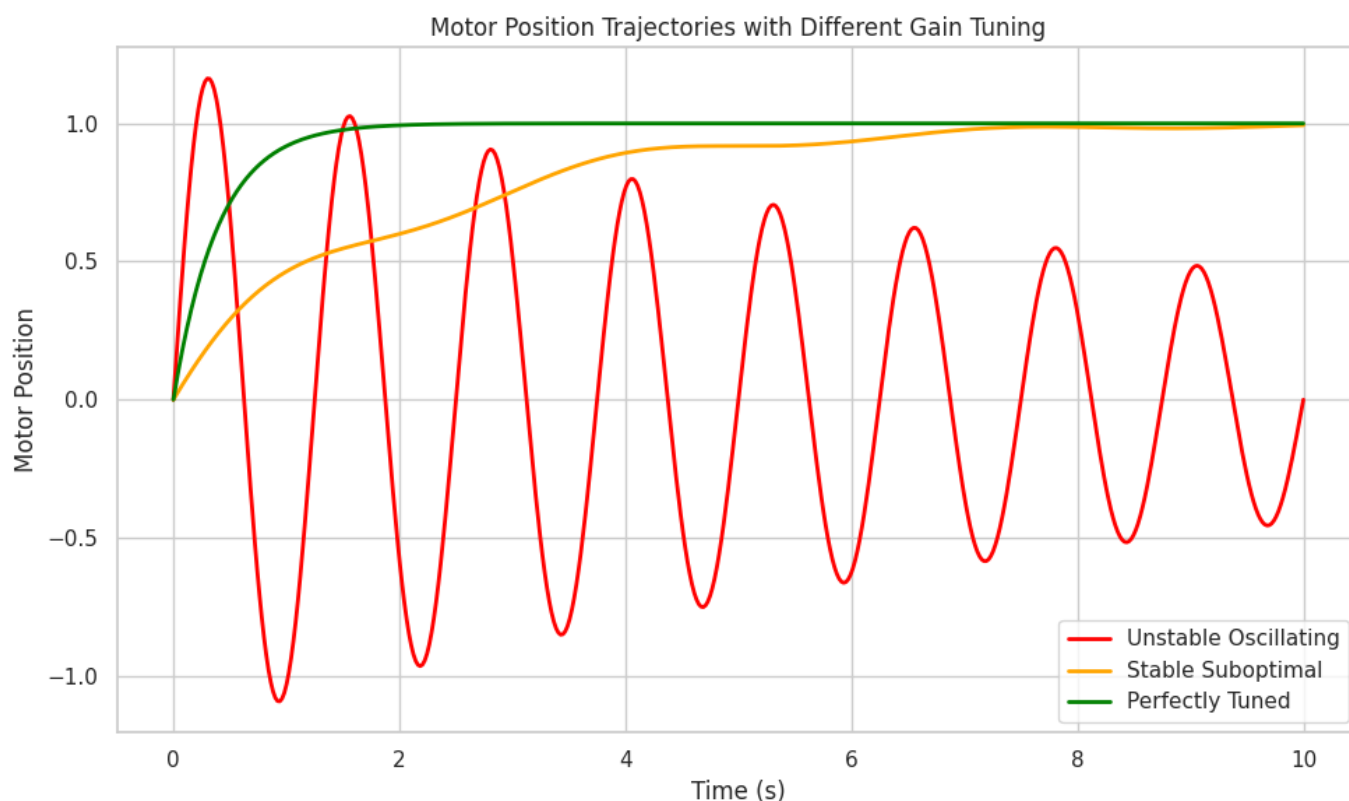
BSI (ONLINE)

- Status
- Parameter
 - System
 - Appl
 - Motor
 - Brake
 - Control
 - P237-kpSpeed
 - P238-kiSpeed
 - P253-kpPos
 - P256-Jloadff
 - Encoder
 - Alarms
 - Data
 - Csp

Group: Motor > Control

Name	Value
Motor\Control\P237-kpSpeed	0.0030
Motor\Control\P238-kiSpeed	0.2000
Motor\Control\P253-kpPos	0.050 (rad/s)/pulses
Motor\Control\P256-Jloadff	0.00 kgcm ²

DBS default values can be fine for most applications, but high inertia positioning require manual adjustment.



Instability can lead to strong oscillations, which can cause non controllable motion from the machine. In other cases you can have weaker performance than expected if the system is not properly tuned. If your application needs to regulate the values, there are some guidelines to follow.

Thanks to our BSI software you can track all the relevant values needed for the accurate parameter tuning. Check section 3.2.4 of this manual to see how to use BSI to track the motor variables over time.

The first step is the tuning of the inner velocity loop.

- Set the motor in velocity profile and track the motor speed.
- Increase the proportional speed gain K_p until limit from which there is overshoot.
- Then increase K_i until there is a slight overshoot, about 5-10% of the target objective.

After this it's time to tune the outer position loop

- Set the servomotor in profile position with high acceleration and deceleration and about half of the desired speed.
- Start from low values of K_{pp} until reaching the overshoot limit.
- Increase the speed to the desired speed and check if everything works correctly.

If the tracking performance is still lacking, then after the tuning of the other PIDs, it's advised to write the value of the load inertia in parameter P256.

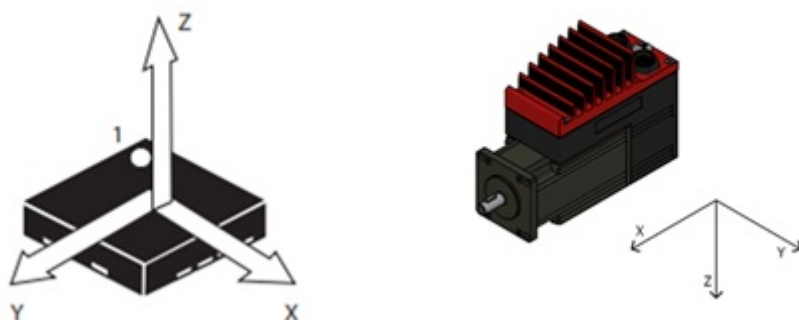
The control system can be bandwidth starved in some application. To increase it, decrease the P252 parameter, the speed filter time constant. This will increase bandwidth and by tuning the gain properly it enables the desired behaviour to be reached over more demanding applications.

Another way to increase the control bandwidth is to disable parameter P254 when the motor is operating in local mode (position profile), as the speed setpoint is internal and does not need to be filtered. If it comes

from outside (for example, in CSP mode), it should be filtered appropriately to avoid timing inconsistencies.

Appendix D: Accelerometer

D.1. Accelerometer



The DBS product family has an 3-axis MEMS accelerometer on board. Its job is to monitor vibrations on the servomotor. This monitoring enables the possibility of predictive maintenance on the servomotor and the machine itself.

Its main technical characteristics are:

- $\pm 2g/\pm 4g/\pm 8g$ full-scale
- 16-bit data output
- 10 – 800 Hz sampling rate
- RMS output

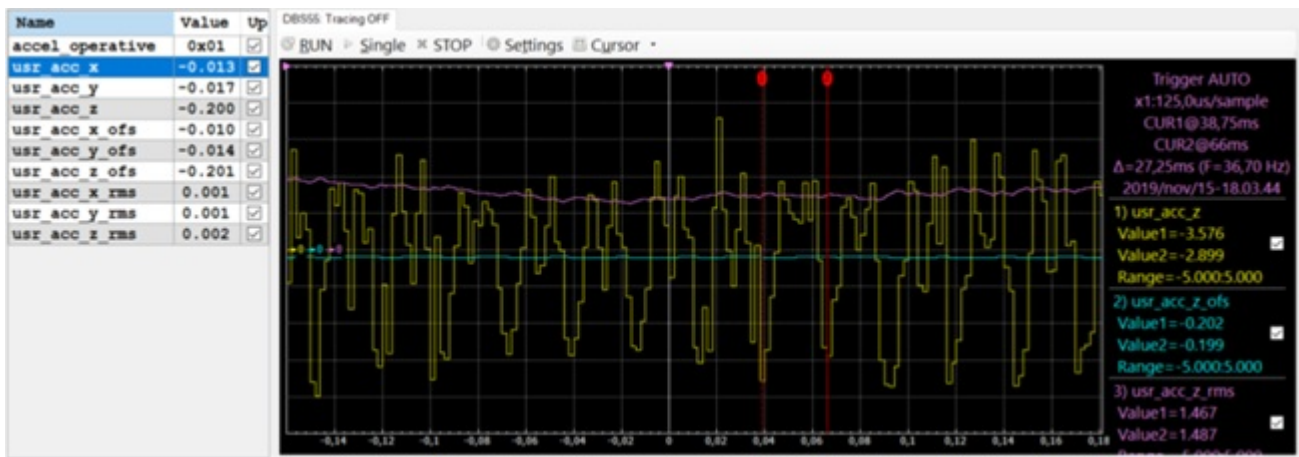
The outputs:

- Instantaneous acceleration [mg]
- DC acceleration [mg][fieldbus]
- RMS acceleration [mg][fieldbus]

Instantaneous acceleration measures the acceleration on the x,y and z axis. DC acceleration is the static components of the acceleration that can be used to estimate weight vectors. At each start up the servomotors recalculates the DC offsets to eliminate gravity influence from the instantaneous measurements. RMS acceleration extracts the sinusoidal part from the vibration and mu be set up to be calculated correctly.

RMS filter setting

- Use the Accel workspace and set up a trace of your vibration.
- Set up the dual cursor and find two peaks.
- Read the time between the two picks
- Pick this value, multiply it by 3-5 and write it in the P037 parameter Rms Tau



D.1.1. General knowledge on Vibrations

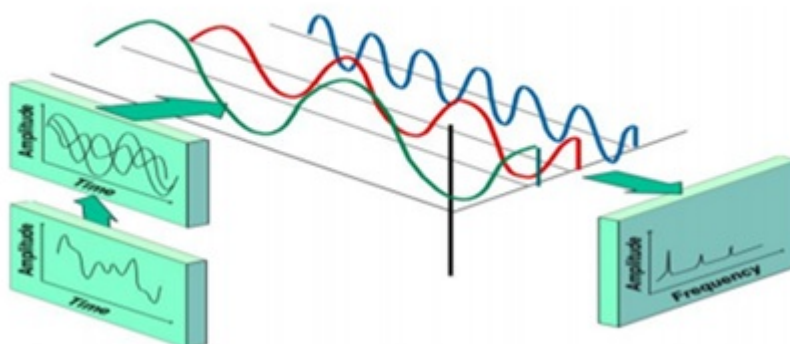
The DBS family accelerometer output data is in the time domain. You can derive different characteristics from it.

- **Peak-to-peak:** it indicates the wave maximum excursion, connected to the severity of the mechanical stress or the mechanical backlash.
- **Peak:** maximum positive or negative range of the wave, connected to short shocks.
- **RMS:** Root Mean Square, it indicates the energy of the vibration.

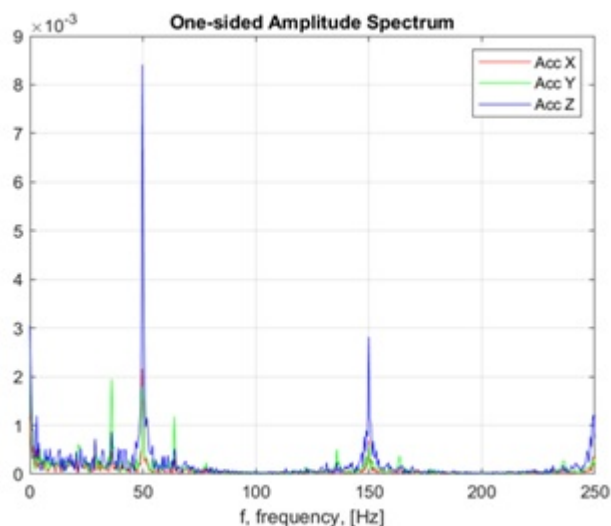
$$RMS = \sqrt{\frac{1}{T} \int_0^T x^2(t) dt}$$

- **Mean value:** Useful to get an impression of the vibration evolution over time, but it's not directly linked to any physical proprieties. Crest factor: Ratio between Peak and RMS value. High crest factors identify impulsive phenomenon.

An important step in the vibration analysis is going from the time domain to the frequency domain. To do this one needs to calculate the spectrum of the vibration wave, using the Fourier transform using calculus programs.



With the analysis in the frequency domain it's possible to extract the single contribution of the vibration wave.



The analysis of the vibration spectrum is complex and different from application to application. It's outside the scope of this manual to give a complete guide on how to analyze the vibration spectrum.

D.1.2. Sampling

The most important element to have a good data acquisition is to correctly choose the data sampling rate. Parameter P036 determines the accelerometer sampling time. You can choose between these values:

- 10Hz – 100ms
- 50Hz – 20ms
- 100Hz – 10ms
- 200Hz – 5ms
- 400Hz – 2,5ms
- 800Hz – 1,25ms

Selecting the latter two values of 400Hz and 800Hz can incur in Aliasing. Aliasing is a phenomenon that can make indistinguishable two different analog signals due to sampling issues. This is due to the undersampling that occurs between the microcontroller and the accelerometer.

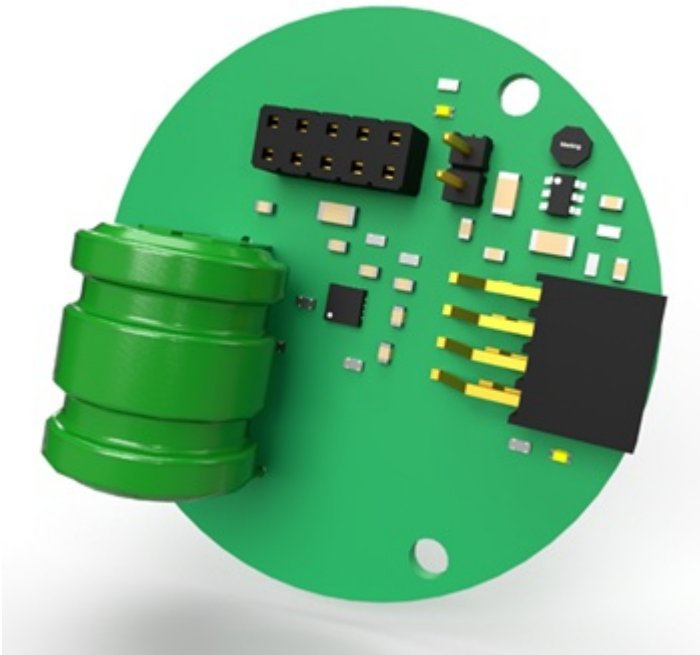
Another factor to consider is how one can only detect analog signals at half the frequency of the sampling frequency. So selecting 200Hz of sampling frequency is useful to intercept signals up to 100Hz.

At the same time the difference in sampling time and PLC cycle time is important to correctly sample the vibration data. For example, choosing to sample the accelerometer at 400Hz, so once every 2,5ms, and transfer data to the PLC every 4ms, will incur in subsampling aliasing.

That's why the most universally useful data to acquire at runtime in the process data is the RMS value, which can be collected in EtherNet IP and Profinet process data. In EtherCAT and Powerlink you can select which object to map, depending on your network performance.

Appendix E: Encoder

E.1. Encoder Battery Managment



The DBS systems has an absolute multivoltage encoder, with a 4096 pulses single turn resolution for a total 32bit multi-turn resolution.

The Absolute part enables the motor to remember its position even if powered off, and even if it's moved while in such state. To do so, the magnetic encoder circuit must be powered. The solution adopted by Minimotor is an integrated rechargeable battery.

Before delivery, the product is subject to a full charge. As we say in section 1.5 of this manual, we advise at the first start up of the motor, or after 2 months of powered off have passed, to keep the motor plugged in for at least 24 hours. The battery is recharged with the logic power.

E.1.1. Battery Managment in Storage

As said in section 1.6, every 6 months of non-use the battery (i.e. the DBS servomotor) should receive a full charge to guarantee performance and health. For the complete charge, you must have the motor plugged in the logic power for at least 24 hours.

E.1.2. Battery Managment in Software

In normal working conditions, the presence of the battery is invisible to the system. One plugged in, the battery stays top-filled and the motor will work with grid power. If conditions arise for the battery to discharge until empty, the motor will be in fault condition.

Status Word word 3 will have a high logic value and register 3008h, the Actual Alarm register, will have a value of 203, which is the PMSM_ENCSPi_MT error. Using the fault reset procedure, using the Bit 7 of the Control Word, the error can be reset.

After an error 203, the Multiturn position is no longer reliable and **the position must be homed again**. Register 3008h is already available in the PDO of Profinet and Ethernet IP, and can be freely accessible in CanOpen, EtherCAT and Powerlink, with the possibility to be mapped to the PDO.

Our advice is having a routine in place that checks the error number of the motor. If the error 203 is detected, the system should tell the operator to perform a realignment of the motor before continuing.

In very deep discharge condition, the error 204 may appear. This could require a double clear, one for the 204 and another for the 203, before proceeding with the homing procedure.

Appendix F: Prewired Cables

F.1. Pre-Wired Cables

One of the DBS accessories are pre-wired cables. For availability, minimum quantity, delivery times and lengths available, check the DBS configurator or contact Mini Motor.

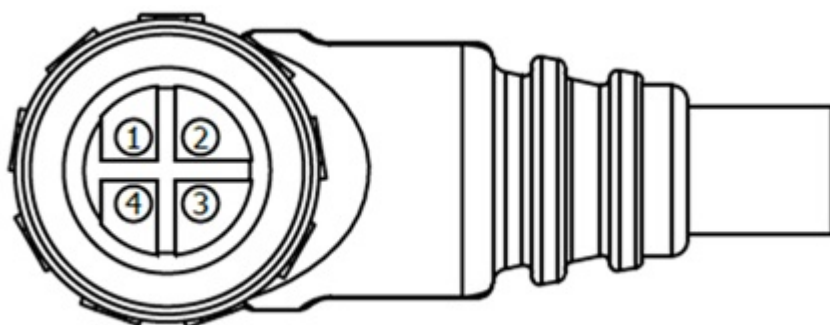
The available codes are the following:

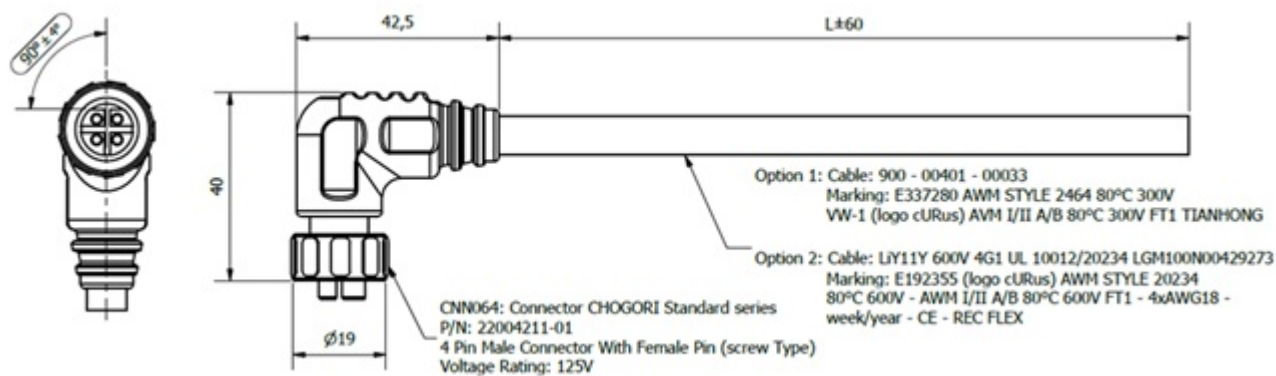
Product Code	Installation	Angle	Function
CBL023	Fixed	90°	CN1 DBS55
CBL024	Fixed	90°	CN2
CBL031	Mobile	90°	CN1 DBS55
CBL032	Mobile	90°	CN2
CBL033	Fixed	Straight	CN1 DBS55
CBL034	Fixed	Straight	CN2
CBL035	Mobile	Straight	CN1 DBS55
CBL036	Mobile	Straight	CN2
CBL037	Fixed	Straight	CN1 DBS 80
CBL038	Mobile	Straight	CN1 DBS 80
CBL039	Fixed	90°	CN1 DBS 80
CBL040	Mobile	90°	CN1 DBS 80

The connection schemes are the following: (Note, Logica is Logic, Potenza is Power)

F.1.1. CBL023

Pin Assignments Front View			
Conn	Mode	Wire Color Option 1	Wire Color Option 2
4	+ Logica	Brown	Brown
3	+ Potenza	Red	Gray
2	- Potenza	Black	Black
1	- Logica	Blue	Blue

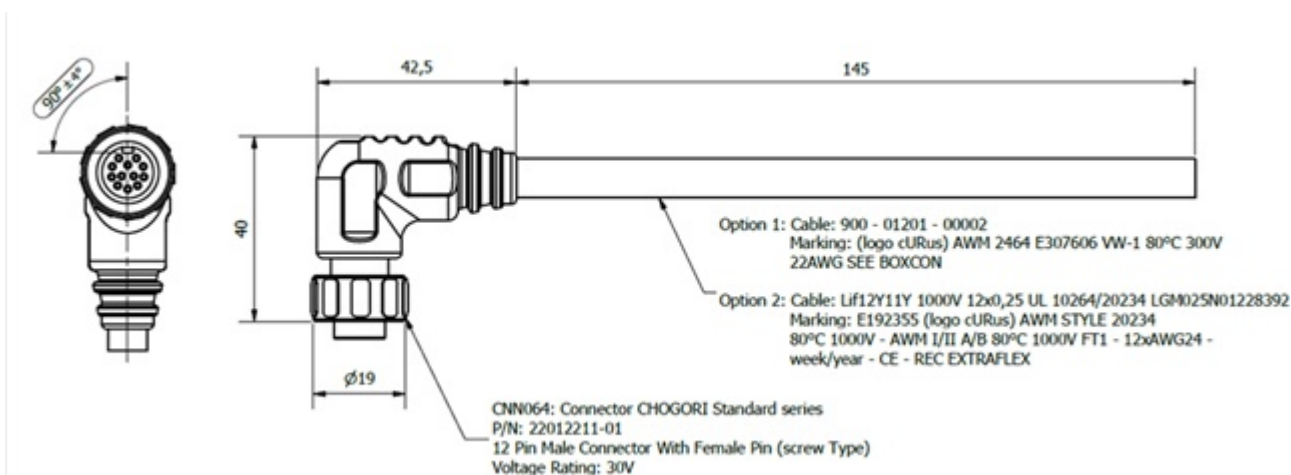




F.1.2. CBL024

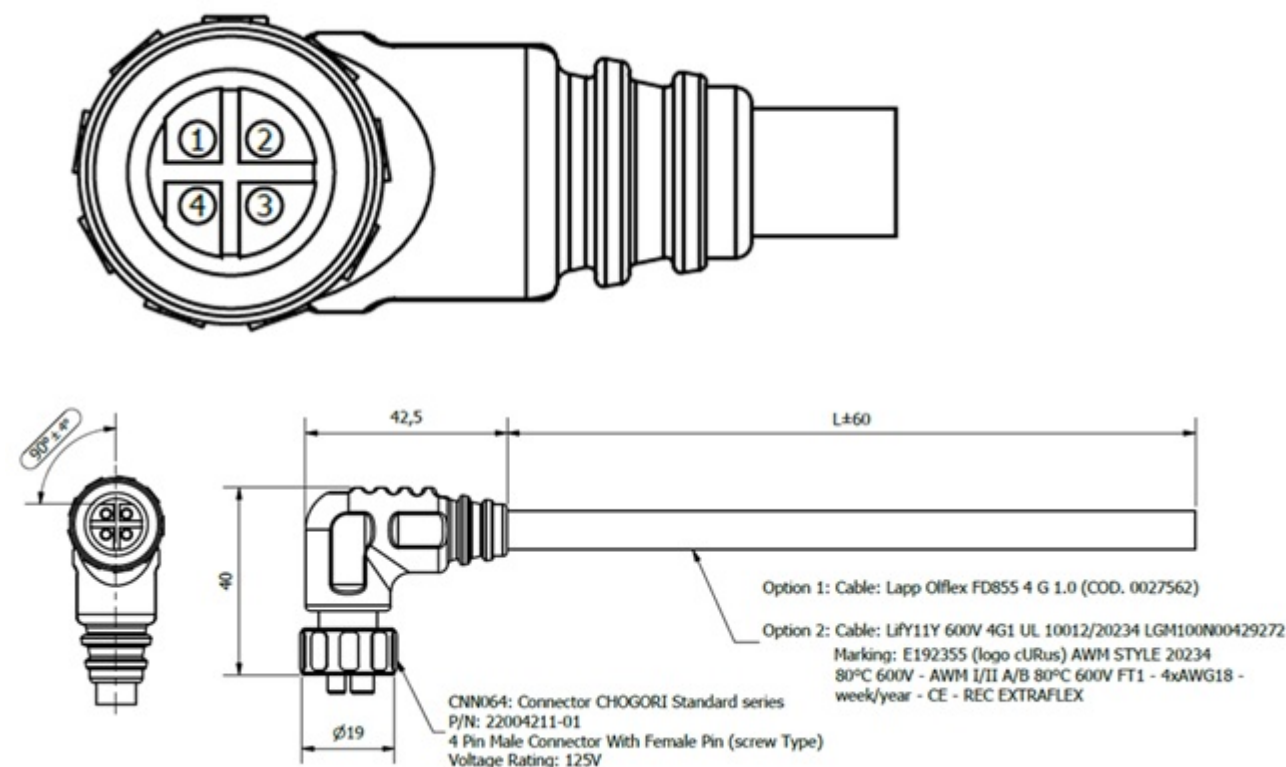
Pin Assignments Front View		
PIN	Wire Color Option 1	Wire Color Option 2
1	Black	Black
2	Brown	Brown
3	Red	Red
4	Orange	Gray/Pink
5	Yellow	Yellow
6	Green	Green
7	Blue	Blue
8	Purple	Purple
9	Grey	Grey
10	White	White
11	Pink	Pink
12	Light green	Red/Blue





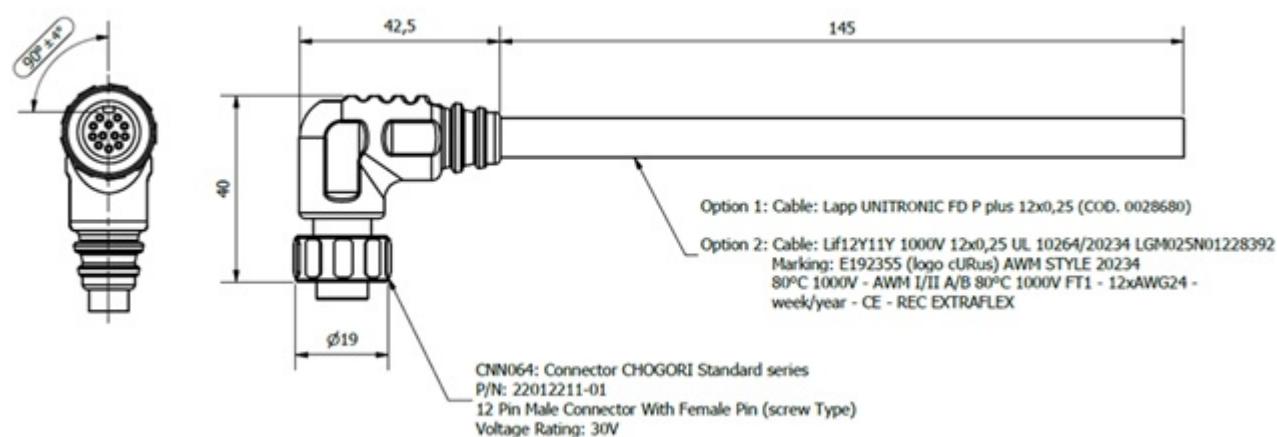
F.1.3. CBL031

Pin Assignments Front View			
Conn	Mode	Wire Color Option 1	Wire Color Option 2
4	+ Logica	3	Brown
3	+ Potenza	2	Gray
2	- Potenza	1	Black
1	- Logica	Yellow/Green	Blue



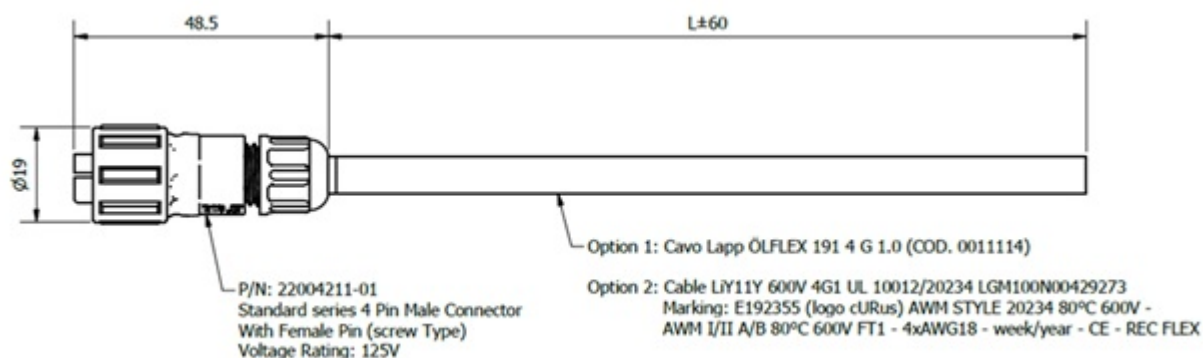
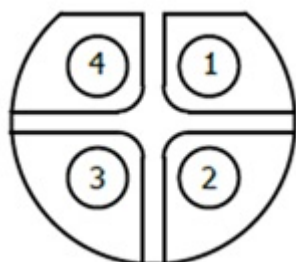
F.1.4. CBL032

Pin Assignments Front View	
PIN	COLOR
1	Black
2	Brown
3	Red
4	Gray/Pink
5	Yellow
6	Green
7	Blue
8	Violet
9	Grey
10	White
11	Pink
12	Red/Blue



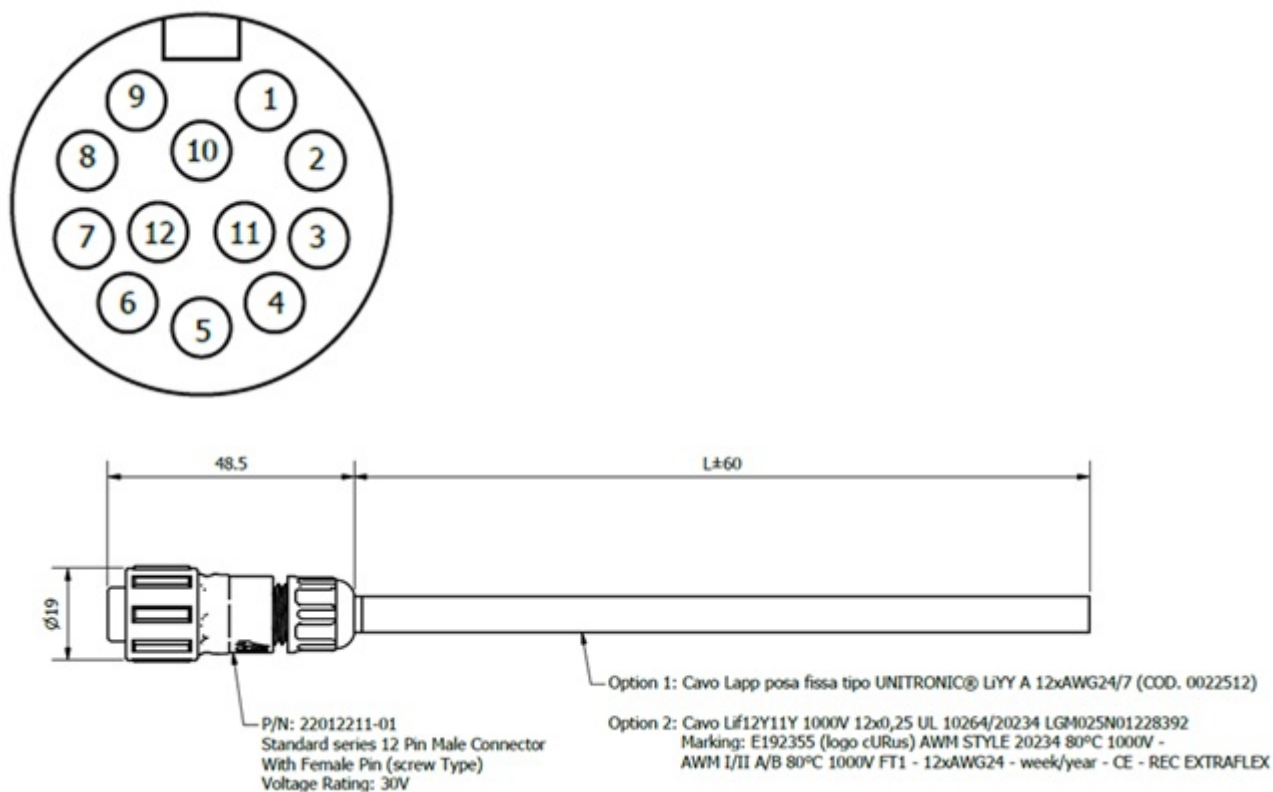
F.1.5. CBL033

Pin Assignments Front View			
Conn	Mode	Wire Color Option 1	Wire Color Option 2
4	+ Logica	3	Brown
3	+ Potenza	2	Gray
2	- Potenza	1	Black
1	- Logica	Yellow/Green	Blue



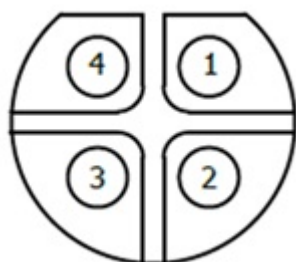
F.1.6. CBL034

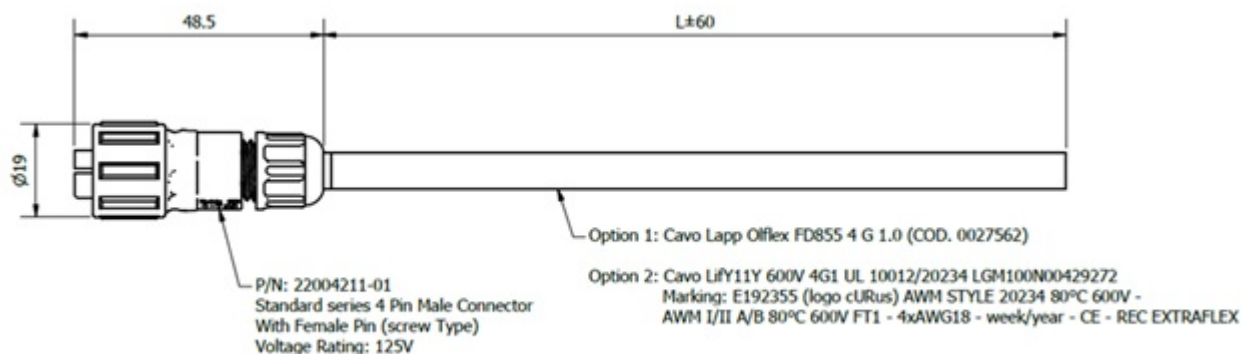
Pin Assignments Front View	
PIN	COLOR
1	Black
2	Brown
3	Red
4	Gray/Pink
5	Yellow
6	Green
7	Blue
8	Violet
9	Grey
10	White
11	Pink
12	Red/Blue



F.1.7. CBL035

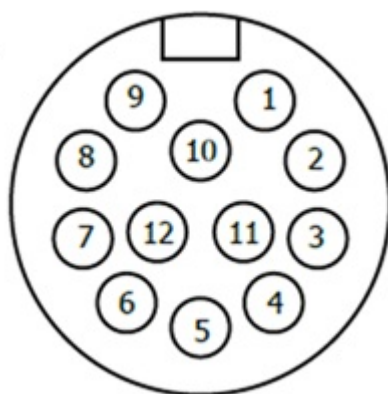
Pin Assignments Front View		
Conn	Wire Color	Mode
4	3	+ Logica
3	2	+ Potenza
2	1	- Potenza
1	Yellow/Green	- Logica

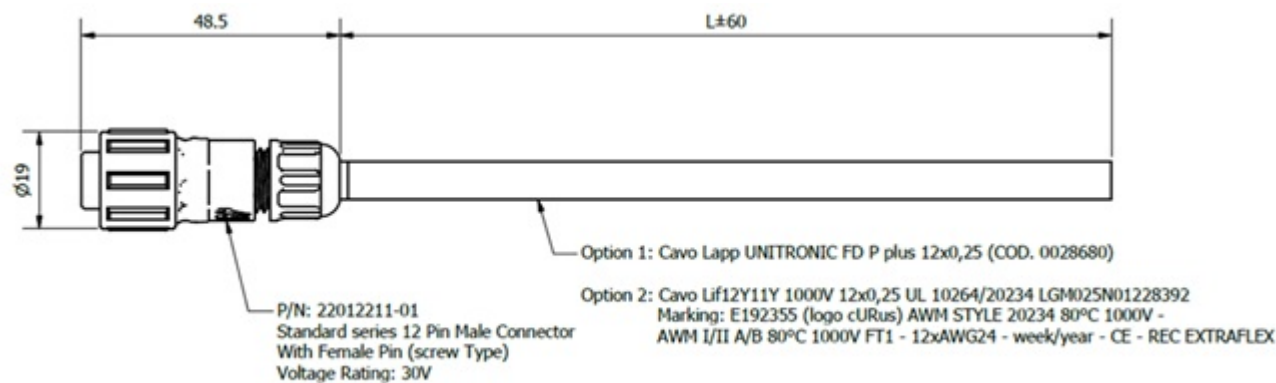




F.1.8. CBL036

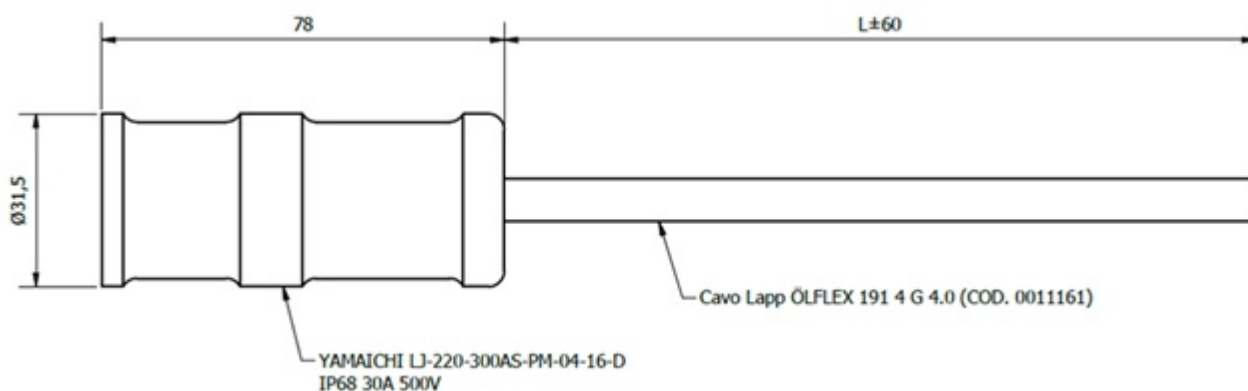
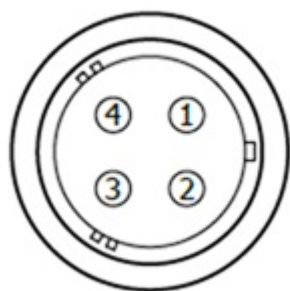
Pin Assignments Front View	
PIN	COLOR
1	Black
2	Brown
3	Red
4	Grey/Pink
5	Yellow
6	Green
7	Blue
8	Violet
9	Grey
10	White
11	Pink
12	Red/Blue





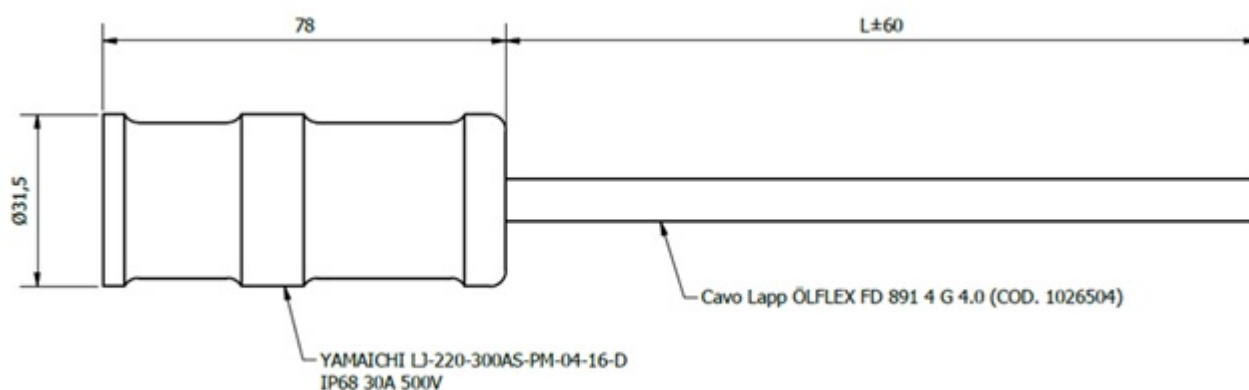
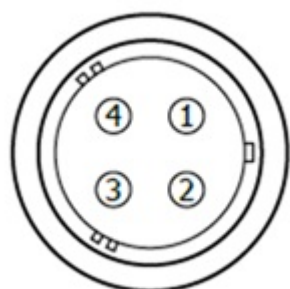
F.1.9. CBL037

Pin Assignments Front View		
Conn	Wire Color	Mode
4	3	+ Logica
3	2	- Potenza
2	1	+ Potenza
1	Yellow/Green	- Logica



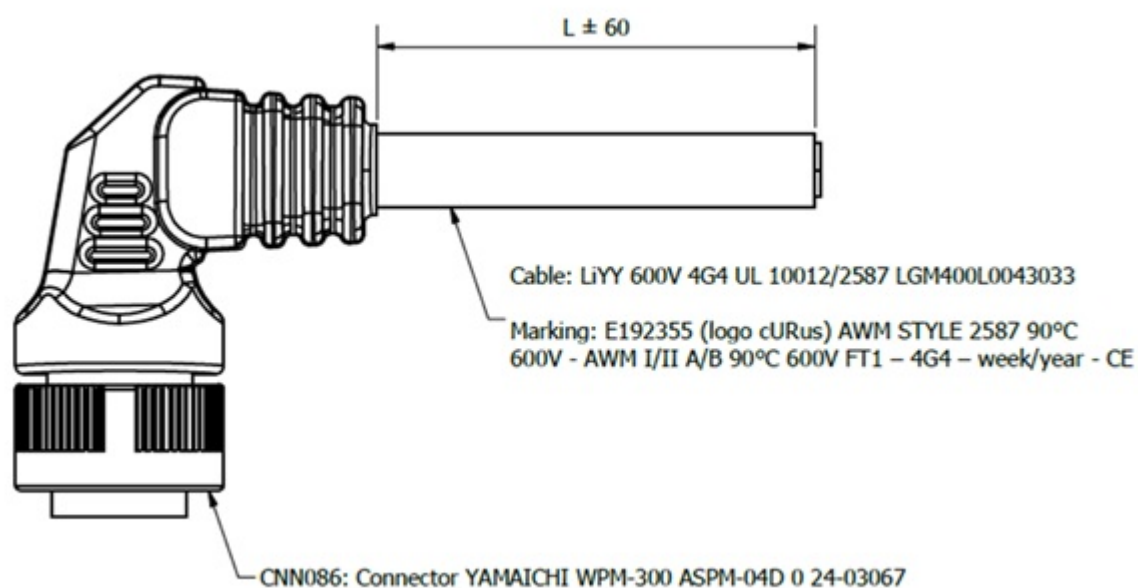
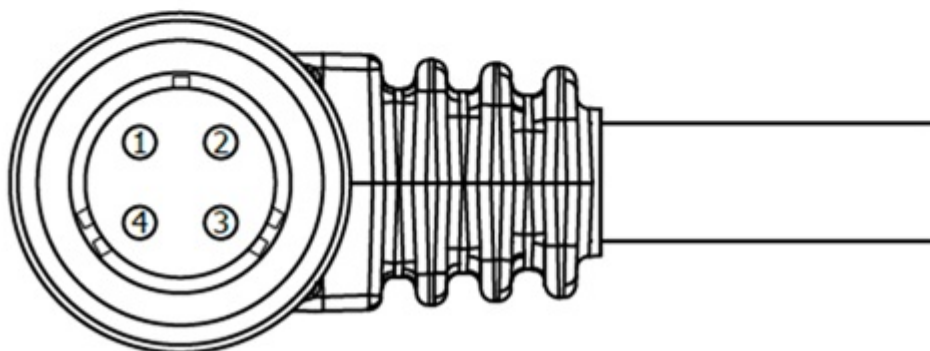
F.1.10. CBL038

Pin Assignments Front View			
Conn	Mode	Wire Color Option 1	Wire Color Option 2
4	+ Logica	3	Brown
3	- Potenza	2	Black
2	+ Potenza	1	Gray
1	- Logica	Yellow/Green	Blue



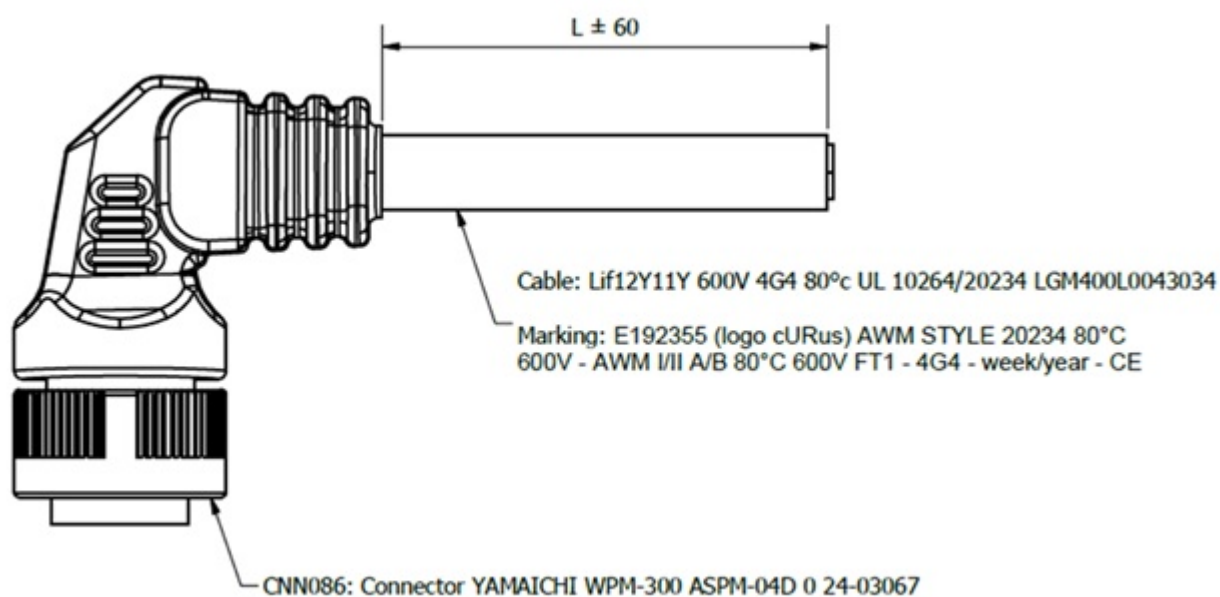
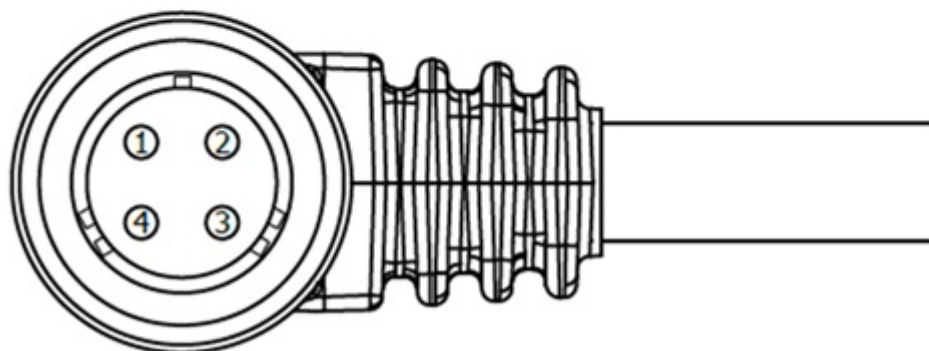
F.1.11. CBL039

Pin Assignments Front View		
Conn	Wire Color	Mode
4	Brown	+ Logica
3	Black	- Potenza
2	Gray	+ Potenza
1	Blue	- Logica



F.1.12. CBL040

Pin Assignments Front View		
Conn	Wire Color	Mode
4	Brown	+ Logica
3	Black	- Potenza
2	Gray	+ Potenza
1	Blue	- Logica



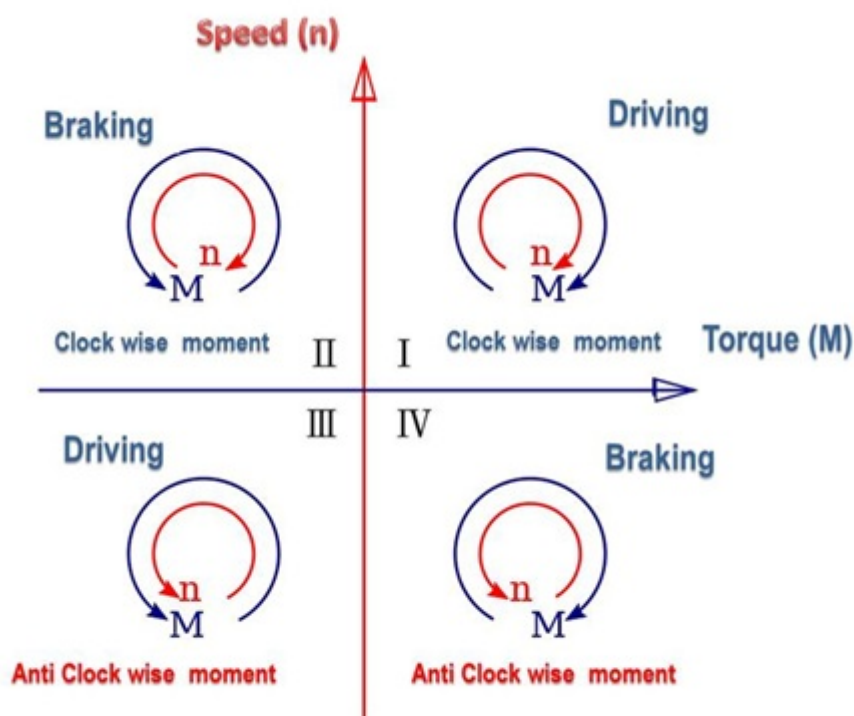
Appendix G: Regenerative Braking

G.1. Braking Resistor

An electric motor is a bidirectional machine. It is capable of both converting electrical energy into kinetic energy and the opposite.

The conversion of kinetic energy to electrical energy occurs when the system applies a torque of opposite direction to the direction of rotation of the shaft.

The electrical energy thus produced, must flow within the circuit ending up on a load.



In DBS systems, being low voltage and generally fed by individual power supplies, this energy is stored on the DC BUS, specifically on the grid capacitances. If the energy to be stored is greater than the absorption capacity of the DC bus, its voltage will increase until the component most sensitive to this surge signals a problem.

The DBS system has an overvoltage threshold of **55 volts**.

Bit 3 of the Status Word will go to value 1 and register 3008, the Actual Alarm, will indicate code 3 OVERVOLT, according to the coding in paragraph 6.

This error is resettable by the user by bringing bit 7 of the Control Word to a logical high value.

Should this behavior occur constantly during normal machine cycling, it will be necessary to **equip the system with components capable of handling the regeneration energy flow**.

The two possible technical solutions are:

- Capacitors
- Braking resistor

The first have the task of absorbing kinetic energy within the circuit and making it available for later use,

acting as batteries. The second has the job of dissipating excess power into heat.

Assuming the classic work cycle consisting of acceleration, constant speed operation and deceleration, we must focus attention on the deceleration phase.

Calculation of Kinetic Energy to Dissipate:

$$E_k = \frac{1}{2}(J_m + J_l) \cdot \left(\frac{2\pi N}{60}\right)^2$$

With J_m the motor inertia, J_l the load inertia, and N the number of motor revolutions in rpm. Knowing the deceleration time T_{dec} from our cycle, it is easy to calculate the power to be dissipated in braking.

$$P_{dec} = \frac{E_k}{T_{dec}}$$

To size capacitors to store braking energy, the formula to follow is as follows:

$$E_{DC} = \frac{1}{2}C(V_h^2 - V_l^2)$$

With C the capacitance of the capacitors, V_{hthe} maximum value that can be reached by the power supply or motor before reporting an overvoltage alarm, and V_l the rated bus voltage.

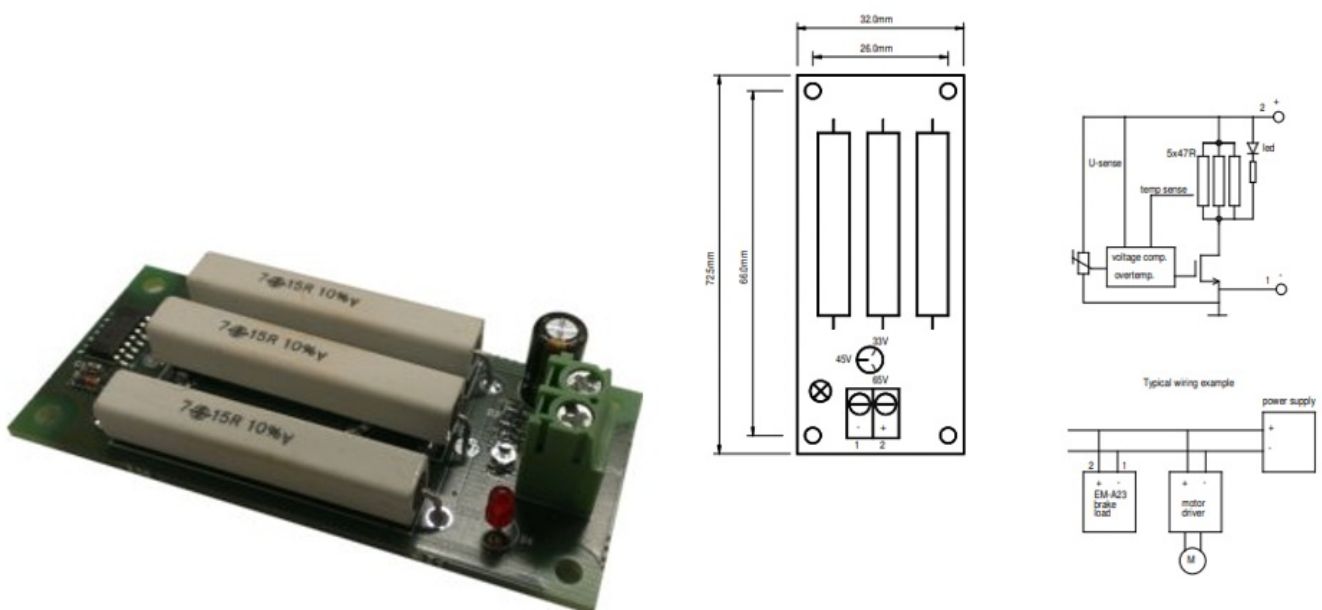
Our range of accessories for the DBS line includes a braking resistor in two versions

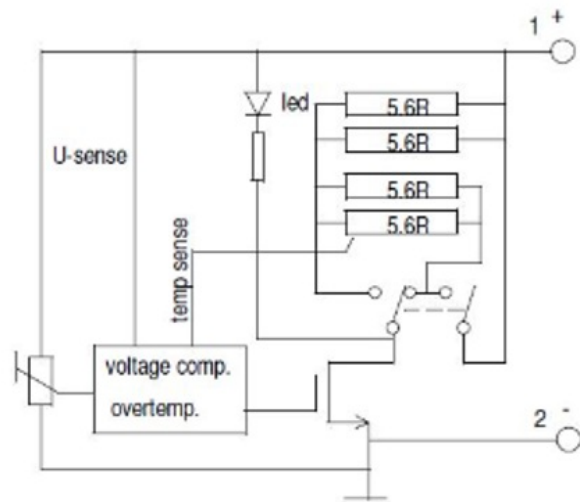
SCH108 operating for 24VDC supply motors.

SCH109 for motors with 48VDC supply at low power

SCH110 for motors with 48VDC supply at high power

These boards allow setting the trip threshold at which they activate. When the voltage reaches the set threshold they go into action, dissipating excess energy on the resistor. The board provides built-in temperature protection.







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